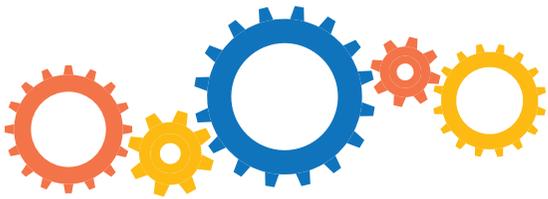




ISCAR
INDUSTREALIZE
IDEAS BECOME REALITY





ISCAR

INDUSTREALIZE

IDEAS BECOME REALITY

TABLE OF CONTENT

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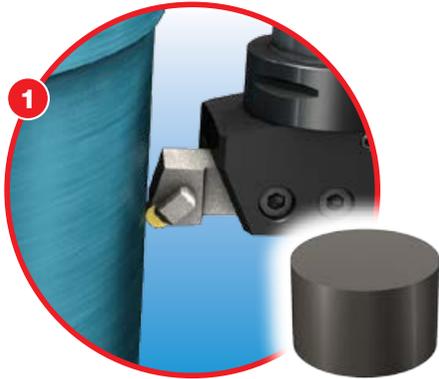




Jet Engine Case

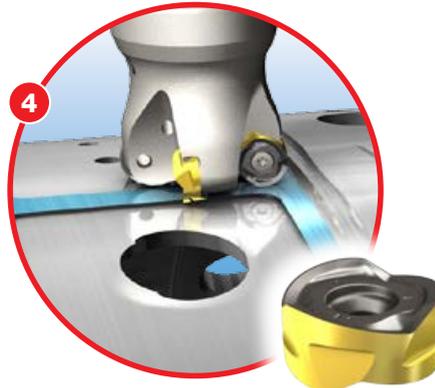


The jet engine case is a pressure chamber designed to carry jet engine inner core components while withstanding drastic temperature changes and mechanical stresses. The inner structure of the jet engine is composed



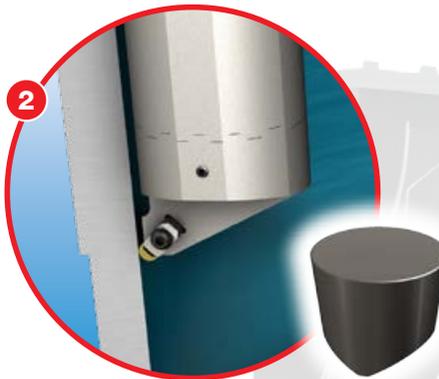
ISOTURN

External Rough Turning



HELIDO
ROUND H606 LINE

Outer Profile Milling



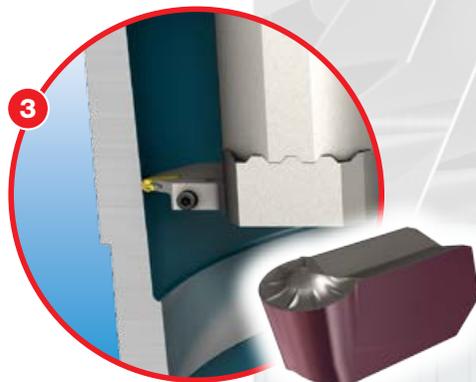
ISOTURN

Internal Rough Turning



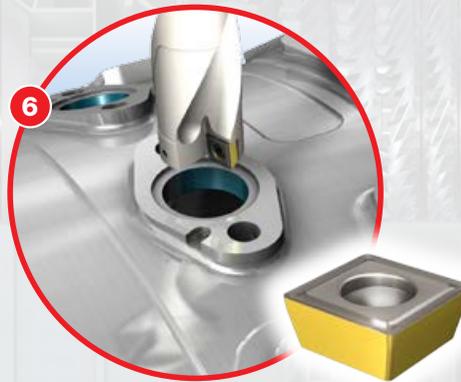
16MILL

Face Milling



CUTGRIP

Internal Groove Turning



DR-TWIST
INDEXABLE DRILL LINE

Drilling

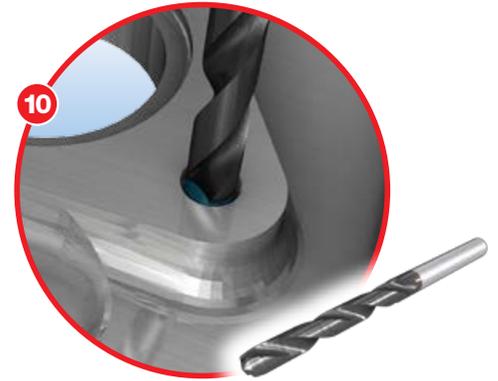


of stationary and rotational parts. The jet engine case is typically manufactured on CNC machining centers for a variety of different materials based on their structural location. The casing is cold and made of Titanium and composite materials

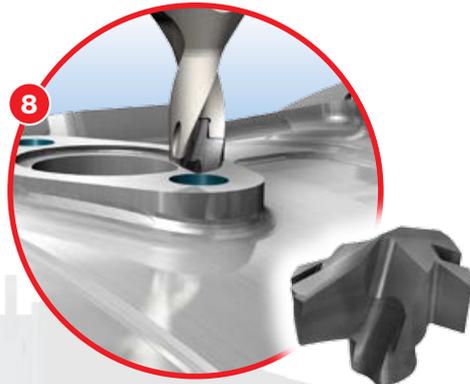
while the hot area is made of superalloys such as Inconel, Hastelloy and Waspalloy which tend to have high strength machinability resistance.



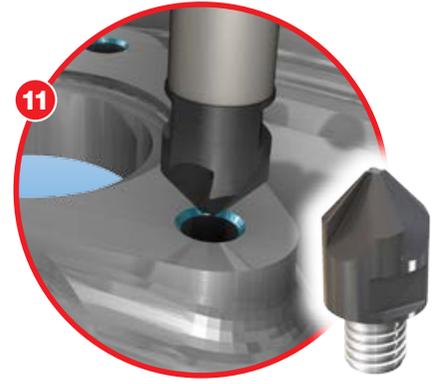
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Shoulder Milling



SOLIDDRILL
Drilling



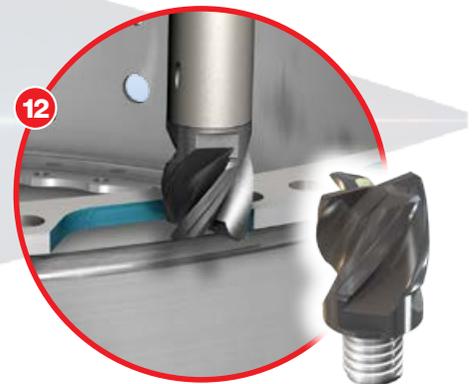
SUMOCHAM
CHAMDRILL LINE
Drilling



MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Chamfering



SOLIDH-REAM
Reaming



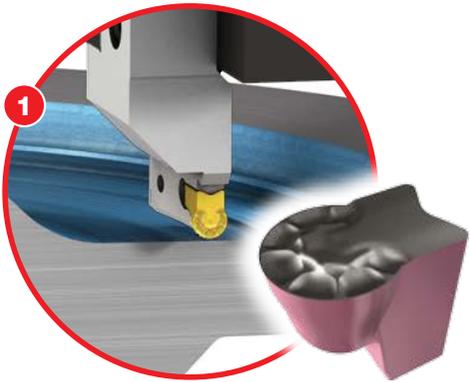
CHATTERFREE
MULTI-MASTER LINE
Shoulder Milling



Titanium Blisk

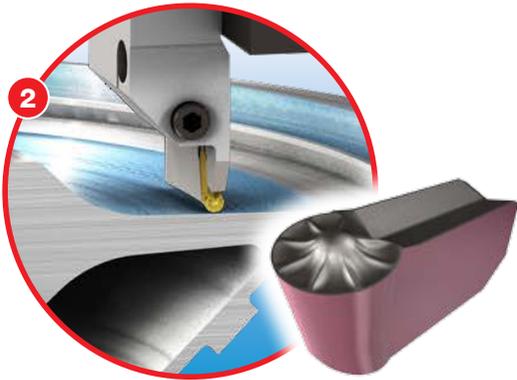


A blisk is a turbomachine component comprising both rotor disks and blades which are made of removable single-part blade rings. Blisks may be integrally cast, machined from a solid piece or made by welding the individual blades to a rotor disk. Each structure requires a different machining



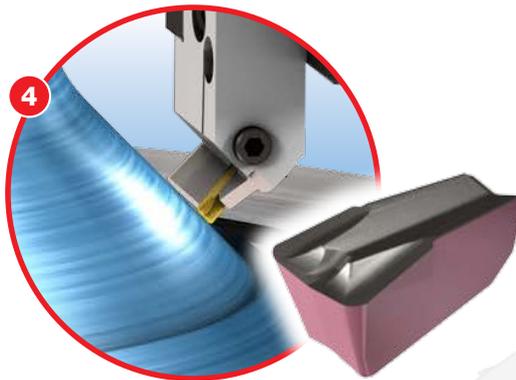
SUMO-GRIP
HEAVY DUTY LINE

Face Pocket Rough
Zigzag Turning



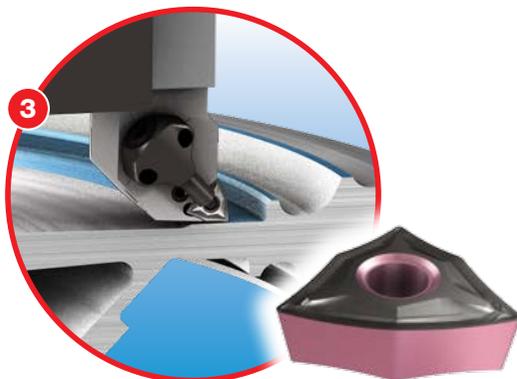
CUT-GRIP

Face Profiling



CUT-GRIP

Outer Profiling



ISOTURN

Face Turning Finishing



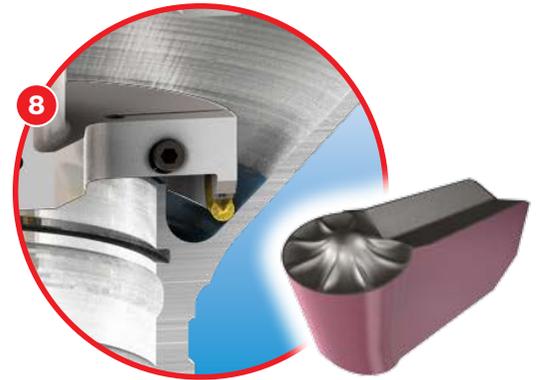
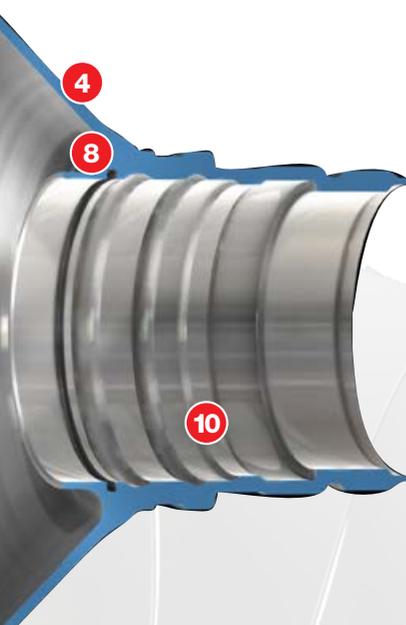
CUT-GRIP

Outer Radial Grooving



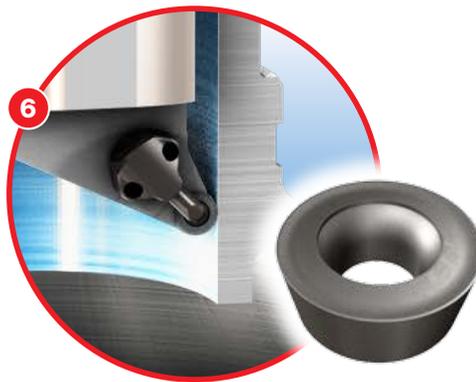


technology. ISCAR has developed a variety of substrate materials for inserts intended to machine and sustain high temperatures. Titanium blisks are used for the fan disk at the front end, while superalloy blisks are made for high temperature and pressure compressor zones.



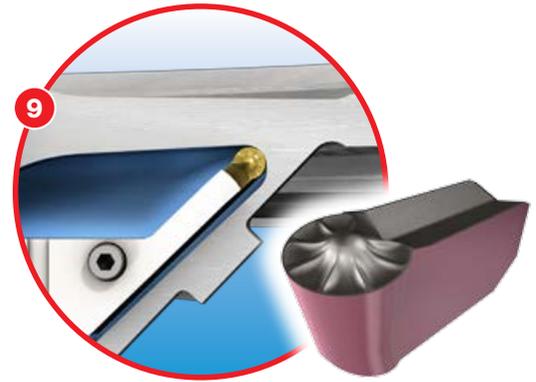
CUTGRIP

Inner Pocket Rough Grooving and Finish Profiling



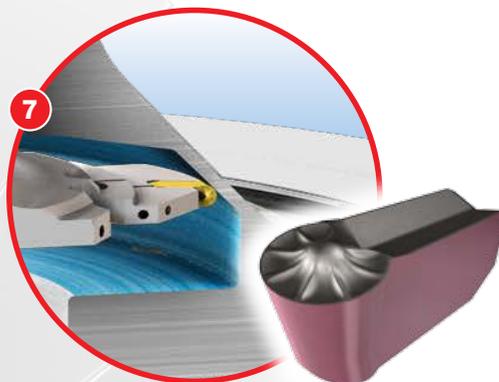
ISOTURN

Rough Inner Diameter Machining



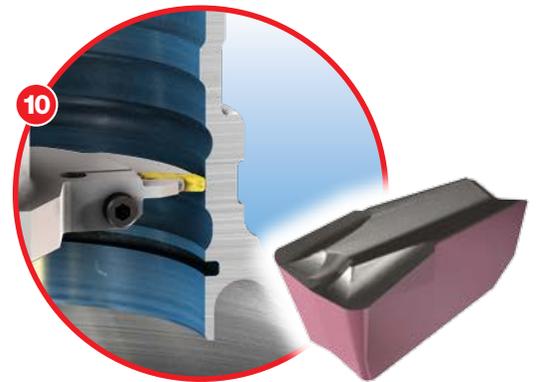
CUTGRIP

Inner Pocket Machining Zig Zag Turning and Finish Profiling



CUTGRIP

Inner Pocket Rough Zigzag Turning



CUTGRIP

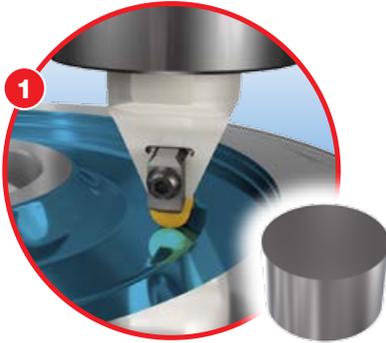
Inner Profiling, Rough Finish and Grooving



Inconel Blisk

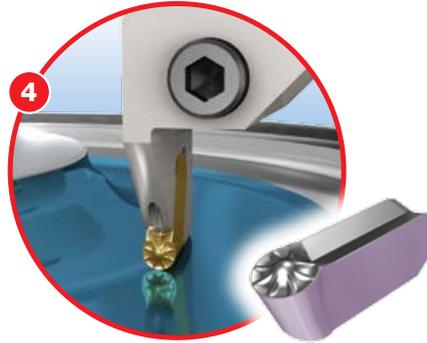


A blisk is a turbomachine component comprising both rotor disks and blades which are made of removable single-part blade rings. Blisks may be integrally cast, machined from a solid piece or made by welding the individual blades to a rotor disk. Each structure requires a different



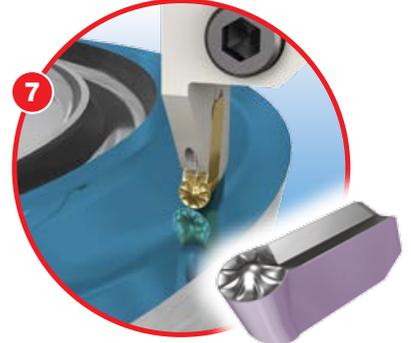
ISOTURN

Rough Face Turning



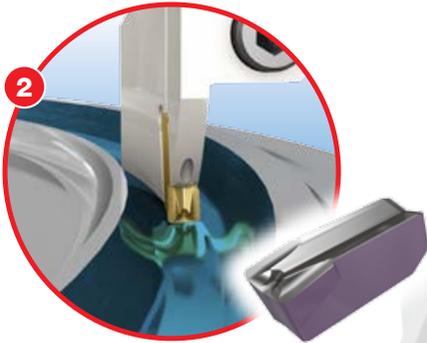
CUTGRIP

Face Profile Turn Grooving



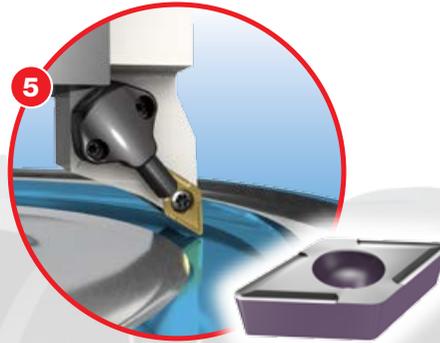
CUTGRIP

Rough Blade Profiling



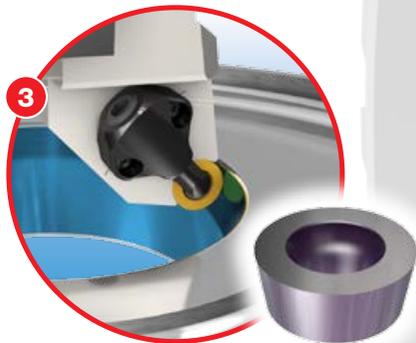
CUTGRIP

Rough Face Grooving



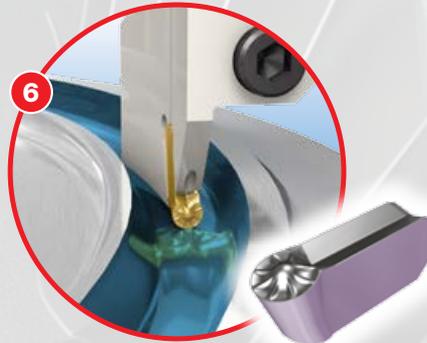
ISOTURN

Finish Face Turning



ISOTURN

Inner Diameter Turning

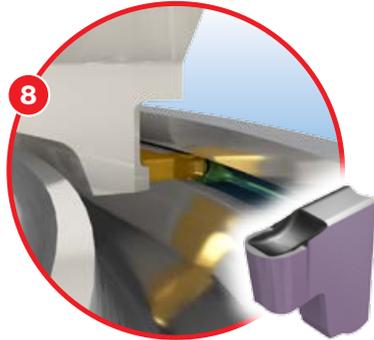


CUTGRIP

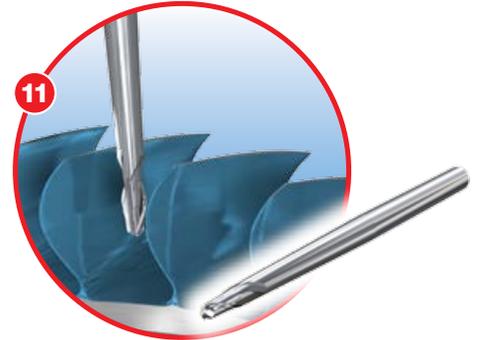
Face Profile Turn Grooving



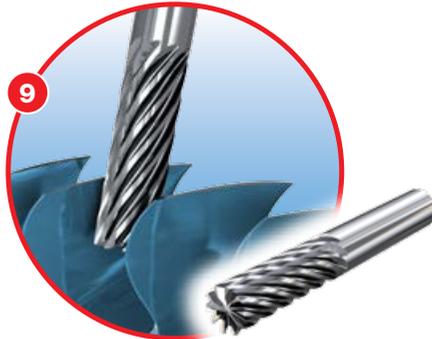
machining technology. ISCAR has developed a variety of substrate materials for inserts intended to machine and sustain high temperatures. Titanium blisks are used for the fan disk at the front end, while superalloy blisks are made for high temperature and pressure compressor zones



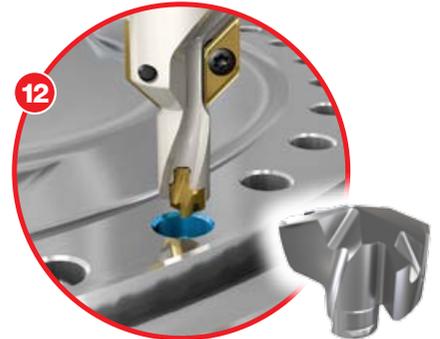
TANG-GRIP
PARTING LINE
Finish Inner Grooving



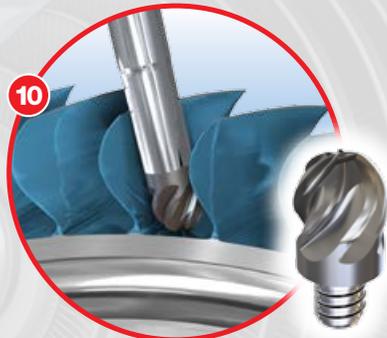
SOLIDMILL
PREMIUM LINE
Finish and Bottom
Radius Milling



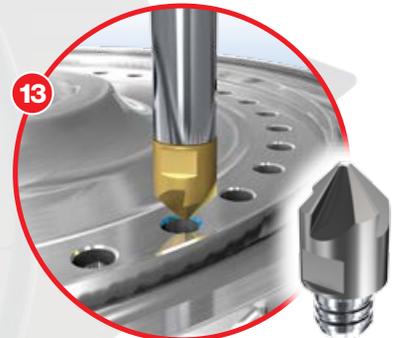
SOLIDMILL
PREMIUM LINE
Rough Trochoidal Milling



SUMOCHAM
CHAMDRILL LINE
Drilling and Chamfering



MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Semi Finish Profile Milling



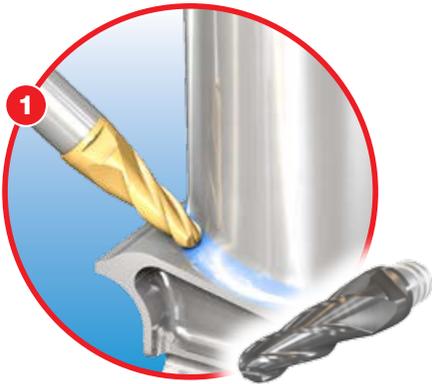
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Chamfering



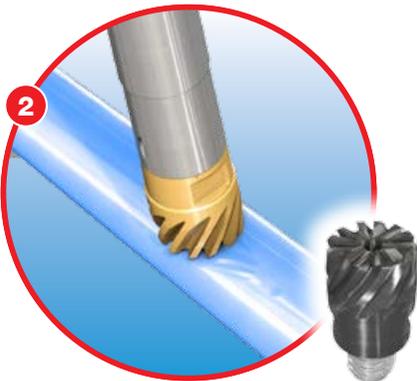
Turbine Blade



Turbine blades are part of the jet engine's hot section (combustor and turbine) rotational part. The blades extract the energy from the high temperature and high-pressure gas produced by the combustor for rotational propulsion. To



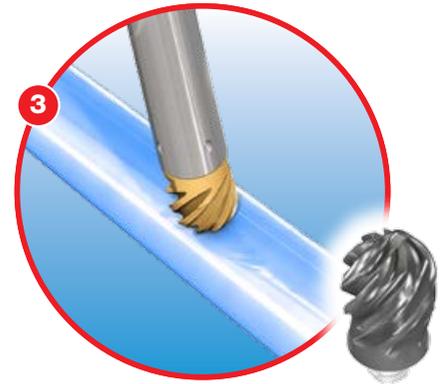
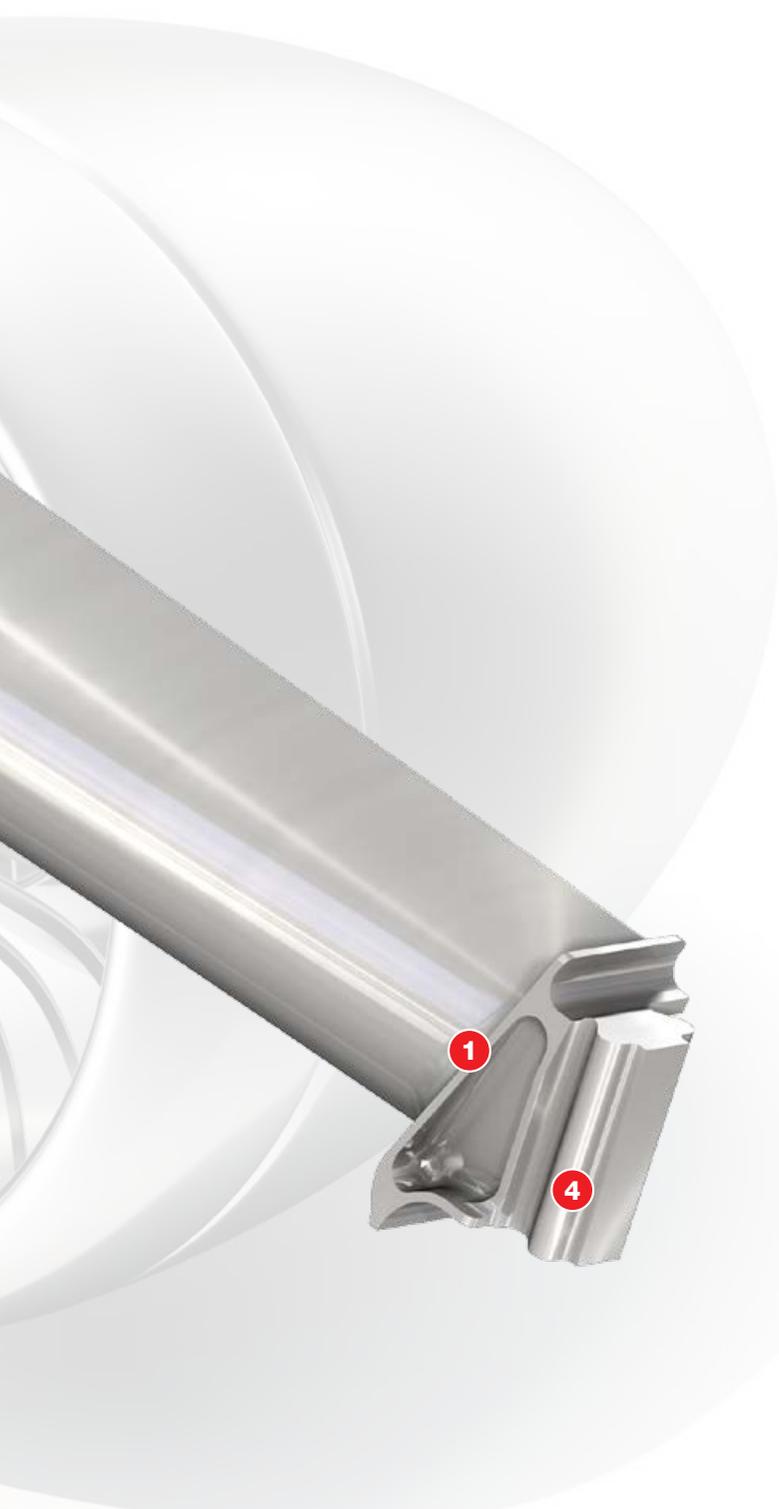
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Blade Root Radius Milling



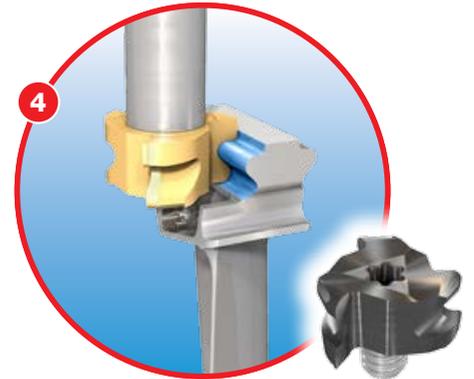
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Airfoil Rough Milling



survive this difficult environment, turbine blades are made of special Nickel-based super alloy materials. There are few common machining methods to produce blades according to the shape and size they are made of.



MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Airfoil Finish Milling



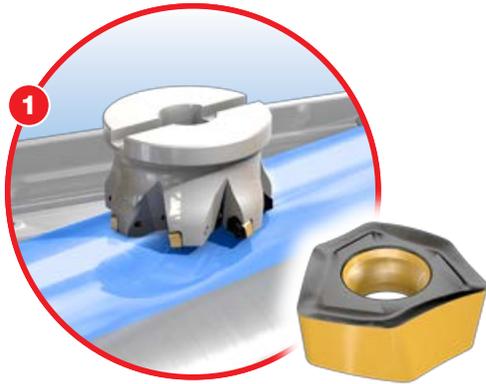
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Root Profile Milling



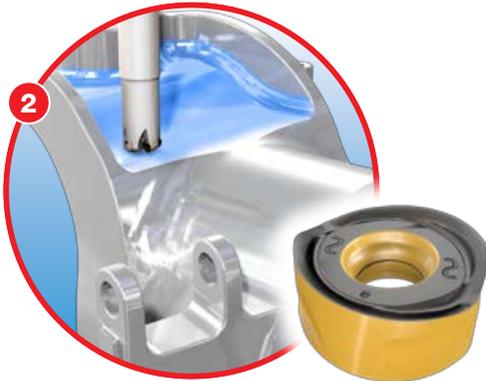
Landing Gear



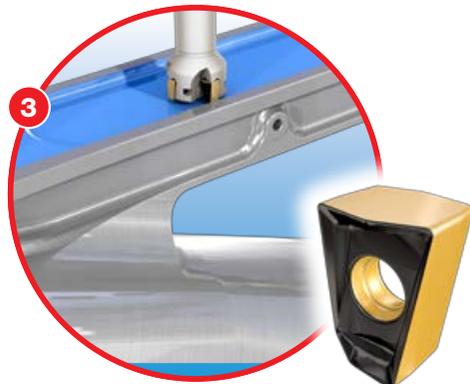
Landing gear is categorized in three types; nose, body, and wing landing gear; designed and manufactured to withstand drastic temperature changes, outstanding loads, and mechanical stresses. The majority of landing gear is



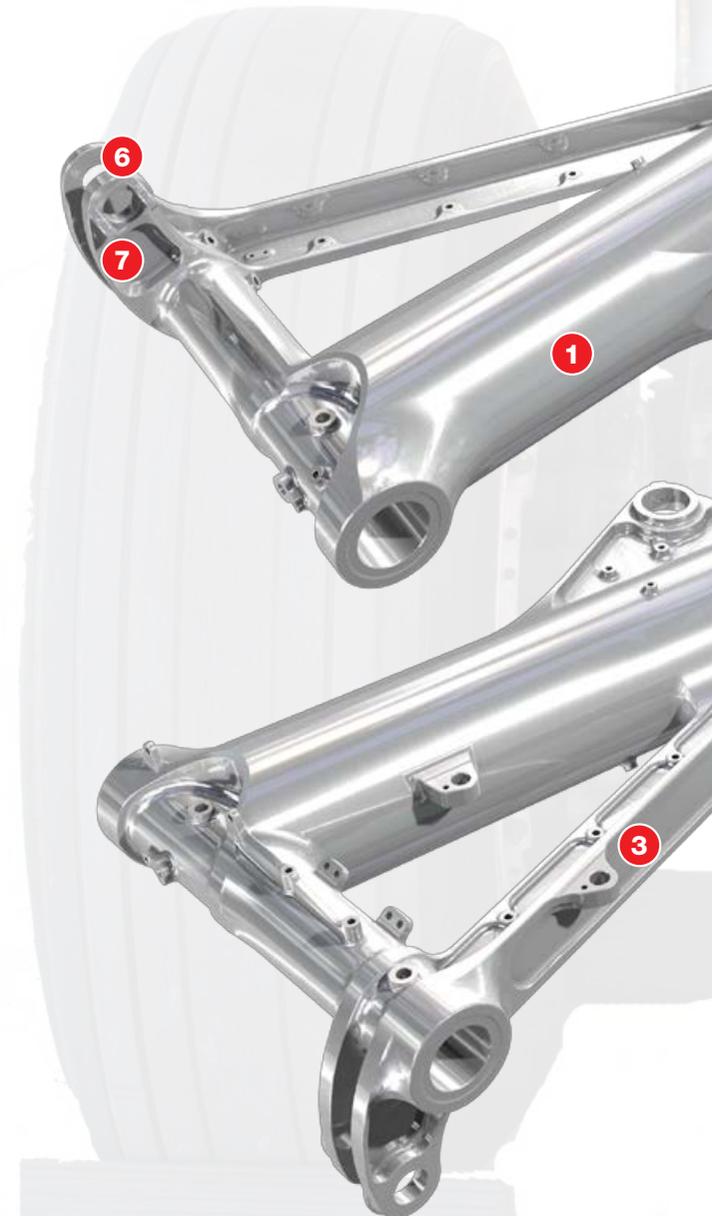
HELIDO
600 UPFEED LINE
High Feed Milling



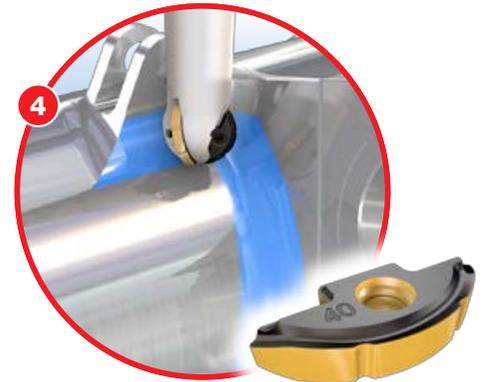
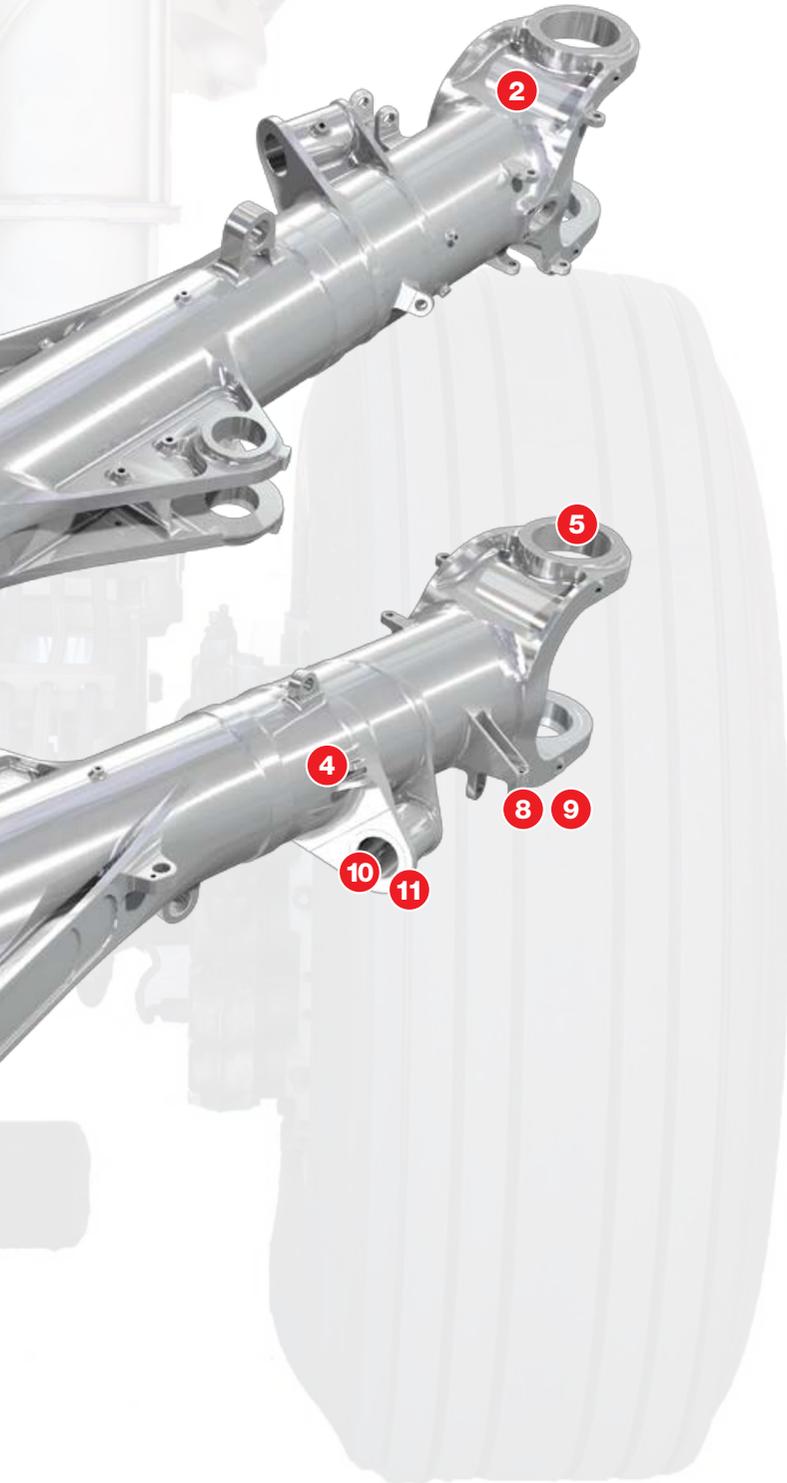
HELIDO
ROUND H400 LINE
Profile Milling



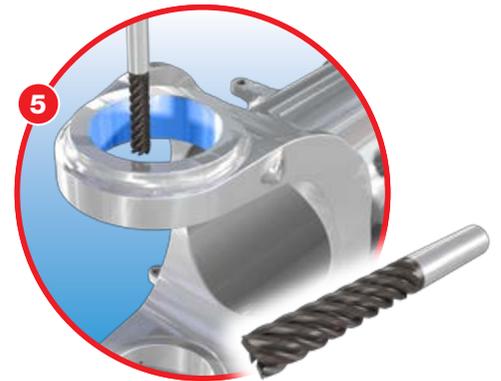
HELIDO
490 LINE
Pocket Rough Milling



manufactured from high strength steel M300, Ti. 5-5-5-2 and Ti. 10-2-3. There are several methods to produce landing gear, some of which combine dedicated deep drill machining with multi-task or milling center machines.



DROPMILL
3 FLUTE BALL NOSE
Profile Milling



SOLIDMILL
PREMIUM LINE
Semi-Finish Milling



TANGMILL
TANGENTIAL LINE
Slot Milling



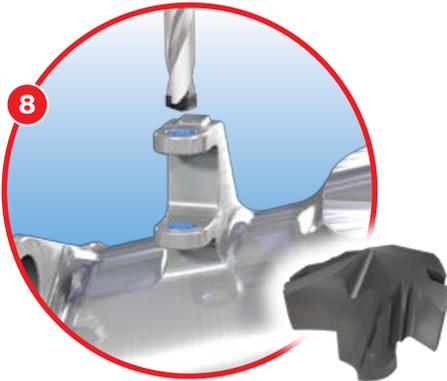
Landing Gear



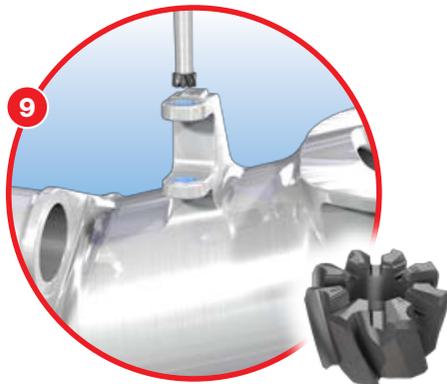
Landing gear is categorized in three types; nose, body, and wing landing gear; designed and manufactured to withstand drastic temperature changes, outstanding loads, and mechanical stresses. The majority of landing gear is



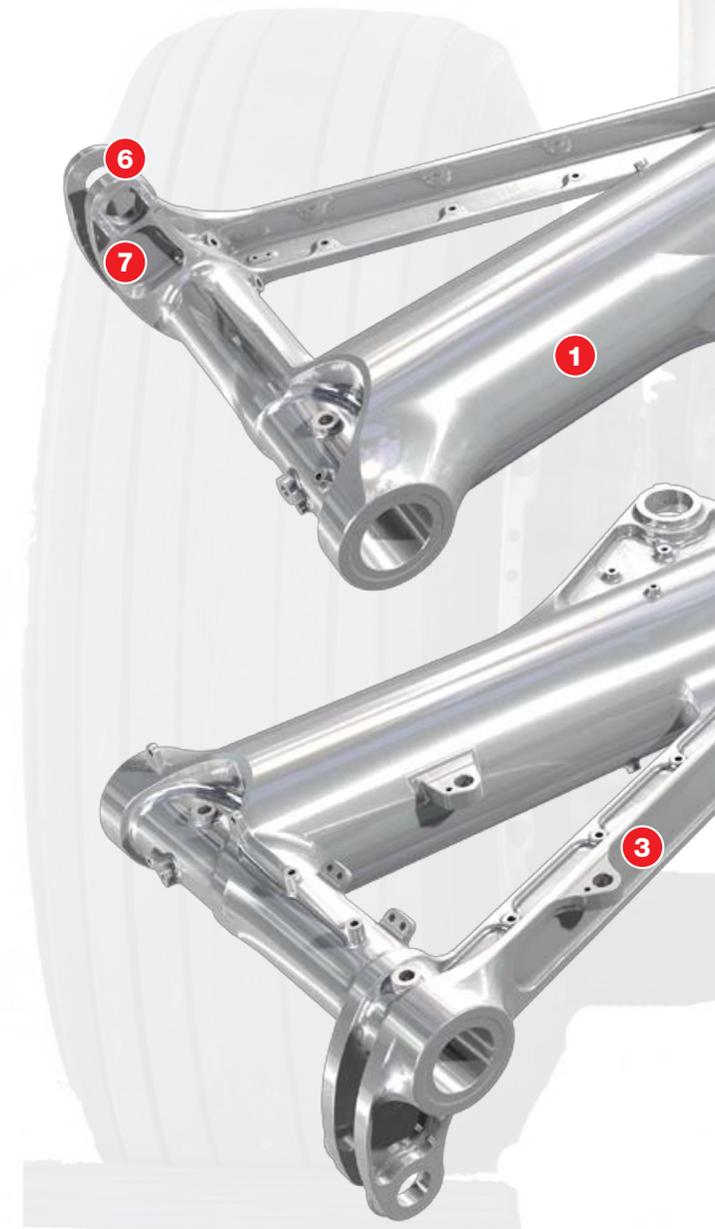
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Small Pocket Milling



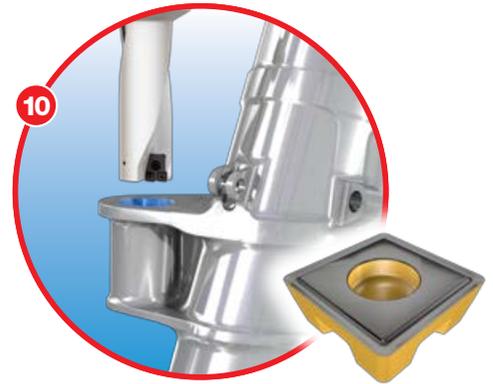
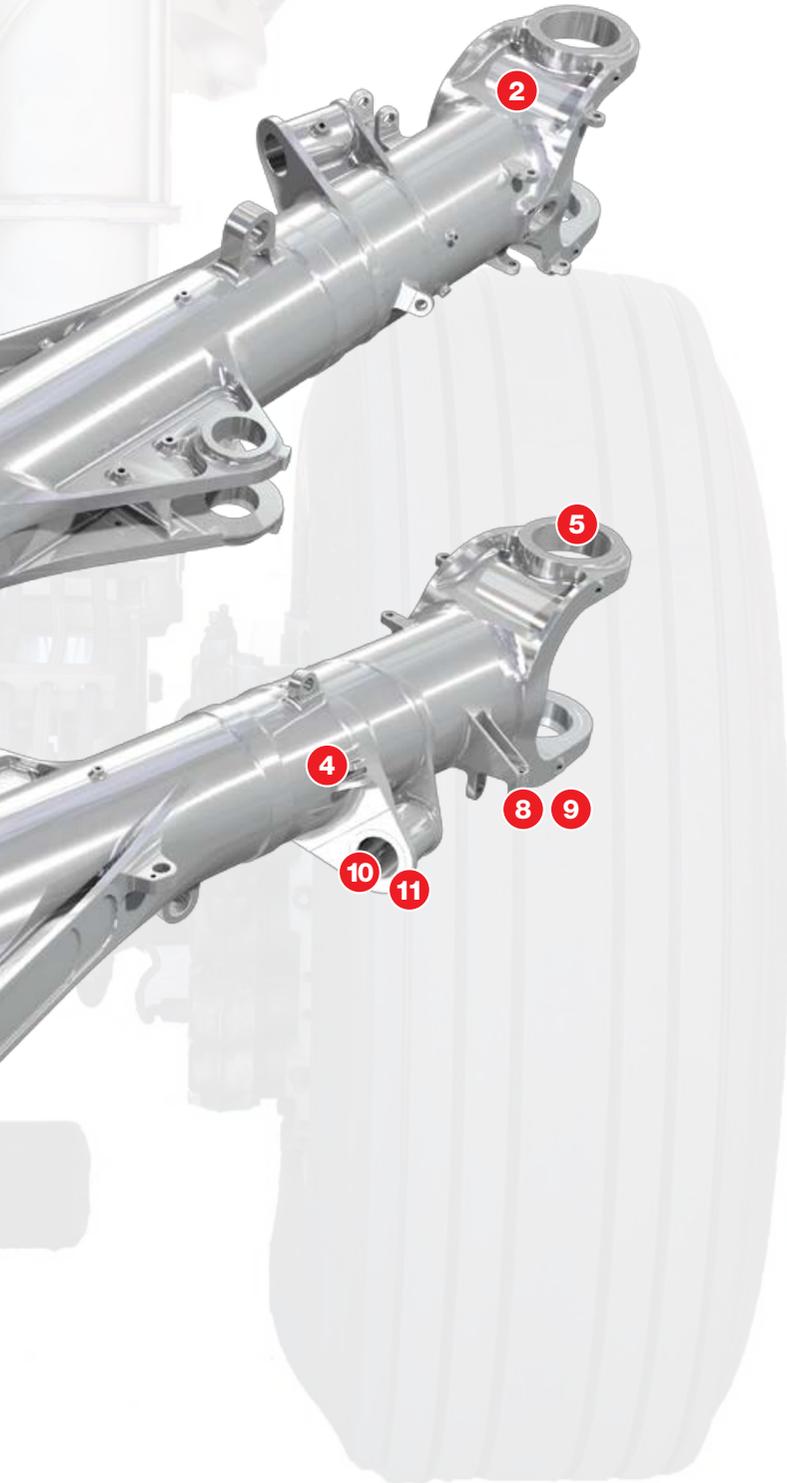
SUMOCHAM
CHAMDRILL LINE
Drilling



BAYOT-REAM
Reaming



manufactured from high strength steel M300, Ti. 5-5-5-2 and Ti. 10-2-3. There are several methods to produce landing gear, some of which combine dedicated deep drill machining with multi-task or milling center machines.



DRDRILLS

Drilling



ITSBORE

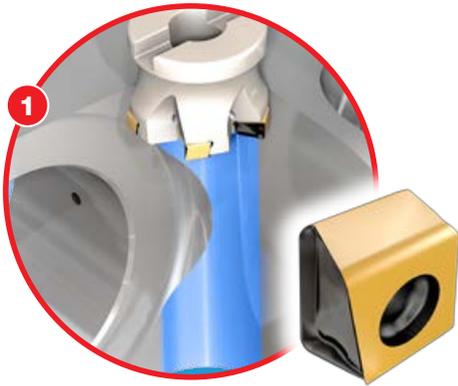
Fine Boring



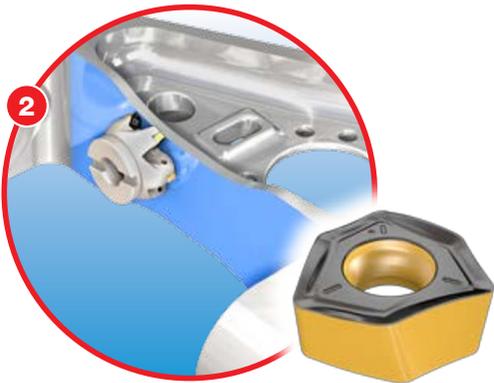
Torque Link



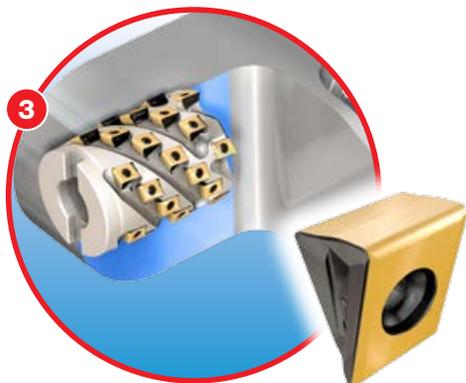
Torsion links are made of Ti alloy frames which couple the inner and outer cylinders of a landing gear strut together. Typically manufactured in machining centers with relatively high metal removal stock.



TANGPLUNGE
PLUNGING LINE
Plunging

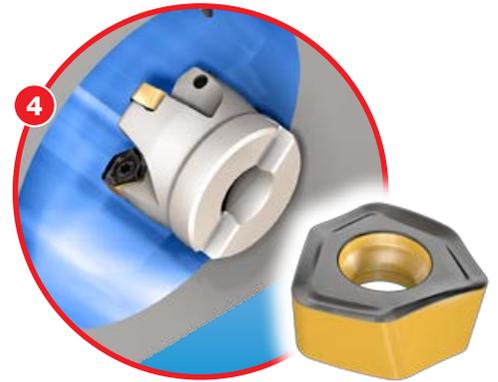
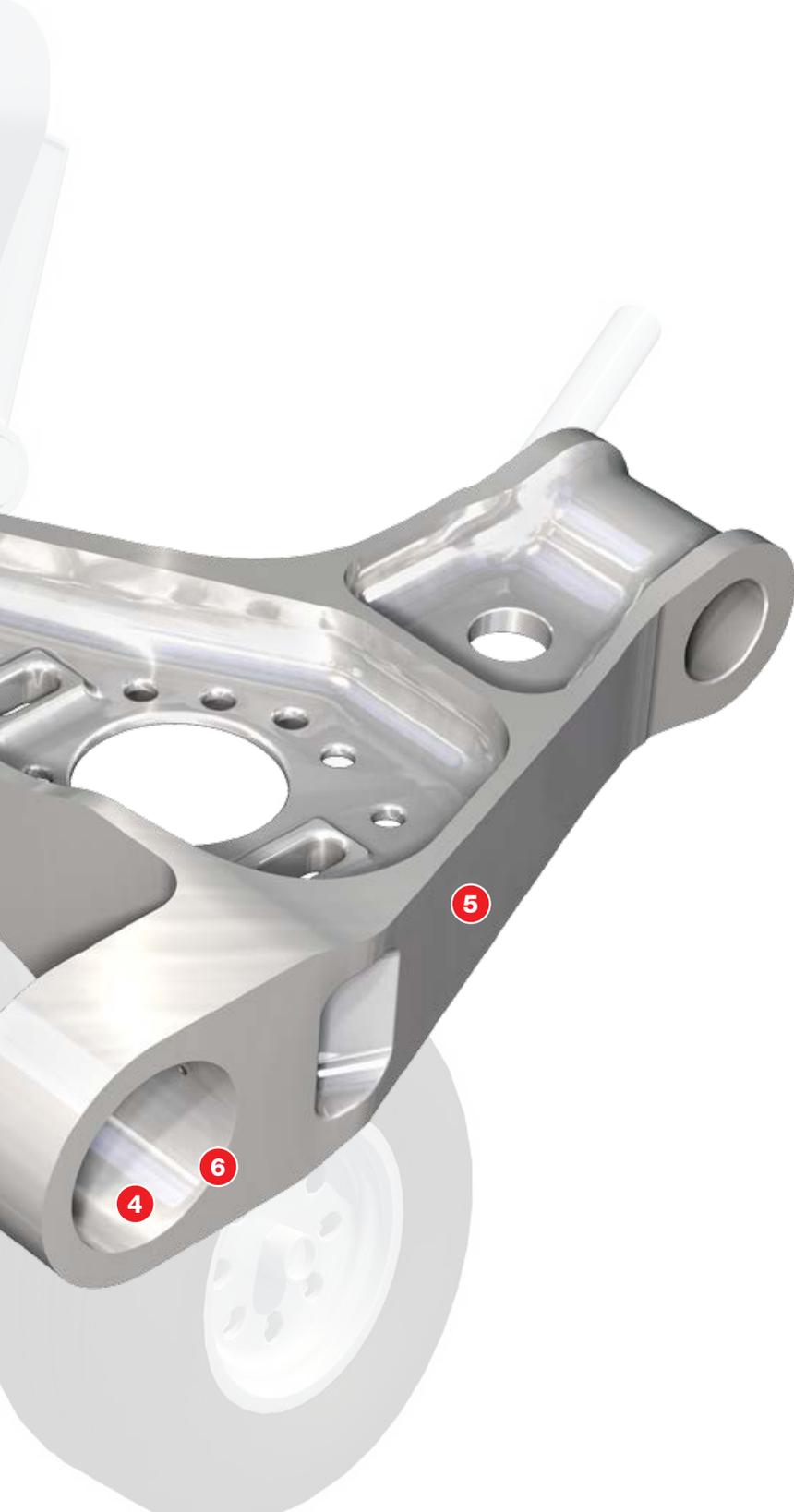


HELIDO
600 UPFEED LINE
High Feed Milling

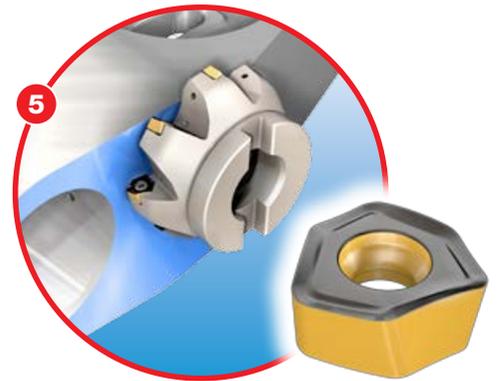


HELITANG
T490 LINE
Shouldering

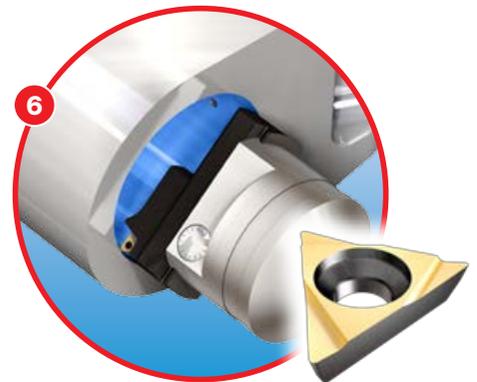




HELIDO
600 UPFEED LINE
Helical Interpolation Milling



HELIDO
600 UPFEED LINE
High Feed Milling



ITSBORE
Fine Boring



Cylinder Block

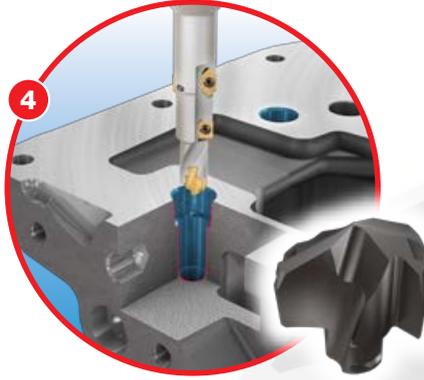


The cylinder block is the supporting structure portion of the engine between the cylinder head and sump (oil pan), traditionally manufactured from cast iron and was upgraded to a bi-metal block design (aluminum block with



HELIDO
800 LINE

Engine Bottom Block
Face Milling



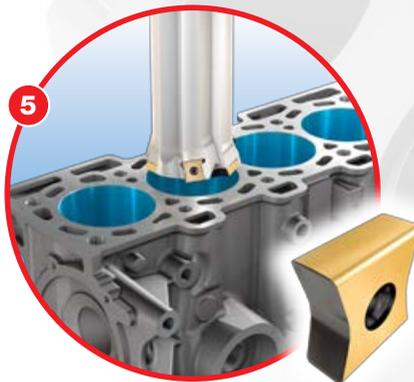
SUMOCHAM
CHAMDRILL LINE

Bush Rods Hole
Step Drilling and Chamfering



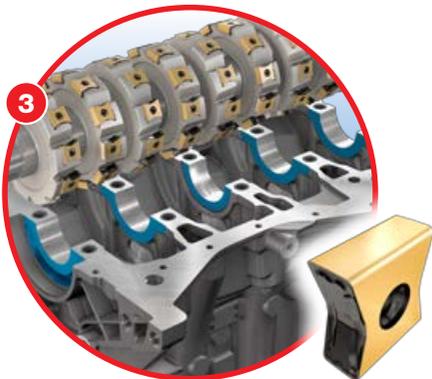
SPECIALLY TAILORED

Bearing Seats
Rough Milling



TANGMILL
TANGENTIAL LINE

Cylinder Bore Rough Boring



TANGMILL
TANGENTIAL LINE

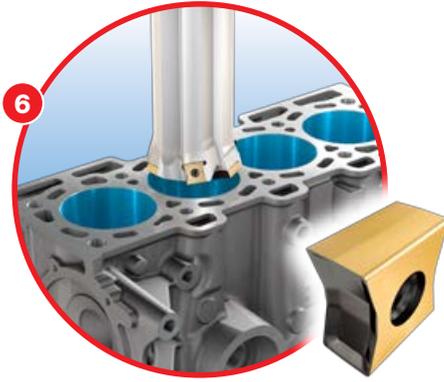
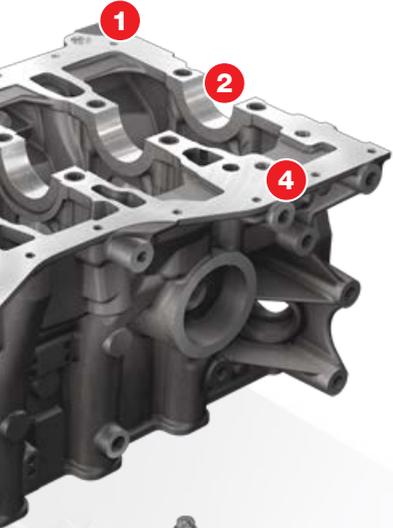
Side Bearing Caps
Gang Milling



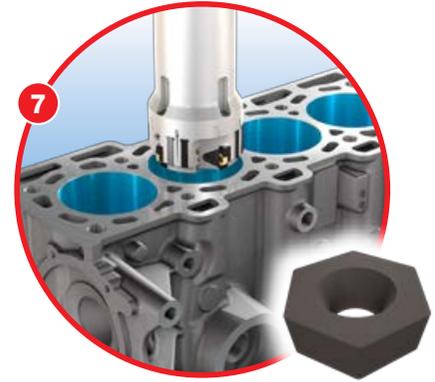


inserted cast iron liners) to reduce weight. Nowadays, newer technology of thermal spray coating processes on the cylinder bore is being used on aluminum blocks.

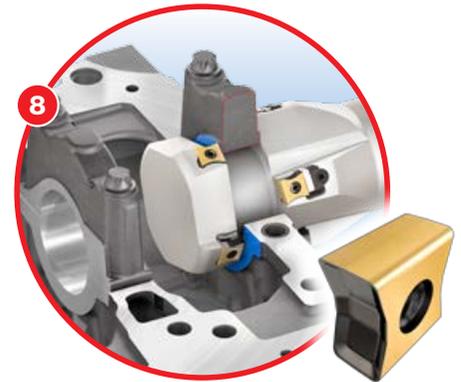
ISCAR provides a wide range of standard and special tooling and machining technology for a variety of block configurations, sizes and materials.



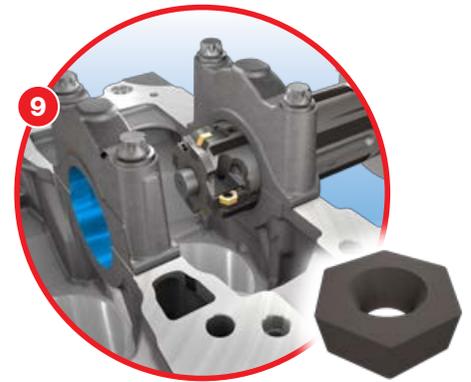
TANGMILL
 TANGENTIAL LINE
 Cylinder Bore
 Semi-Finish Boring



ISCARREAMER
 Cylinder Bore Finish Boring



TANGMILL
 TANGENTIAL LINE
 Thrust Face Milling



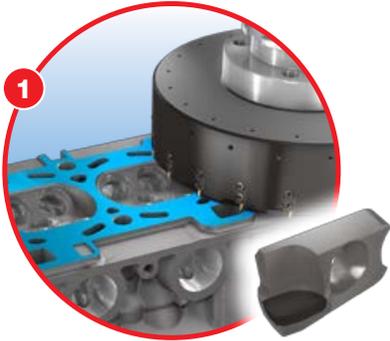
ISCARREAMER
 Bearing Seats Pilot Reamer
 and Long Reamer Finishing



Cylinder Head

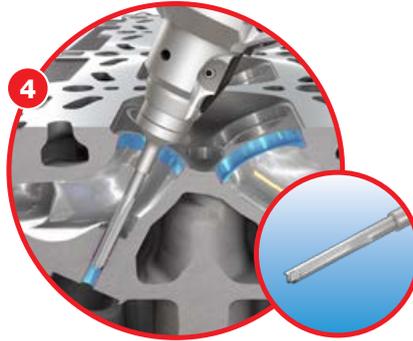


Cylinder heads perform several functions in the car engine. These include housing the exhaust and intake valves, the fuel injector, necessary linkages and passages for the fuel and air mixture. They are commonly produced from gray cast iron or cast aluminum for



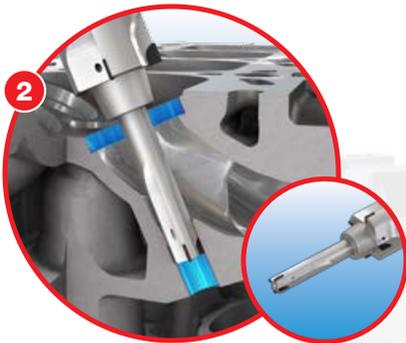
ALUFRAISE

Top and Bottom Face Milling



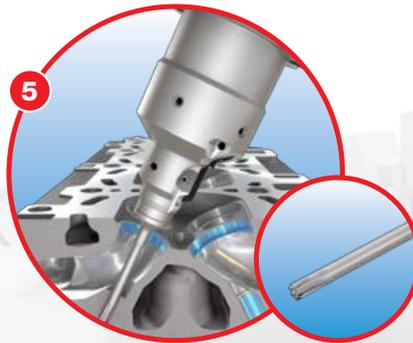
ISCARREAMER

Valve Line Intake and Exhaust Semi-Finish Reaming



ISCARREAMER

Valve Line Intake (before press in) Boring and Spot Facing



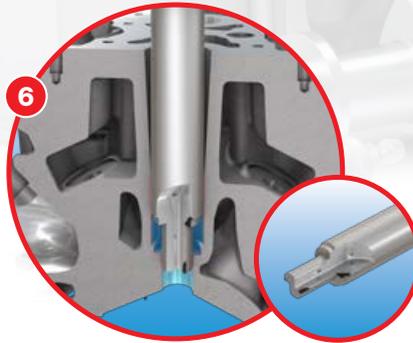
ISCARREAMER

Valve Line Intake and Exhaust Finish Reaming



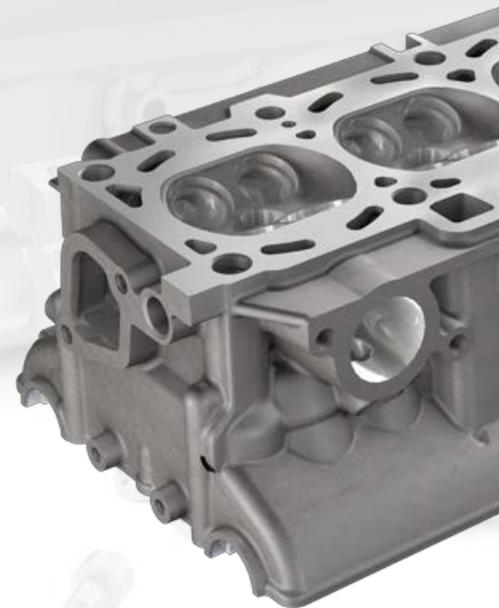
ISCARREAMER

Valve Line Exhaust Boring and Spot Face



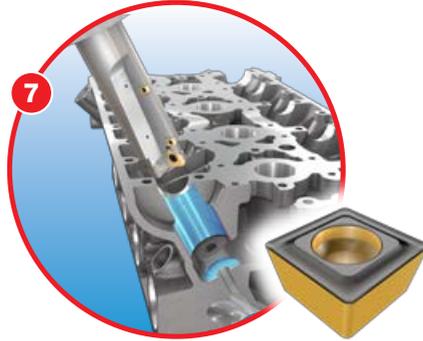
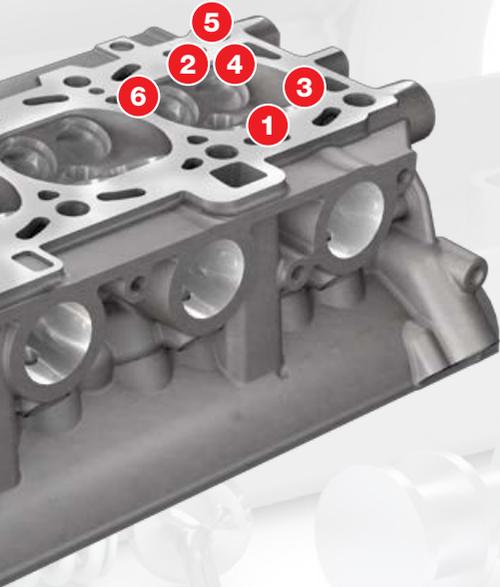
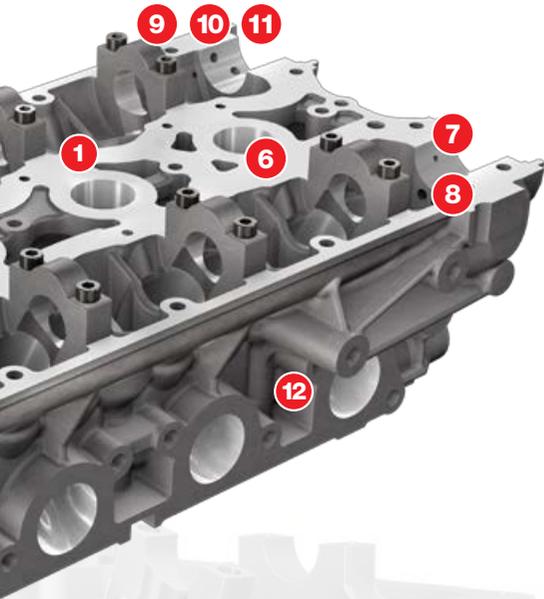
ISCARREAMER

Injector Hole Boring and Spot Face





the newer light weight vehicles.
ISCAR provides a wide range of standard and special tooling and machining technology for a variety of cylinder head configurations, sizes and materials.



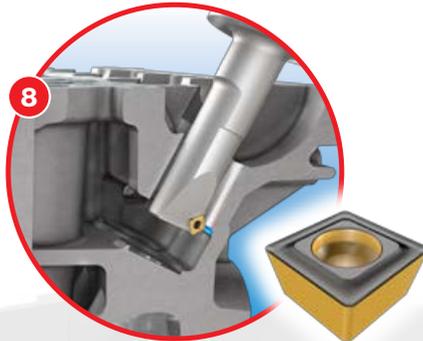
DR-TWIST
INDEXABLE DRILL LINE

Spring Seat Boring and Bottom Facing



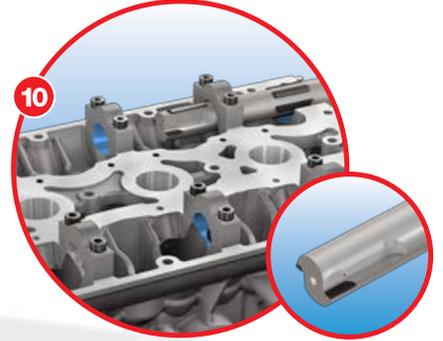
INDEXH-REAM

Cam Axis Inlet and Exhaust Reaming



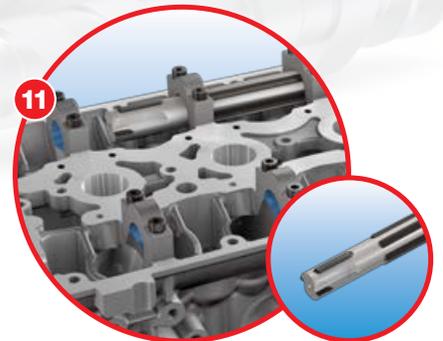
DR-TWIST
INDEXABLE DRILL LINE

Spring Seat Back Chamfering



ISCARREAMER

Cam Shaft Axis Pilot Boring



ISCARREAMER

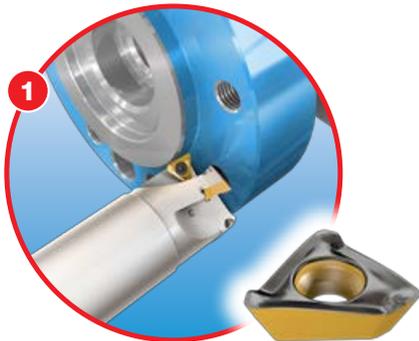
Cam Shaft Axis Boring and Spot Facing



Crank Shaft

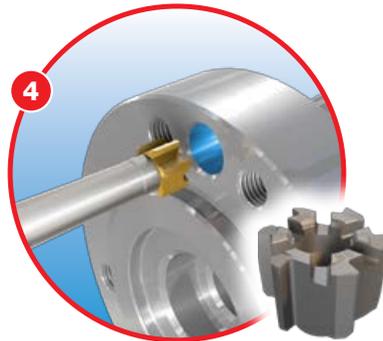


A crankshaft translates the linear reciprocating motion of the piston into the rotational motion. This is accomplished by connecting the pistons to the crank throws, which are then offset from the central axis of the crankshaft to create a rotation of that axis. Crankshafts can be monolithic (made in a single piece) or assembled from several pieces.



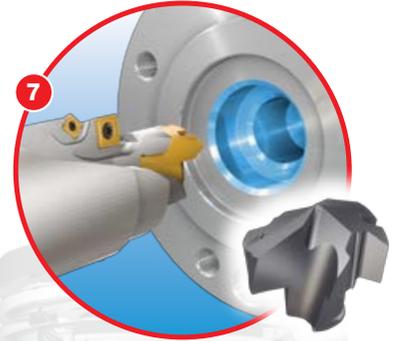
HELI IQ MILL
390 LINE

Shoulder Face Milling



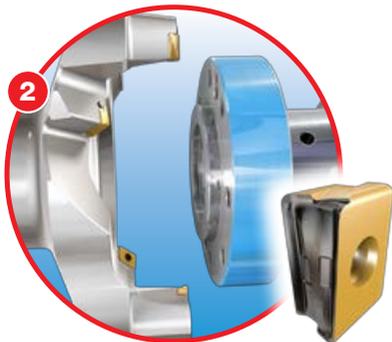
BAYOT-REAM

Reaming Locating Pin



SUMOCHAM
CHAMDRILL LINE

Flywheel Mounting Flange Step Drilling and Chamfering



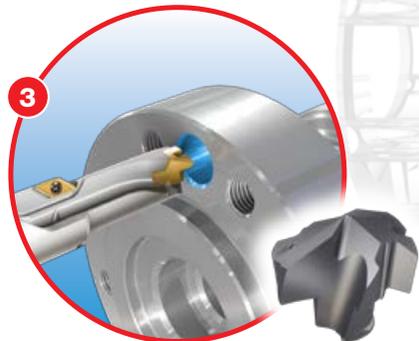
TANGPLUNGE
PLUNGING LINE

Outer Diameter Plunge Milling and Chamfering



SUMOCHAM
CHAMDRILL LINE

Flywheel Flange Hole Making and Chamfering



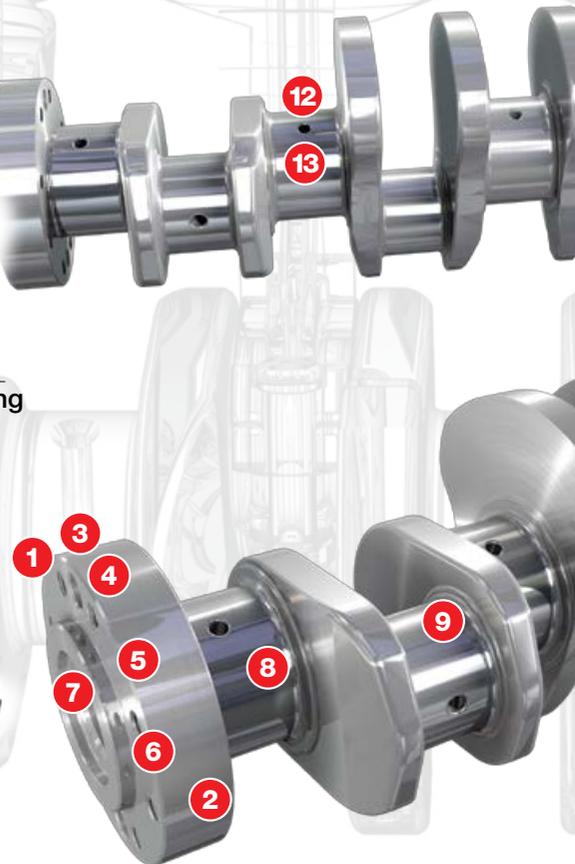
SUMOCHAM
CHAMDRILL LINE

Locating Pin Hole Making and Chamfering



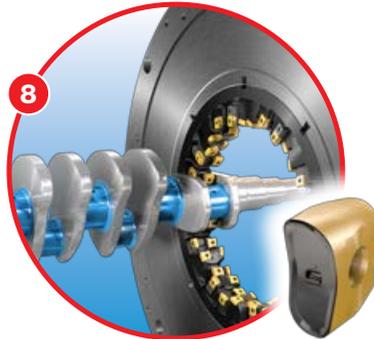
HSS

Flywheel Flange Tapping

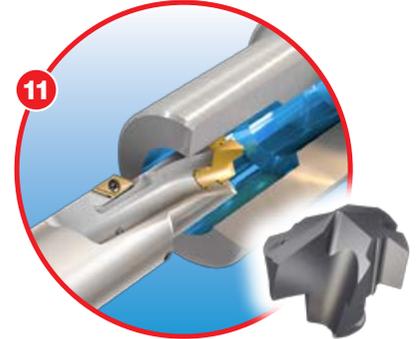


Monolithic crankshafts are most common, but some smaller and larger engines use assembled crankshafts. Crankshafts can be forged from a steel bar usually through roll forging or cast in ductile steel. Today, more and more manufacturers tend to favor the use of forged crankshafts due to their lighter weight. Crankshafts can also be machined out of a billet,

often a bar of high quality vacuum remelted steel. Machining or remanufacturing crankshafts are precision machined to exact tolerances without odd size crankshaft bearings or journals. ISCAR has developed long solid carbide drills for crankshaft oiling holes. For bearings or journal cranks, ISCAR's milling, turning and tooling solutions assure high productivity.



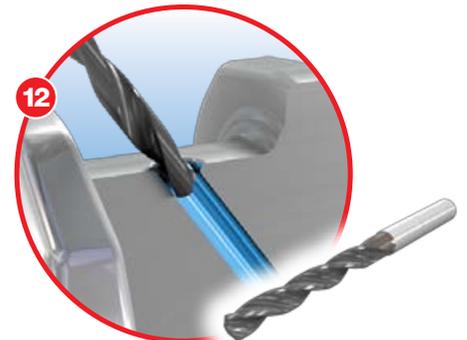
TANGMILL
 TANGENTIAL LINE
 Internal Milling



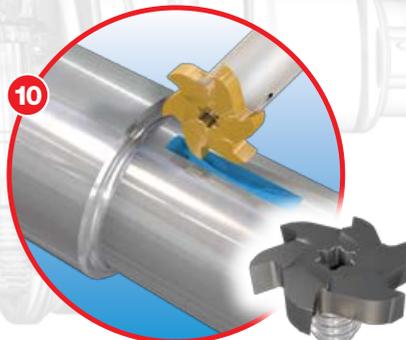
SUMOCHAM
 CHAMDRILL LINE
 Crank Nose Hole Making and Chamfering



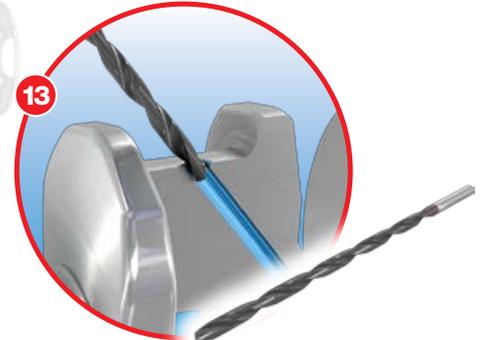
TANGMILL
 TANGENTIAL LINE
 Crankpin Journals External Milling



SOLIDDRILL
 Oil Hole Pilot for Deep Drill



MULTI-MASTER
 INDEXABLE SOLID CARBIDE LINE
 Crank Nose Keyway



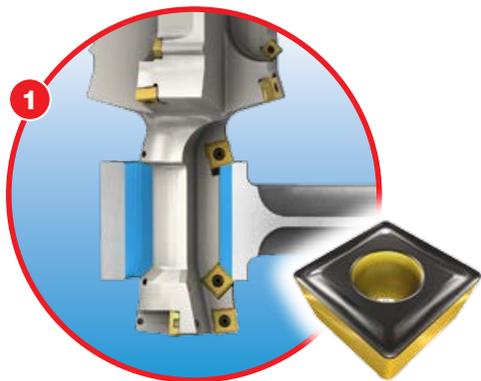
SOLIDDRILL
 Main Journal Oilway Hole Making



Connecting Rod

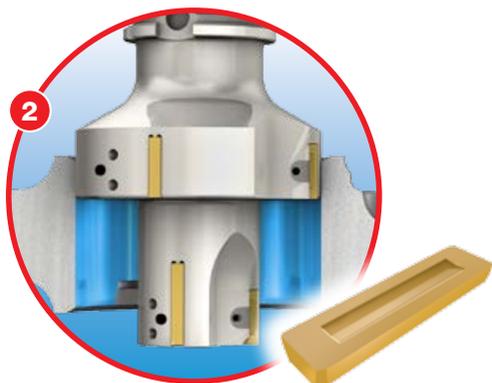


Con-rods are part of the engine component that transfers motion from the piston to the crankshaft and functions as a lever arm. Connecting rods are commonly made from cast aluminum alloys and steel alloys which are designed to withstand dynamic stresses from combustion and piston movement. Connecting rods are produced as one-piece or two-piece components. A rod cap is the



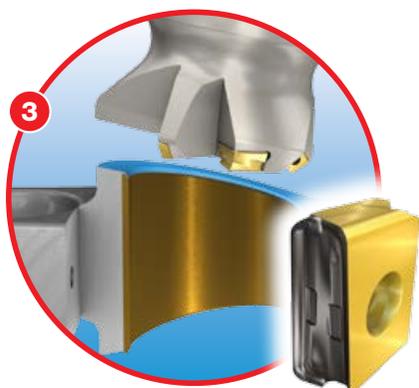
ISCARDRILL

Boring and Chamfering
(Main and Pin)



INDEXH-REAM

Reaming (Main and Pin)



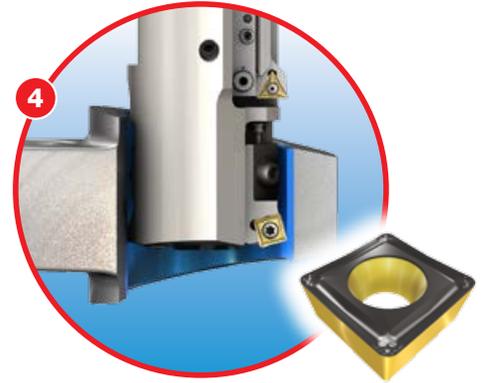
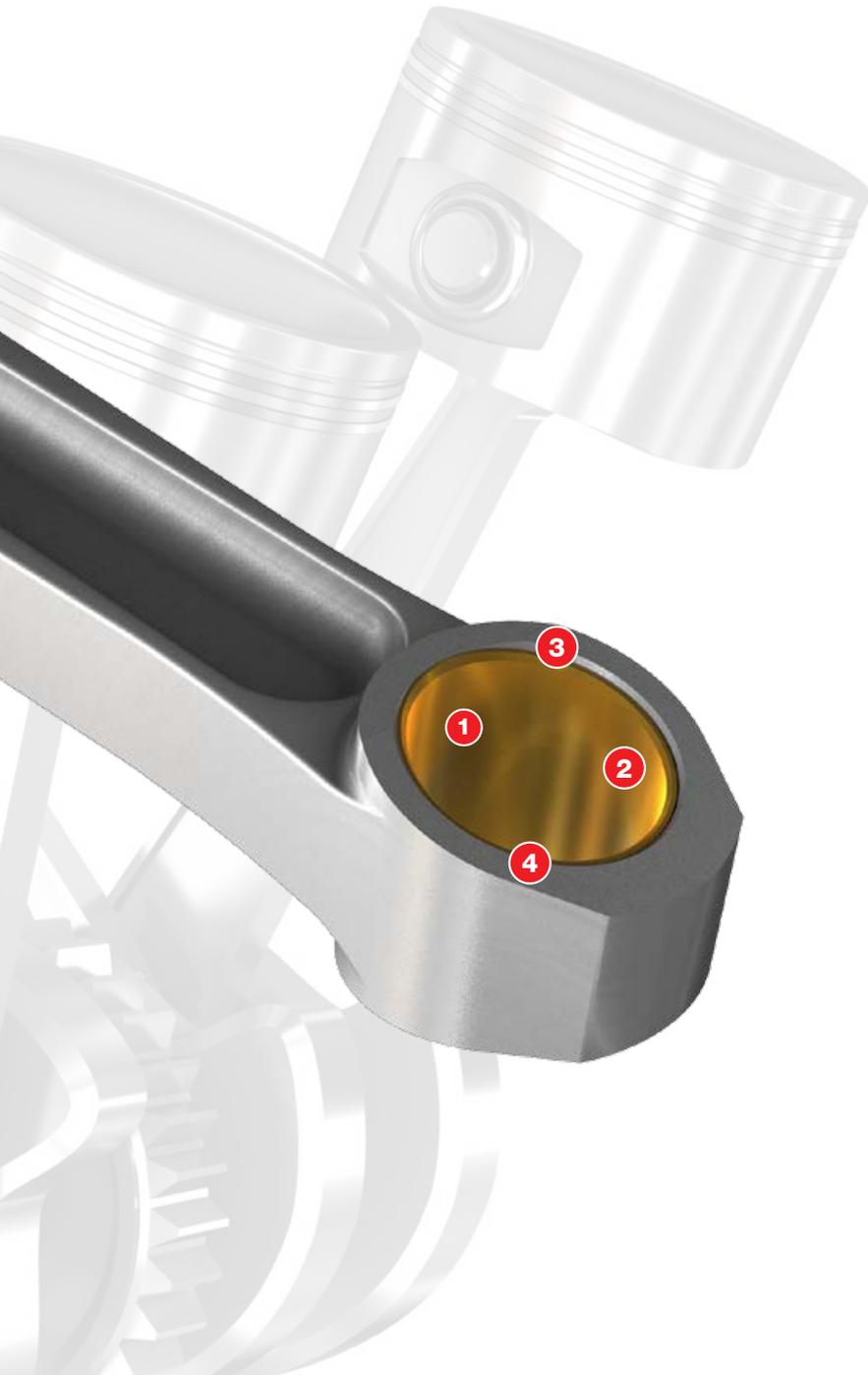
TANGPLUNGE PLUNGING LINE

Spot Facing and
Chamfering (pin)



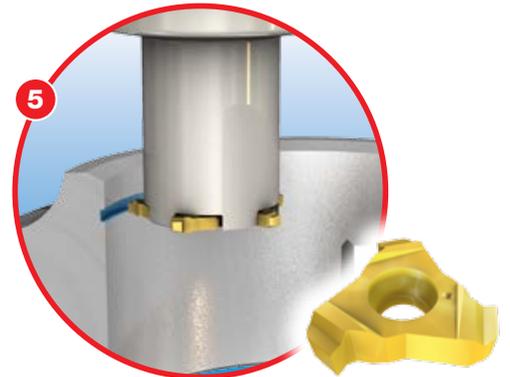


removable section of a two-piece connecting rod that provides a bearing surface for the crankpin journal. The rod cap which is being sawed or cracked is attached to the connecting rod with two cap screws for installation and removal from the crankshaft. ISCAR provides a wide range of standard and special tooling and machining technology for con-rods.



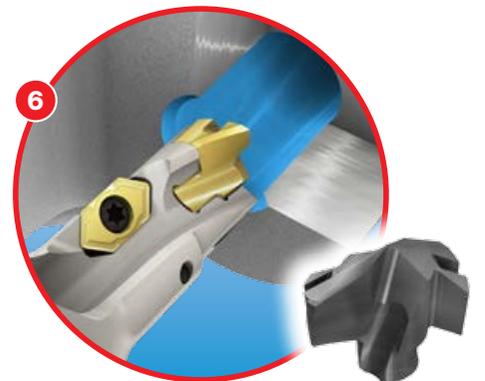
ISOTURN

Boring on Brass Bushing
Semi-Finish and Finishing



CHAMSLIT

Slot and Slot Chamfering



SUMOCHAM
CHAMDRILL LINE

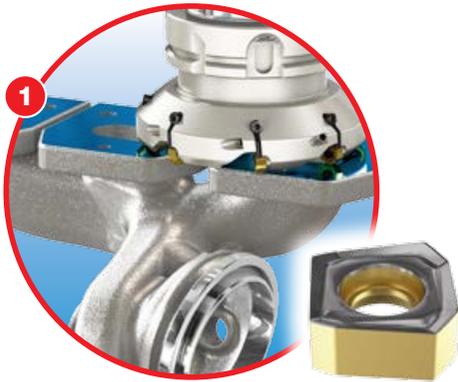
Drilling and Chamfering



Turbine Housing With Exhaust Manifold



The turbocharger plays a key role in increasing an engine's performance by reutilizing the wasted exhaust gasses into the engine's combustion chambers, resulting in air/fuel mixture which significantly increases the engine's efficiency. An unwelcomed consequence of the



HELiDO
800 LINE

Flange Face Rough Milling



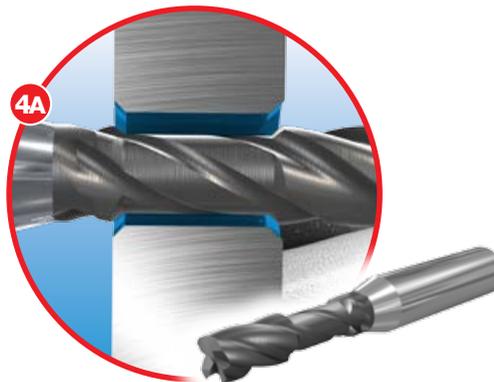
SUMOCHAM
CHAMDRILL LINE

Screw Clamp for Elliptical Hole Drilling



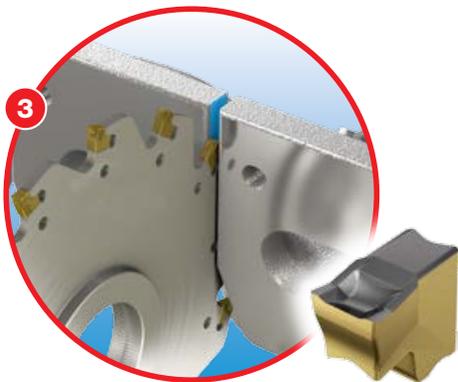
DOVEIQMILL
845 LINE

Flange Face Finish Milling



SOLIDMILL
PREMIUM LINE

Screw Clamp for Elliptical Hole Chamfer Milling and Drilling



TANGSLIT

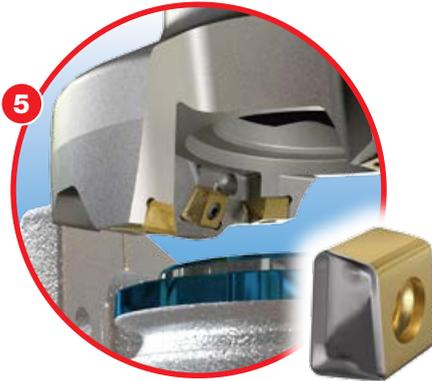
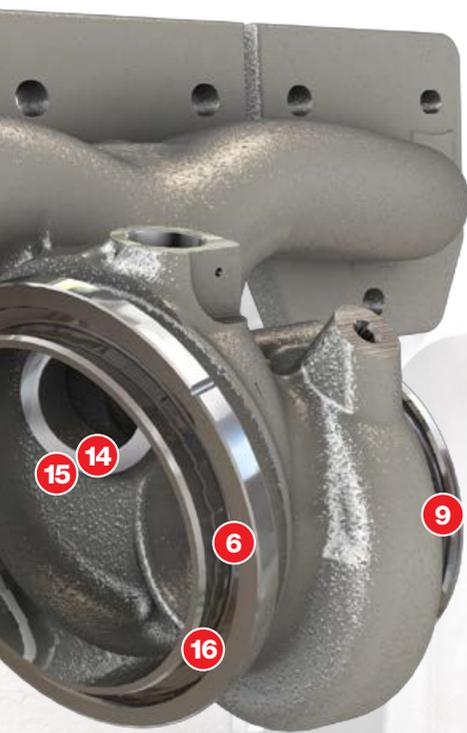
Slot Milling





turbocharger's output is by running the turbine housing temperatures to 900°C in diesel engines, and up to 1100°C in gasoline powered units. To withstand these high temperatures, turbine housings are manufactured from austenitic, heat-resistant cast steels, which have relatively

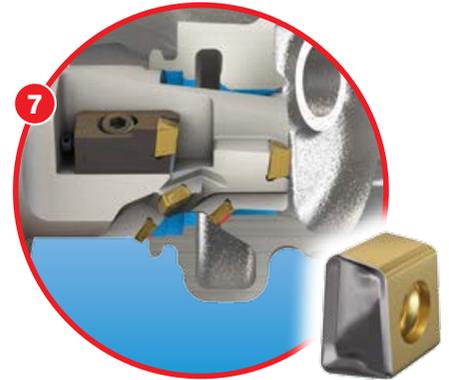
high-creep strength, good thermal stability, and excellent castability. ISCAR developed special combine tools, chipformers and unique coating edge technology to meet the market challenges in producing millions of turbochargers all over the world year by year.



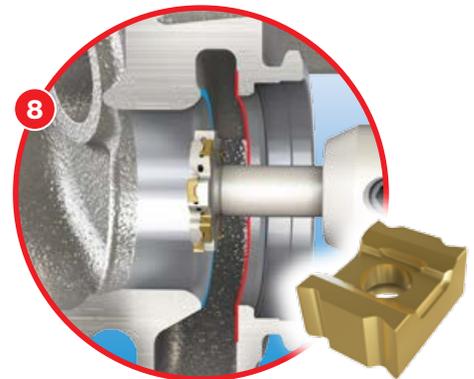
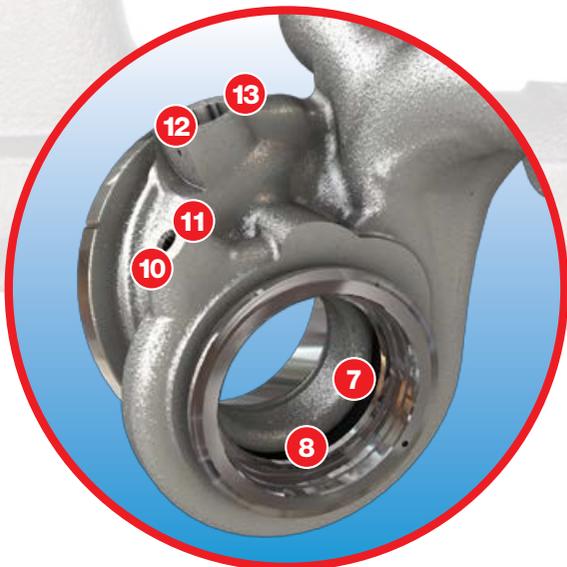
TANGPLUNGE
PLUNGING LINE
Big V-Band Plunging



HELIFACE
Big V-Band Grooving and Chamfering



TANGPLUNGE
PLUNGING LINE
Contour Turbine Wheel Plunging, Roughing and Chamfering



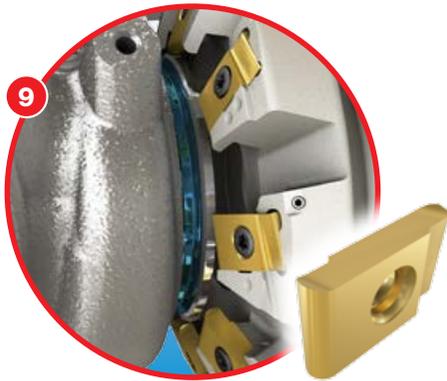
MINI-TANGSLOT
Safety Cut Milling



Turbine Housing With Exhaust Manifold

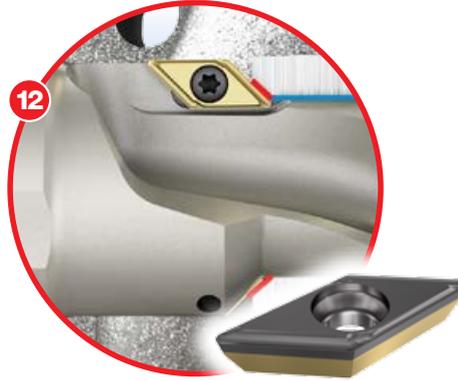


The turbocharger plays a key role in increasing an engine's performance by reutilizing the wasted exhaust gasses into the engine's combustion chambers, resulting in air/fuel mixture which significantly increases the engine's efficiency. An unwelcomed consequence of the



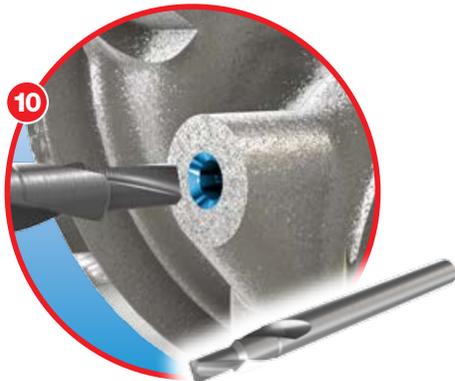
TANGMILL
TANGENTIAL LINE

Small V-Band
Circular Interpolation Milling



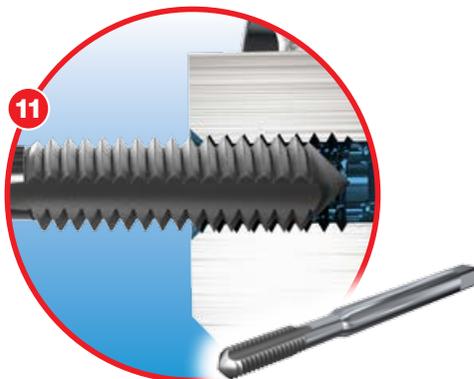
ISOTURN

Bush Boring Control Valve
Drilling and Chamfering



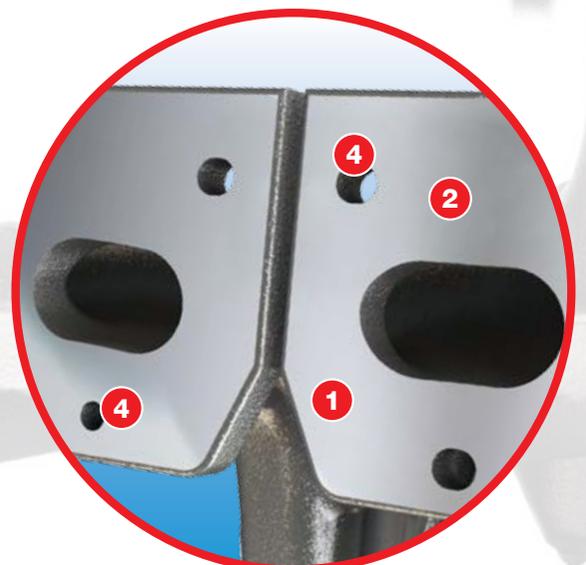
PRETHREAD

Pre-Thread
Solid Carbide Drilling



HSS

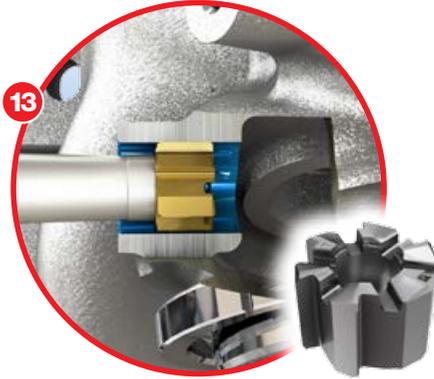
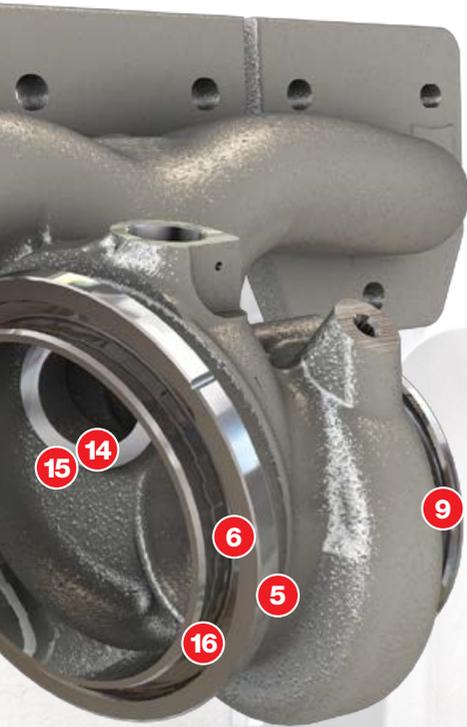
Fixation Hole Tapping





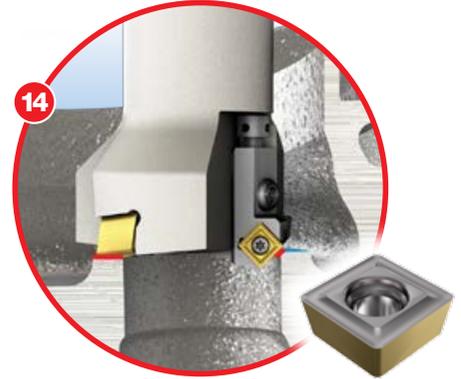
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high-creep strength, good thermal stability, and excellent castability. ISCAR developed special combine tools, chipformers and unique coating edge technology to meet the market challenges in producing millions of turbochargers all over the world year by year.



BAYOT-REAM

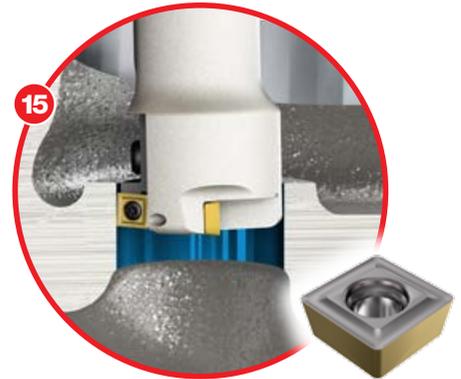
Bush Boring Control
Valve Reaming



DR-TWIST

INDEXABLE DRILL LINE

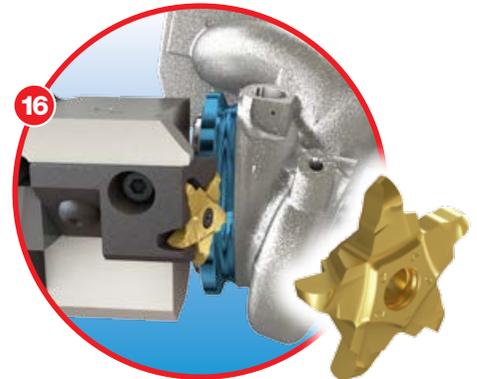
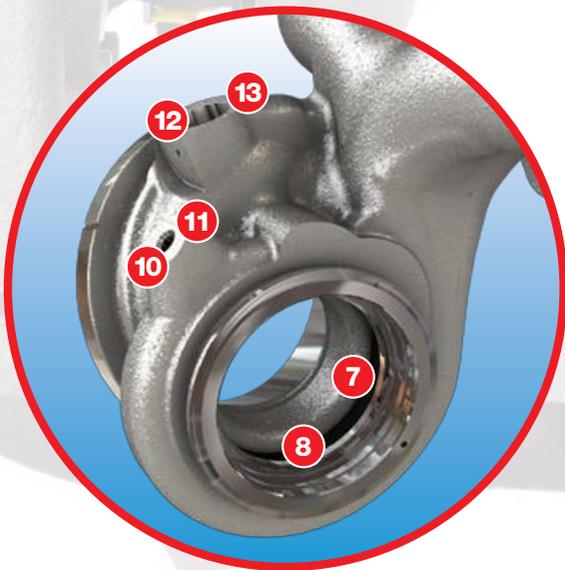
Waste Gate Facing
and Chamfering



DR-TWIST

INDEXABLE DRILL LINE

Waste Gate
Bore Finishing



PENTACUT

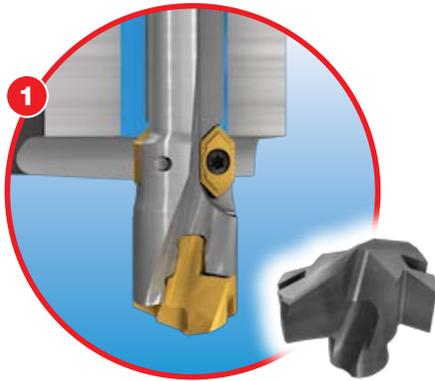
Big V-Band Circular
Interpolation Milling



Steering Knuckle

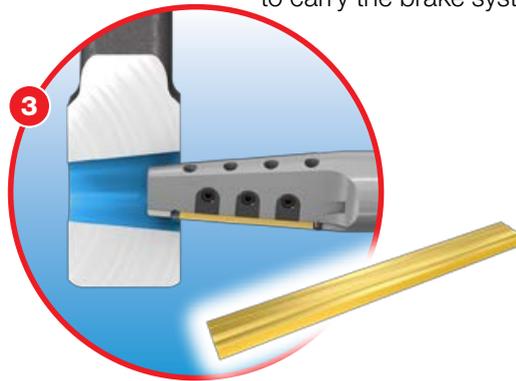


A steering knuckle is a key part of the vehicle suspension system coming in different shapes, depending on the suspension type (McPherson strut, multi-link, trailing-arm, etc). They are designed to link the front wheels to the steering system, strut dampers, and to carry the brake system components.



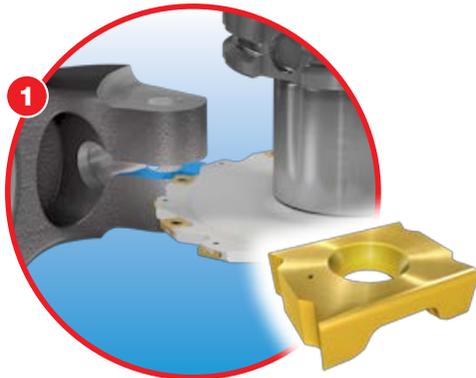
SUMOCHAM CHAMDRILL LINE

Drilling, Chamfering and Back Chamfering



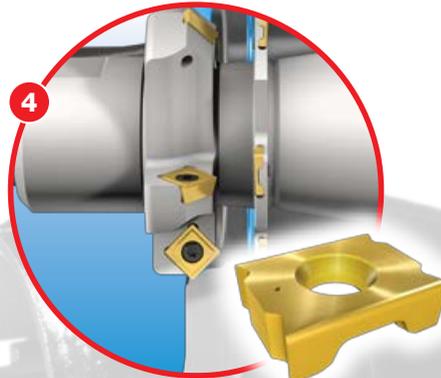
INDEXH-REAM

Conical Reaming



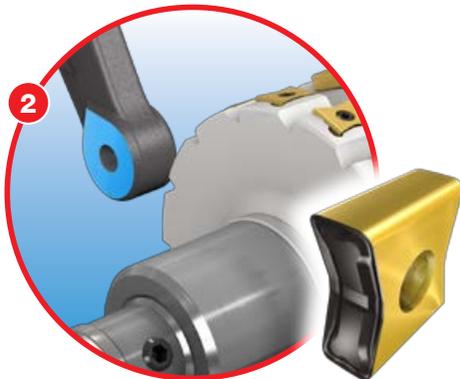
MINI-TANGSLOT

Slotting



MINI-TANGSLOT

Groove Milling and Chamfering



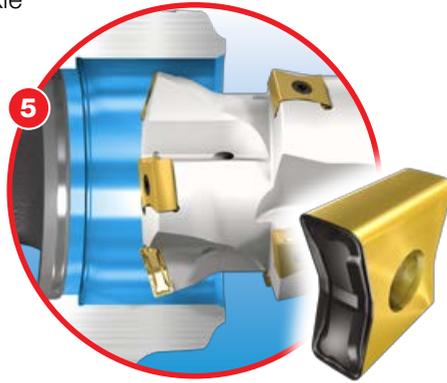
TANGMILL TANGENTIAL LINE

Milling



Traditionally, steering knuckles are made of nodular cast iron and forged steel (rarely). Steering knuckles are also made of aluminum alloy casts for new type vehicles. Aluminum alloy cast parts contribute to low weight vehicles and efficient automotive manufacturing. ISCAR offers a wide range of knuckle

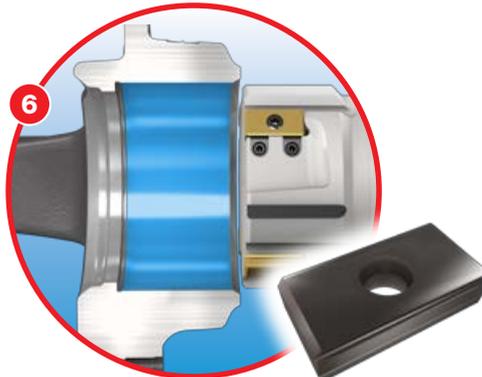
machining technologies depending on the workpiece material, the customer's machine type (transfer line, single-spindled machining centers, tween or triple spindled CNCs, etc.) and part holding fixtures.



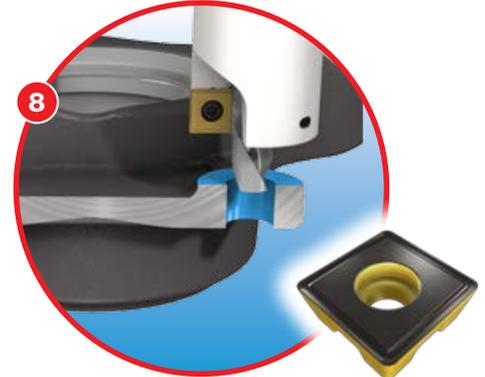
TANGMILL
TANGENTIAL LINE
Rough Boring and Chamfering



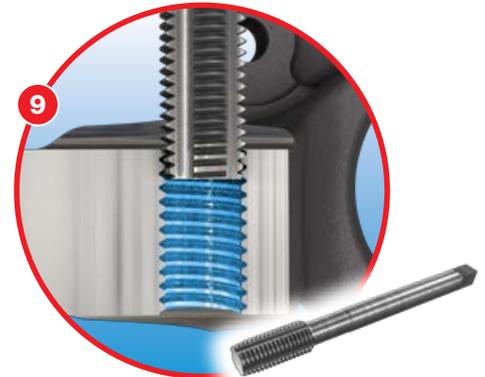
HELIDO
ROUND H400 LINE
Milling



ISCARREAMER
Tangential Reaming



DR-TWIST
INDEXABLE DRILL LINE
Spot Face Plunging, Drilling and Chamfering



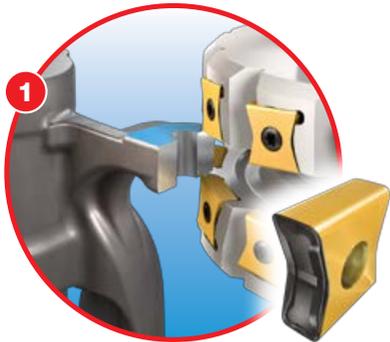
HSS TAPS
Tapping



Brake Caliper

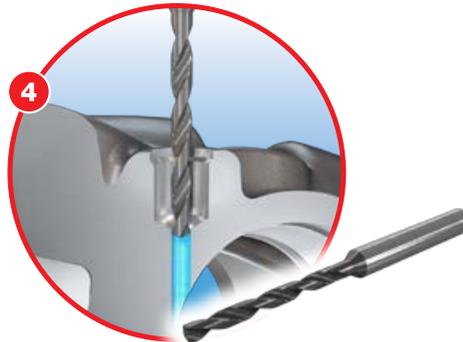


Brake calipers are a vital part of your vehicle's braking system; they squeeze the brake pads against the surface of the brake rotor to slow or stop the vehicle. Brake calipers



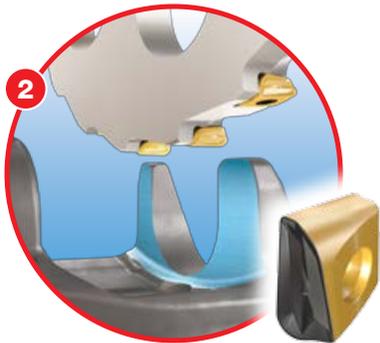
TANGMILL
TANGENTIAL LINE

Cylinder Side Milling



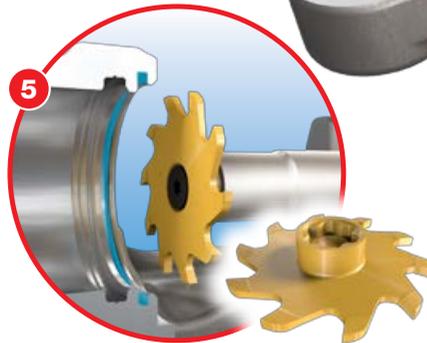
SOLIDDRILL
TEC LINE

Oil Drill On Cylinder
Side Hole Drilling



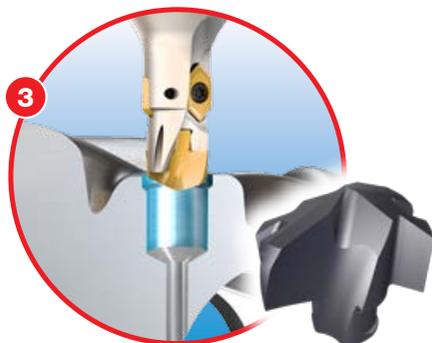
HELITANG
T490 LINE

Caliper Body
Face Milling



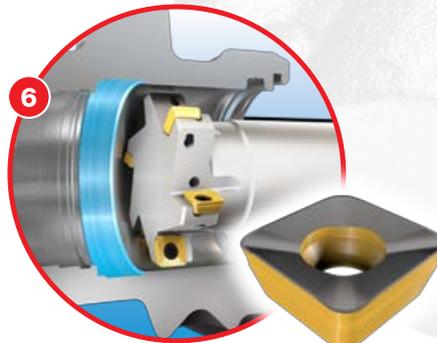
T-SLOT

Interpolation Milling
Spring Retainer Groove



SUMOCHAM
CHAMDRILL LINE

Cylinder Side Hole
Drilling and Chamfering



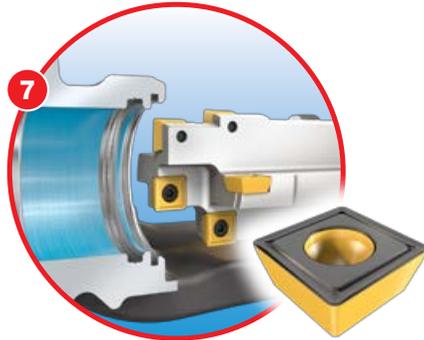
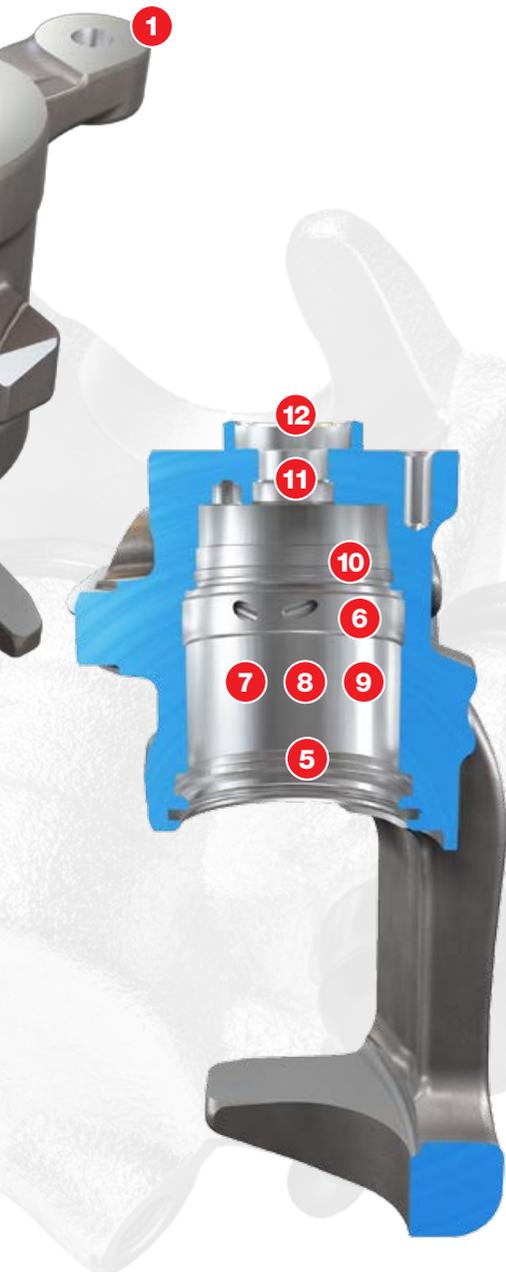
QUAD2000

Interpolation Grooving

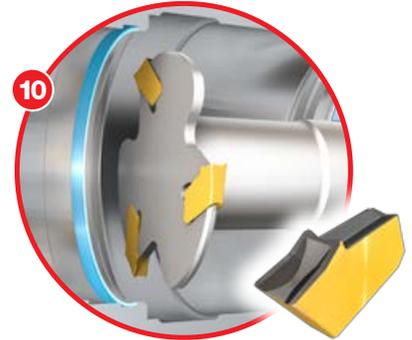




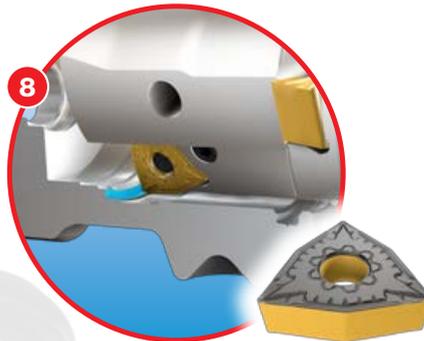
are made of cast iron with inner and outer pistons made from stainless steel. ISCAR offers standard and special tooling and machining technology for brake calipers.



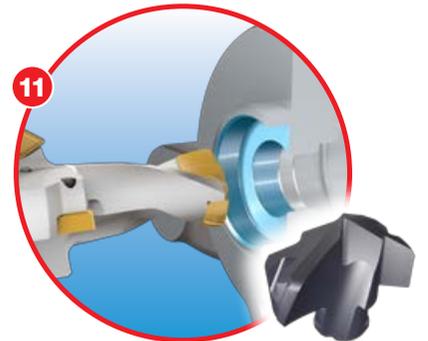
DR-TWIST
INDEXABLE DRILL LINE
Cylinder Area Rough Boring



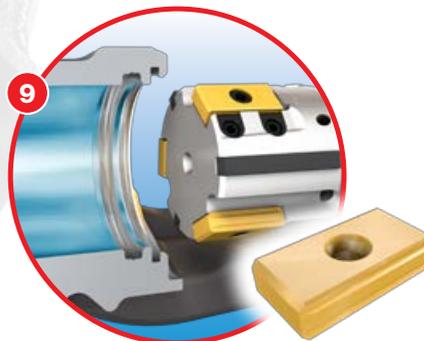
SELFGRIP
Internal Slitting Interpolation



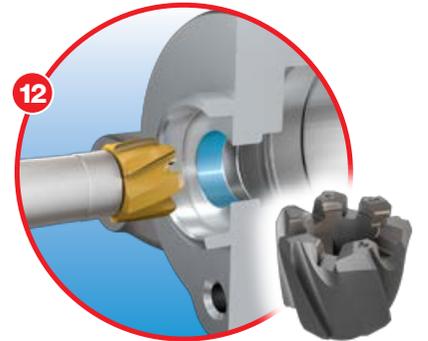
ISOTURN
Cylinder Area Plunging, Boring,
Chamfering and Spot Facing



SUMOCHAM
CHAMDRILL LINE
Mounting Bolt Drilling,
Chamfering and Spot Facing



INDEXH-REAM
Cylinder Area Reaming



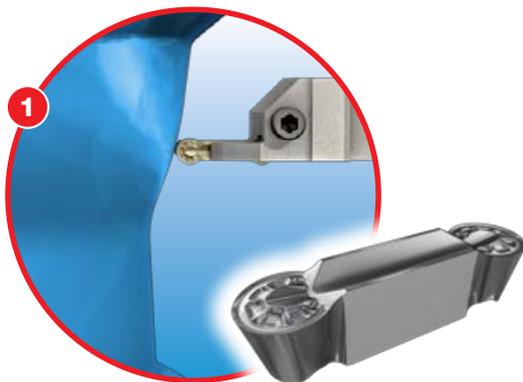
BAYOT-REAM
Main Journal
Oilway Hole Making



Aluminum Wheels

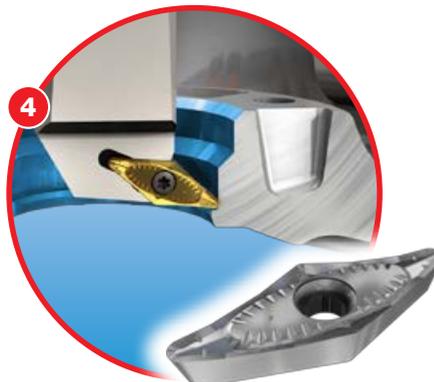


Aluminum wheels are made of magnesium aluminum alloys casting, which typically provides lighter weight with no compromise to structural strength, and are often produced with PCD type



FIXGRIP

Outer Diameter
Grooving and Turning



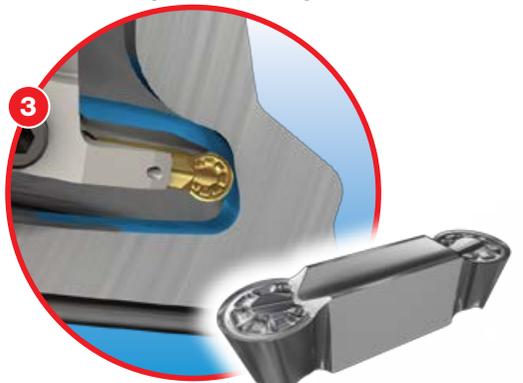
ISOTURN

Bore Turning



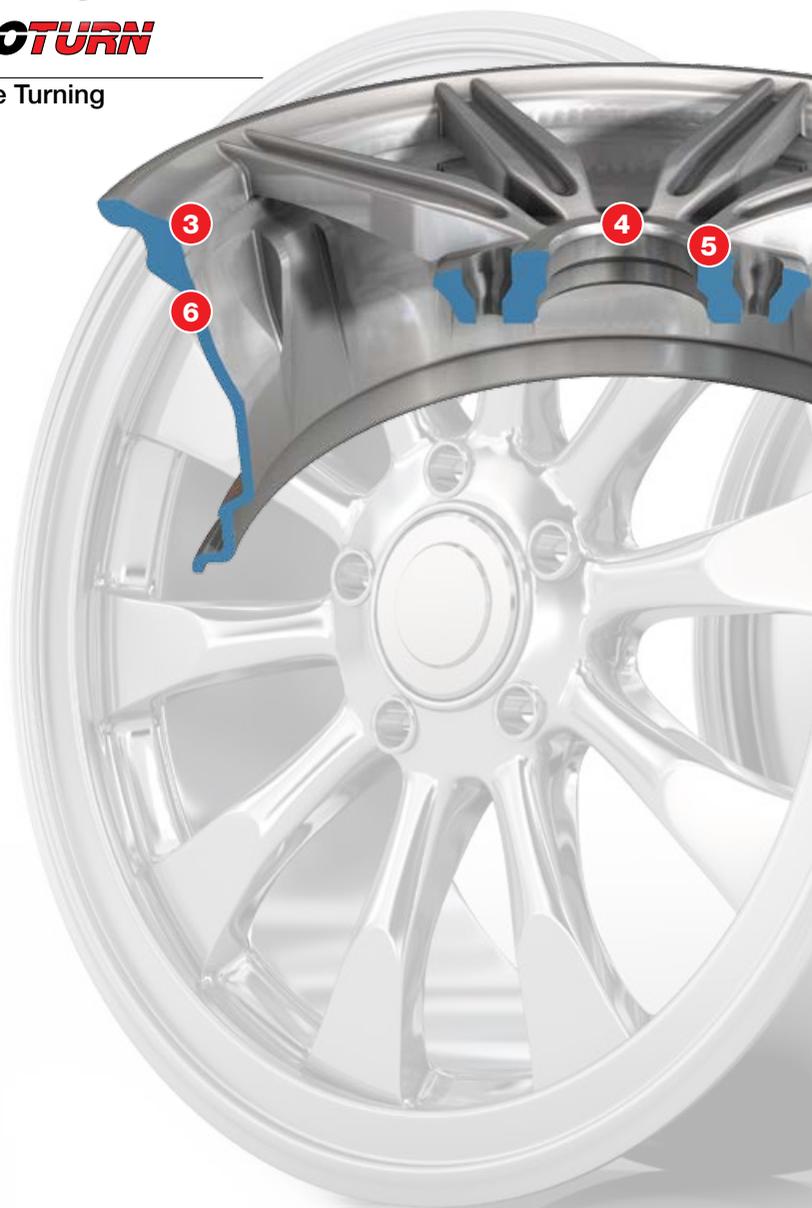
FIXGRIP

Inner Diameter
Grooving and Turning



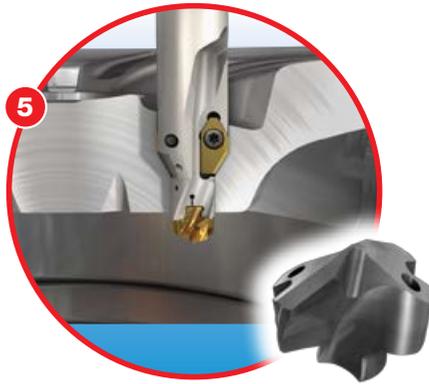
FIXGRIP

Undercutting Grooving and Turning



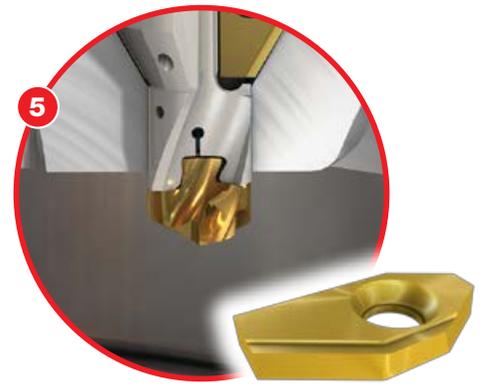


tooling for roughing and finishing operations. ISCAR has developed unique PCD special tools, inserts with chip formers and polished edges for optimized chip formation and prolonged edge life.



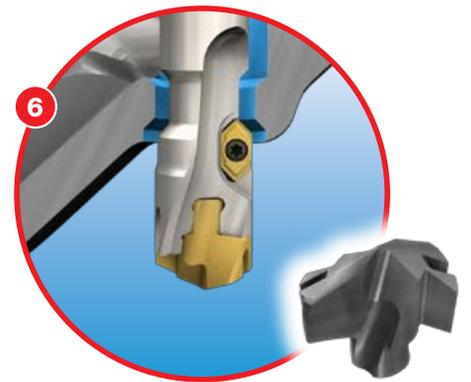
CHAMDRILLJET

Lug Hole Drilling



V-LOCK

Lug Hole Chamfering



SUMOCHAM
CHAMDRILL LINE

Valve Hole Drilling



PRETHREAD

Valve Hole Back Chamfering



Hydro Pelton Blade

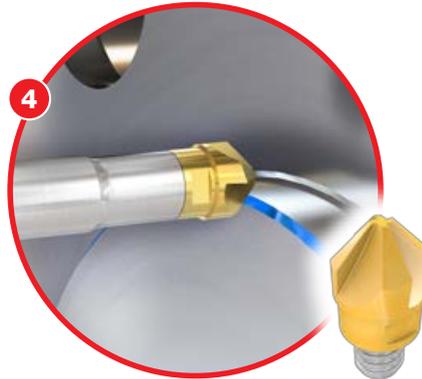


A Pelton blade is an impulse-type water turbine which extracts energy from the impulse of moving water, as opposed to the water's dead weight like the traditional overshot water wheel. The Pelton blade is either produced from stainless steel alloys, cast iron, cast steel



HELIDO
600 UPFEED LINE

Interpolar Face Milling



MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE

Chamfering



HELIDO
ROUND H400 LINE

Profiling and Semi-Finishing

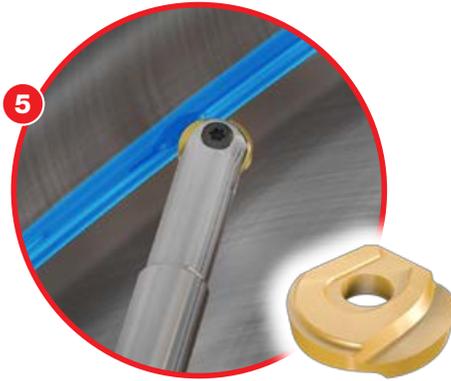


MILLSHRED
ROUND LINE

Blade Profiling and Roughing



bronze or stainless steel depending upon their design configuration and size. ISCAR offers unique machining technology for Pelton blades based on standard and special turning, drilling and milling tools.



BALLPLUS

Radius Profiling and Finishing



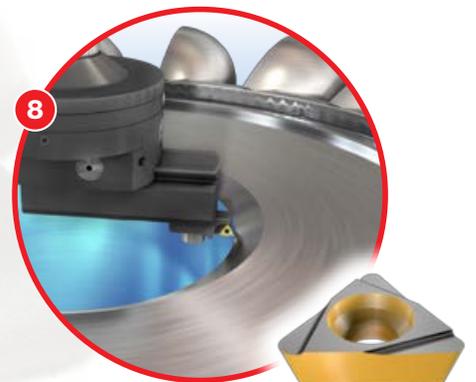
SUMOCHAM
CHAMDRILL LINE

Drilling



SOLIDTHREAD

Thread Milling



ITSCORE

Fine Boring





Kaplan Blade

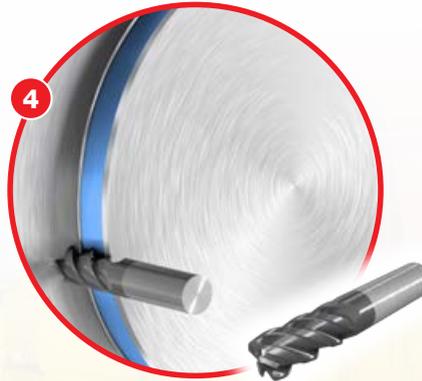


The Hydro Kaplan Blade turbine is a propeller-type water adjustable blade turbine with outward flow reaction. The working fluid changes pressure as it moves through the turbine and gives up its energy. Power



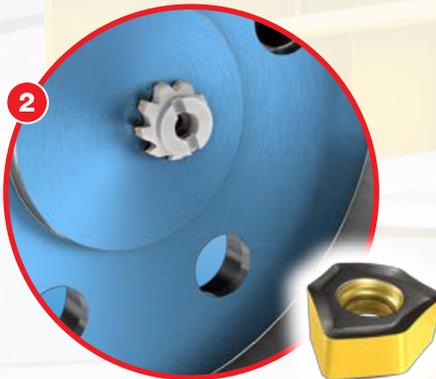
HELIDO
800 LINE

Face Rough Milling



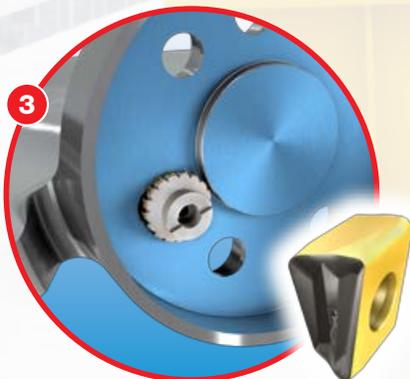
CHATTERFREE
SOLID MILL LINE

Shoulder Finishing



HELIDO
600 UPFEED LINE

Inner Face Rough Machining

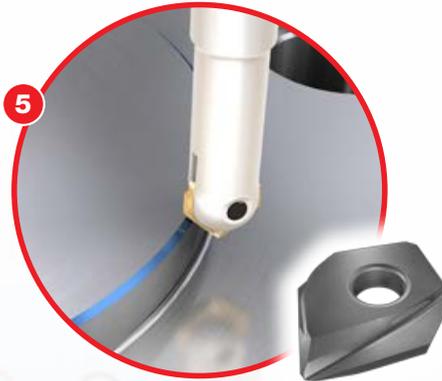


HELITANG
T490 LINE

Inner Face Finish Machining



is recovered from both the hydrostatic head and from the kinetic energy of the flowing water. ISCAR offers standard milling, drilling, turning and threading tools for the production of casted stainless steel Kaplan blades.



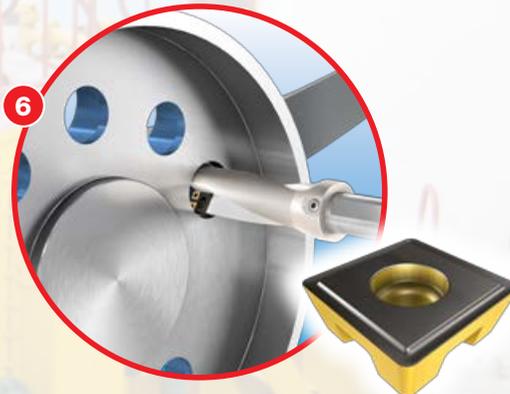
BALLPLUS

Chamfering



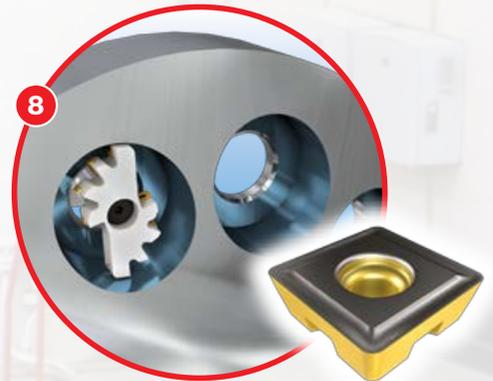
ITSBORE

Fine Boring



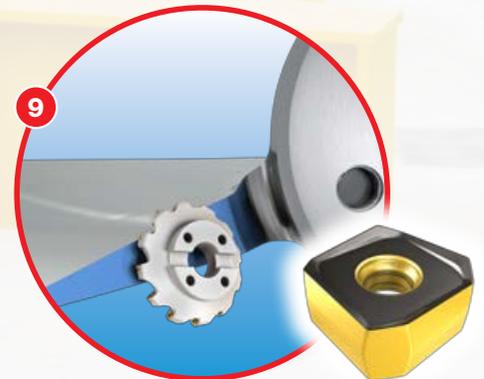
DR-TWIST
INDEXABLE DRILL LINE

Drilling



DR-TWIST
INDEXABLE DRILL LINE

Back Facing By
Helical Interpolation



HELIDO
845 LINE

Face Milling

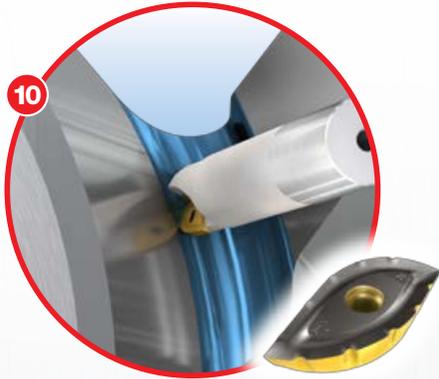




Kaplan Blade



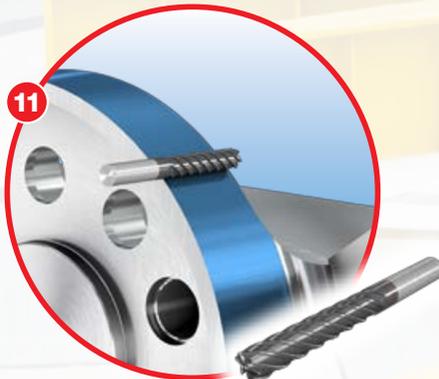
The Hydro Kaplan Blade turbine is a propeller-type water adjustable blade turbine with outward flow reaction. The working fluid changes pressure as it moves through the turbine and gives up its energy. Power



DROPMILL

3 FLUTE BALL NOSE

Interpolar Under Cutting



SOLIDMILL

SOLID CARBIDE LINE

Shoulder Finishing



HELIDO

ROUND H400 LINE

Blade Profile Roughing and Finishing

14

12

3

4

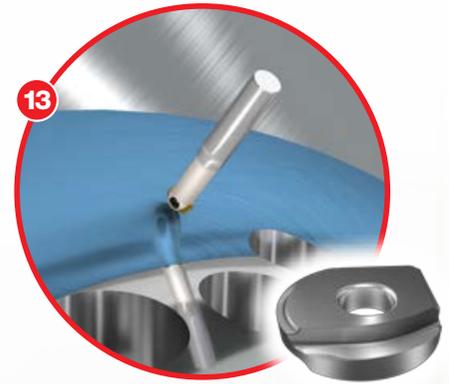
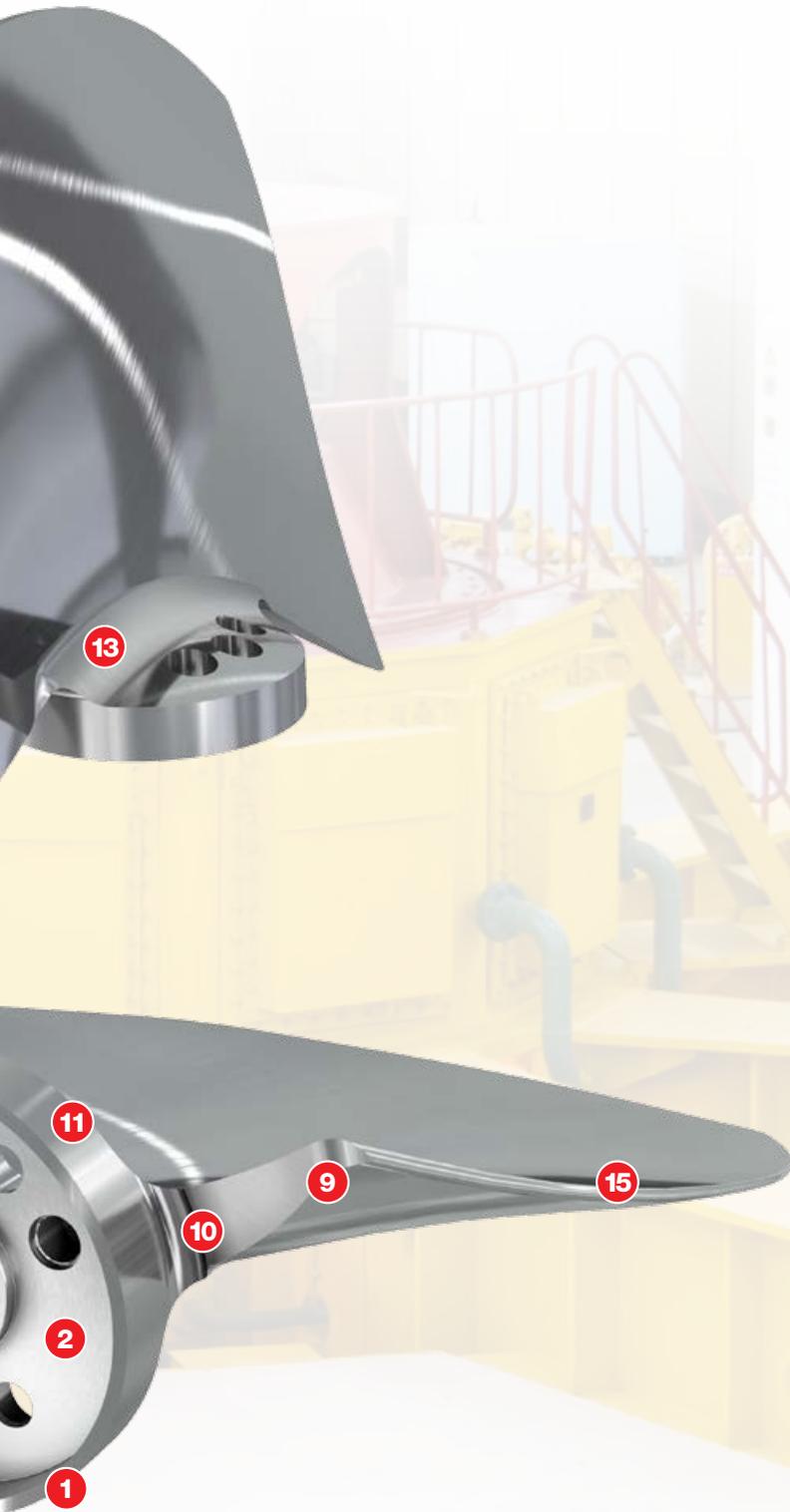
5

6

7

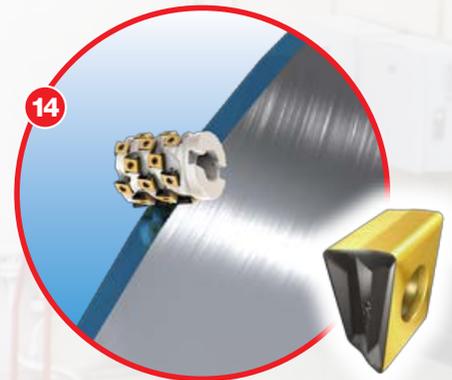
8

is recovered from both the hydrostatic head and from the kinetic energy of the flowing water. ISCAR offers standard milling, drilling, turning and threading tools for the production of casted stainless steel Kaplan blades.



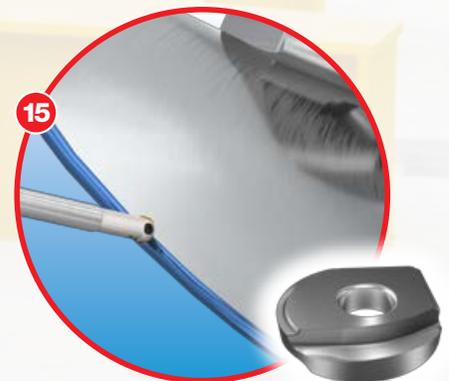
BALLPLUS

Radius Finish Profiling



HELITANG
T490 LINE

Rough Shoudering



BALLPLUS

Finish Shoudering



Steam And Nuclear Turbine Rotor

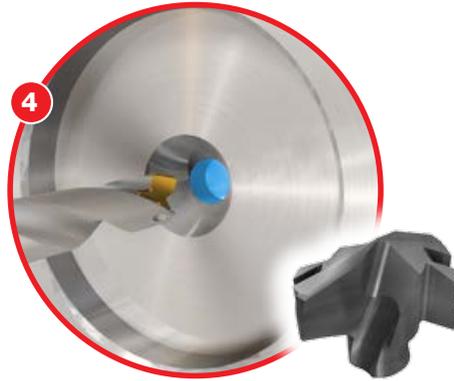


Turbine HP rotors are the rotational part of power generation for either steam, gas or nuclear stations. Steam turbine utilizes the pressure and flow of the steam to rapidly turn the rotor blade assembly, thus generating electricity. High temperature rotors are made of



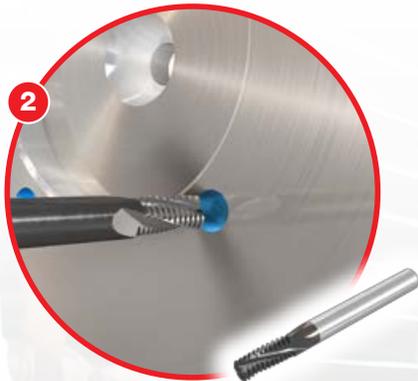
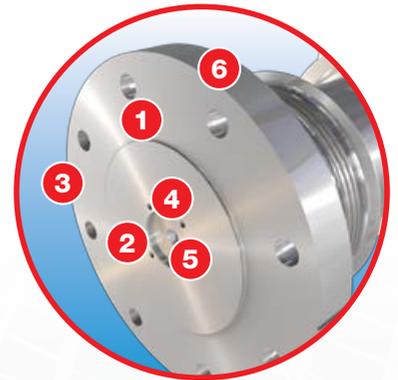
SOLIDDRILL

Drilling



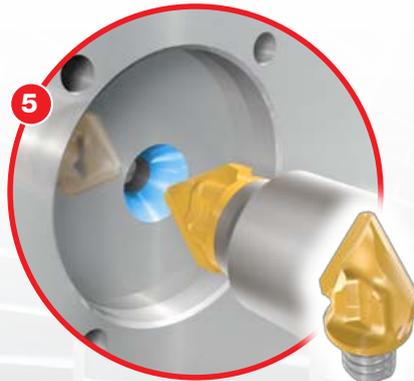
SUMOCHAM
CHAMDRILL LINE

Drilling



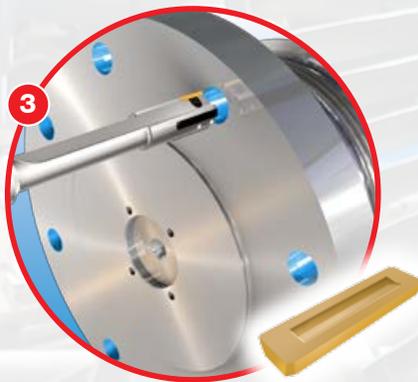
SOLIDTHREAD

Thread Milling



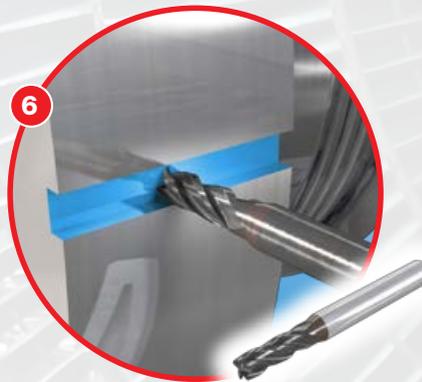
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE

Chamfering



INDEXH-REAM

Reaming

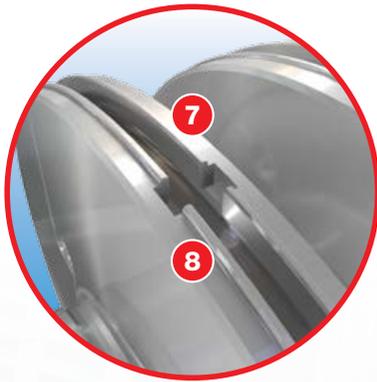


SOLIDMILL
SOLID CARBIDE LINE

Keyway Milling

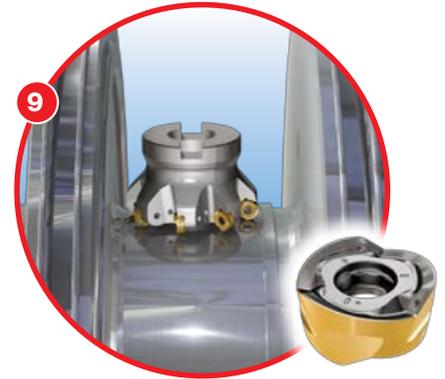


high tensile strength forged Chromium Molybdenum Vanadium steel. (Cr Mo V)
ISCAR offers a wide range of standard and special turning, deep grooving, drills, deep drills, and milling tools for the production of turbine HP rotors.



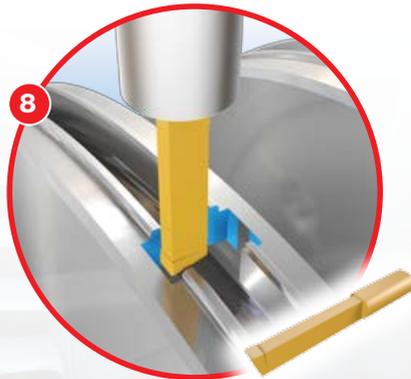
SOLIDSHRED

Rough Milling



HELIDO
ROUND H606 LINE

Inner Shaft Circular
Rough Milling



ISCARBROACH

Broaching



CUTGRIP

Grooving



CUTGRIP

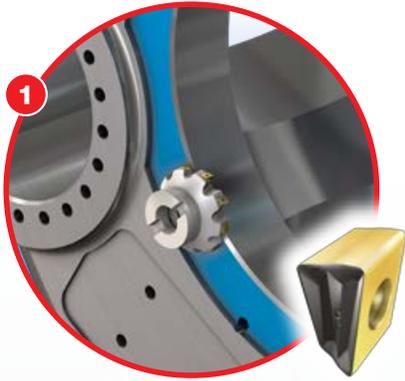
Inner Face Grooving



Rotor Hub

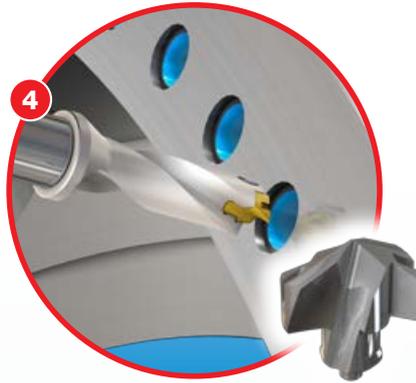


The windmill hub is a huge scale case made of cast iron and functions as the rotational housing. It generally connects the three blade rotational assembly to a linear low speed shaft, which connects to the turbine's gearbox. Most modern turbine hubs contain a pitch



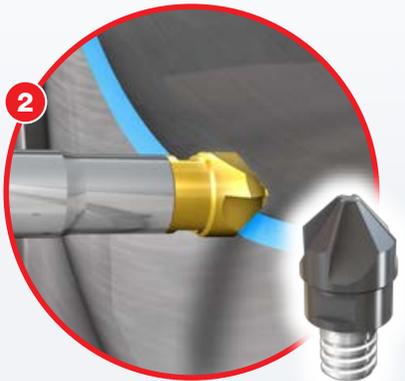
HELITANG
T490 LINE

Shouldering



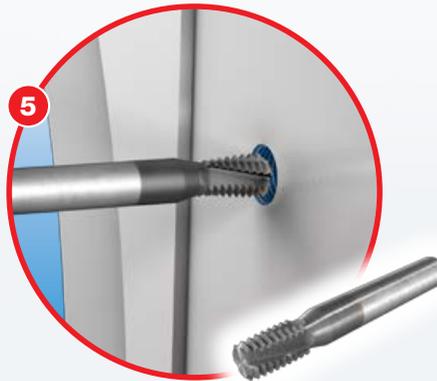
SUMOCHAM
CHAMDRILL LINE

Drilling



MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE

Chamfering



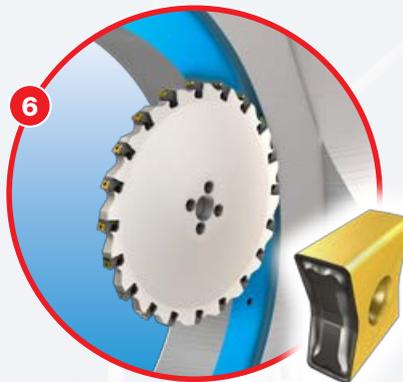
SOLIDTHREAD

Mill Threading



HELIDO
600 UPFEED LINE

Rough Pocketing

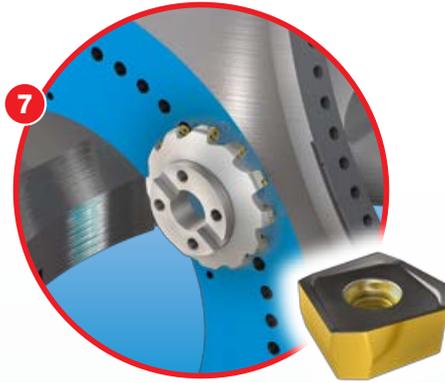


TANGSLOT

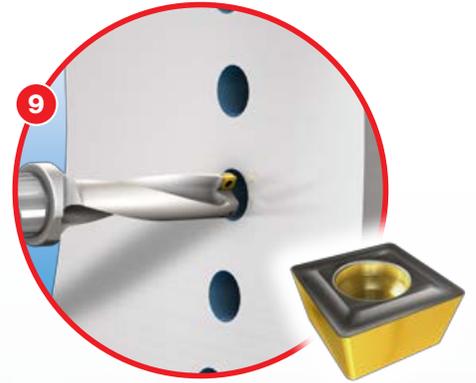
Back Milling



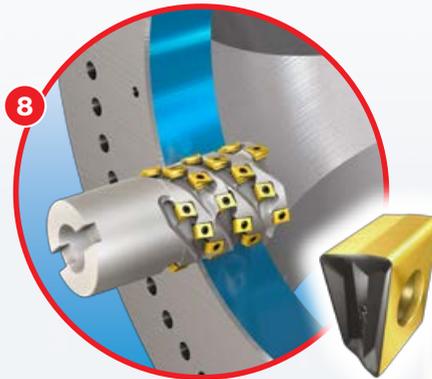
system to adjust the angle of the blades by rotation of a bearing at the root of each blade. This controls the power and slows down the rotor as required. ISCAR offers a wide range of standard mills, drills, boring and thread milling tools for the production of these windmill hubs.



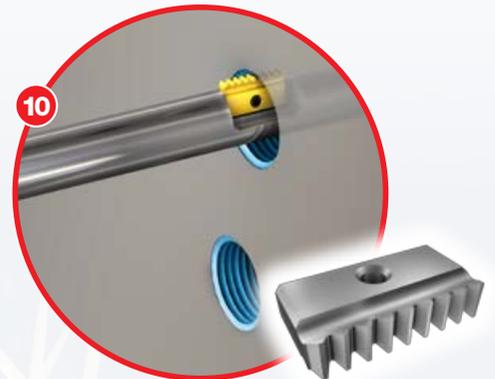
HELIDO
SOF 26 LINE
Face Milling



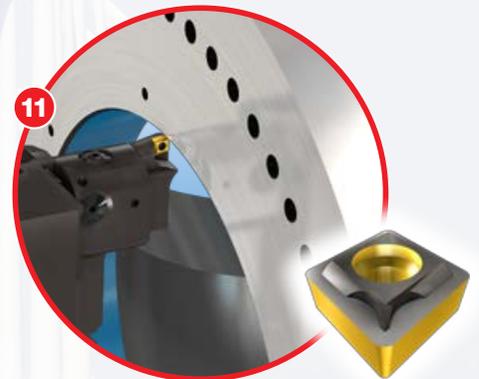
DR-TWIST
INDEXABLE DRILL LINE
Drilling



HELITANG
T490 LINE
Helical Interpolation
Rough Boring



MILLTHREAD
Threading

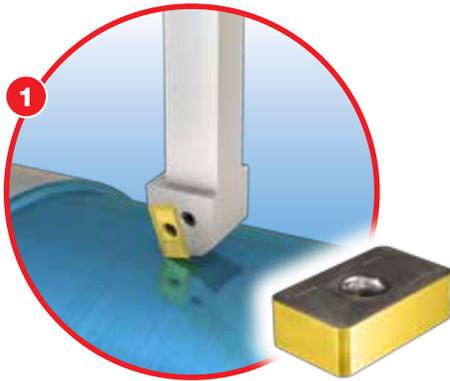


ITSBORE
Fine Boring



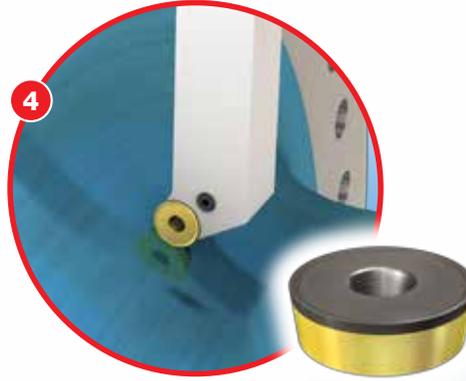
Gear Main Shaft

The windmill's main shaft gear is usually made of forged hardened and tempered steel. The main shaft transmits the low speed rotational force from the rotor hub. Kinetic wind energy to the gearbox enables high speed rotation, which



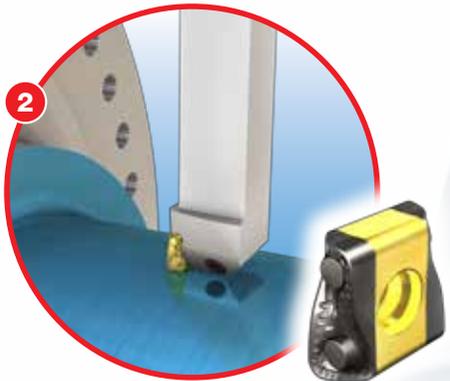
HEAVY^{SUPER}TURN

External Rough Turning



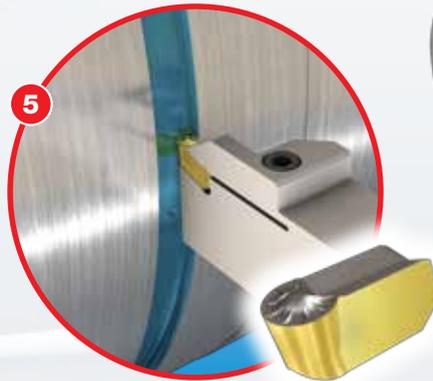
ISOTURN

External Turning (Finishing)



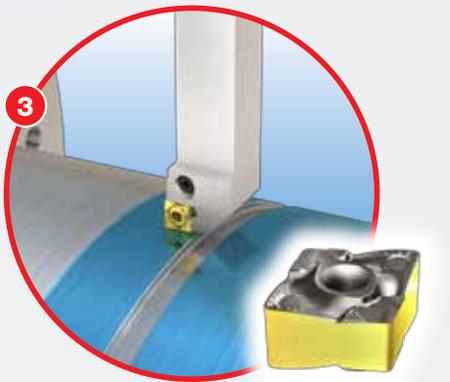
HELITURN LAYDOWN LINE

Outer Diameter Rough Turning



CUTGRIP

External Side Turning and Grooving



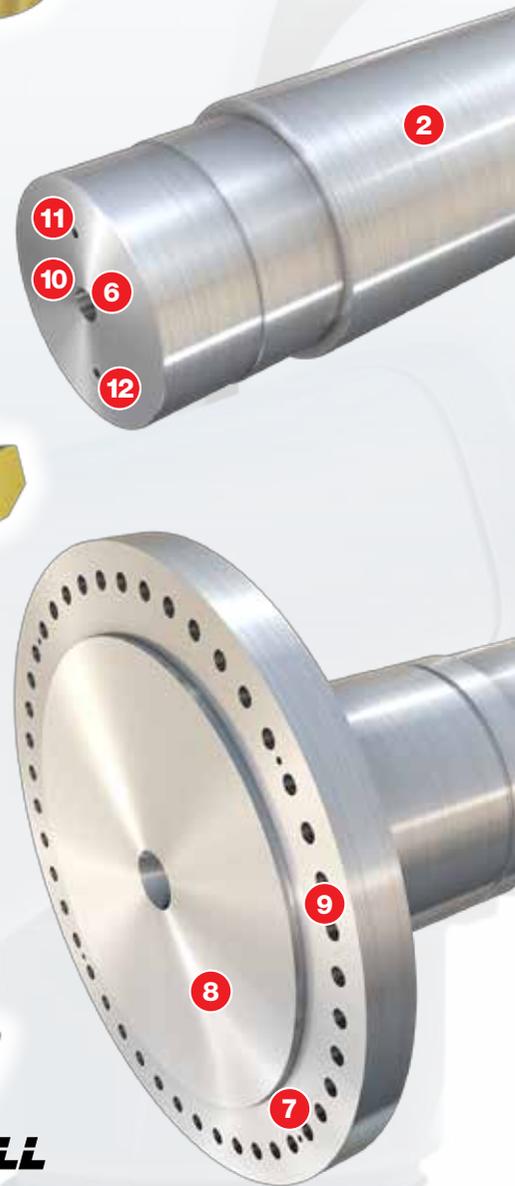
HELITURN TG

External Rough Turning

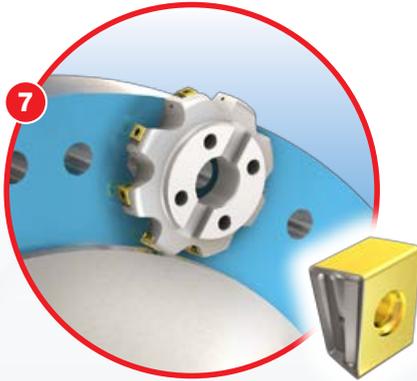
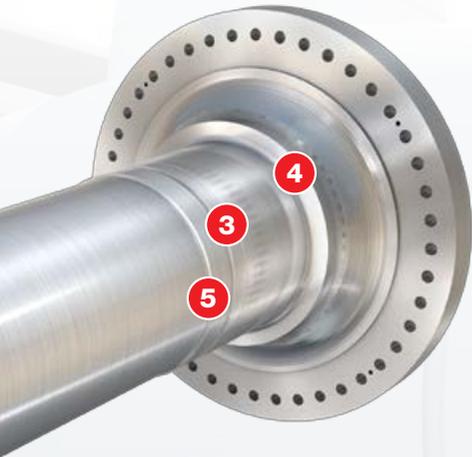


ISCARDEEPDRILL

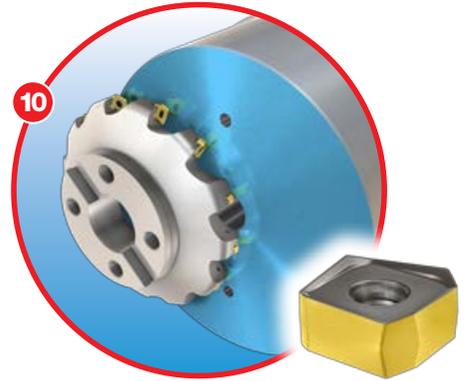
Deep Drilling



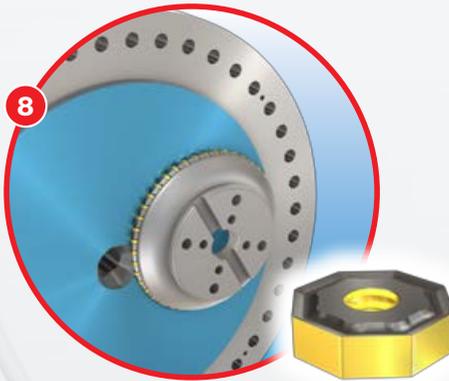
spins the generator and thus creates electrical energy. ISCAR offers a wide range of standard drills, deep drills, turning and thread milling tools for the production of main shaft machinery.



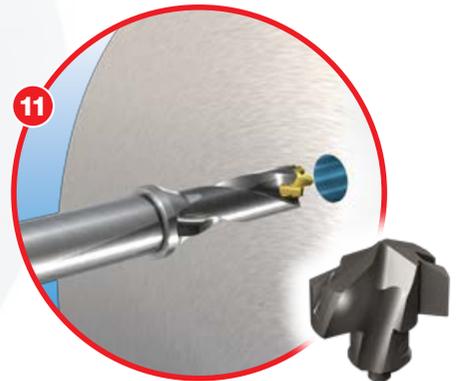
HELITANG
T490 LINE
Finish Face Milling



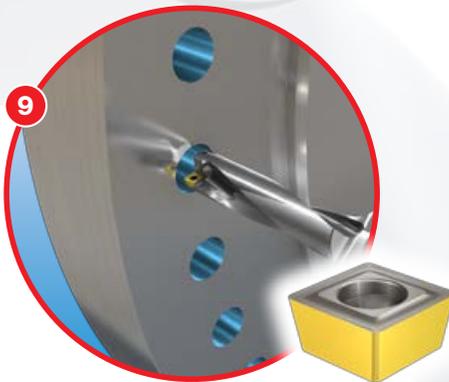
HELIDO
SOF 26 LINE
Face Milling



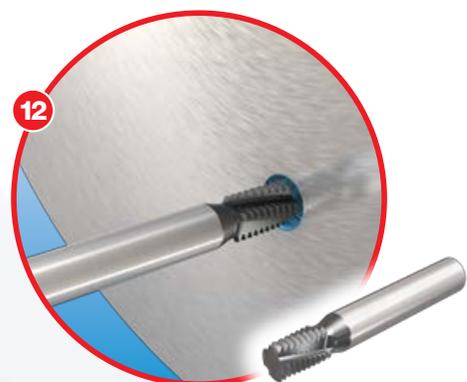
HELIDO
SOF 26 LINE
Finish Face Milling



SUMOCHAM
CHAMDRILL LINE
Drilling



DR-TWIST
INDEXABLE DRILL LINE
Drilling



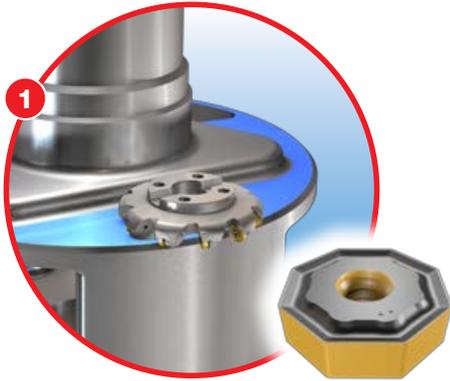
SOLIDTHREAD
Threading



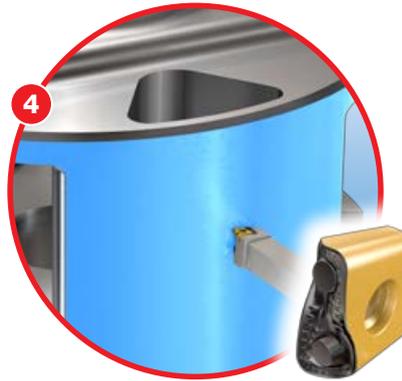
Planetary Carrier



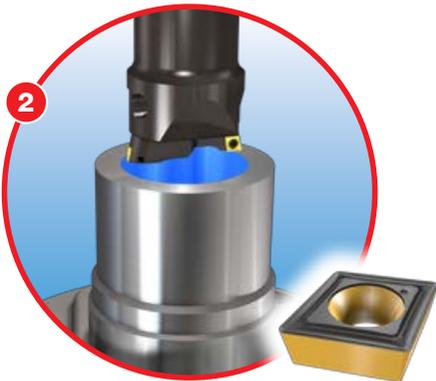
The rotary gear planetary carrier, a part of the gear assembly, is made of nodular cast iron. It functions to increase the slow rotation speed of the main shaft, transferred as higher rotation



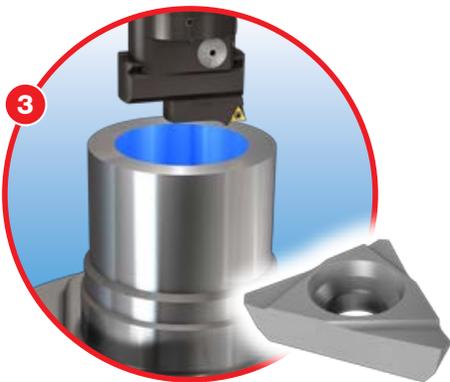
16MILL
Face Milling



HELITURN TG
Turning



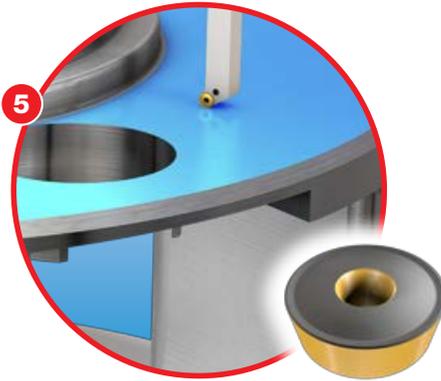
ITSBORE
Rough Boring



ITSBORE
Fine Boring



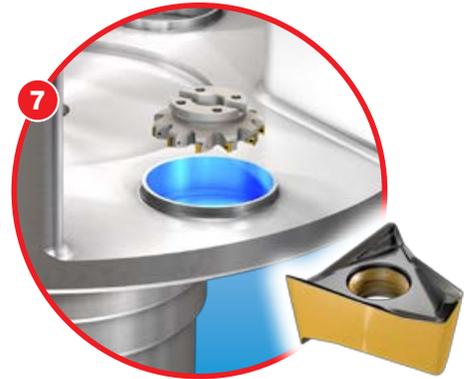
to the generator. ISCAR offers a wide range of standard mills, drills, boring, long extension adaptation, turning and thread milling tools for the production of planetary carriers.



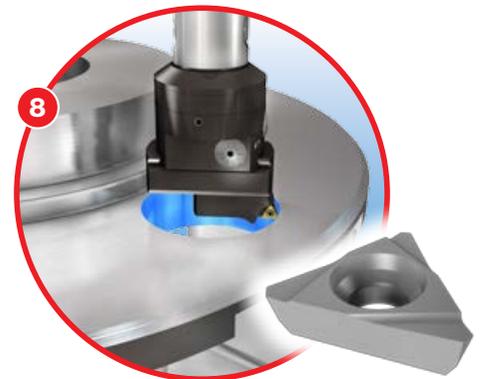
SUMOTURN
HEAVY DUTY LINE
Turning



MILLSHRED
ROUND LINE
Rough Helical Interpolation



HELIDO
690 LINE
Finish Helical Interpolation



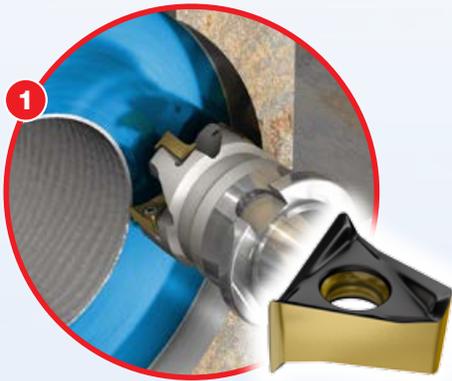
ITSBORE
Fine Boring



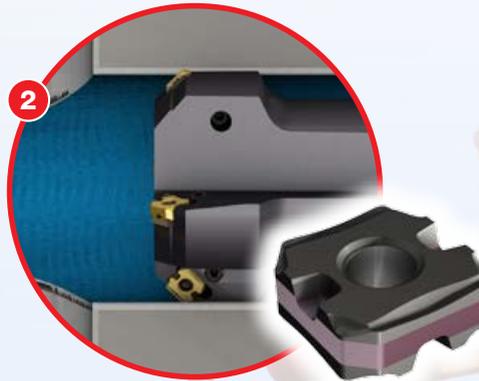
Wellheads



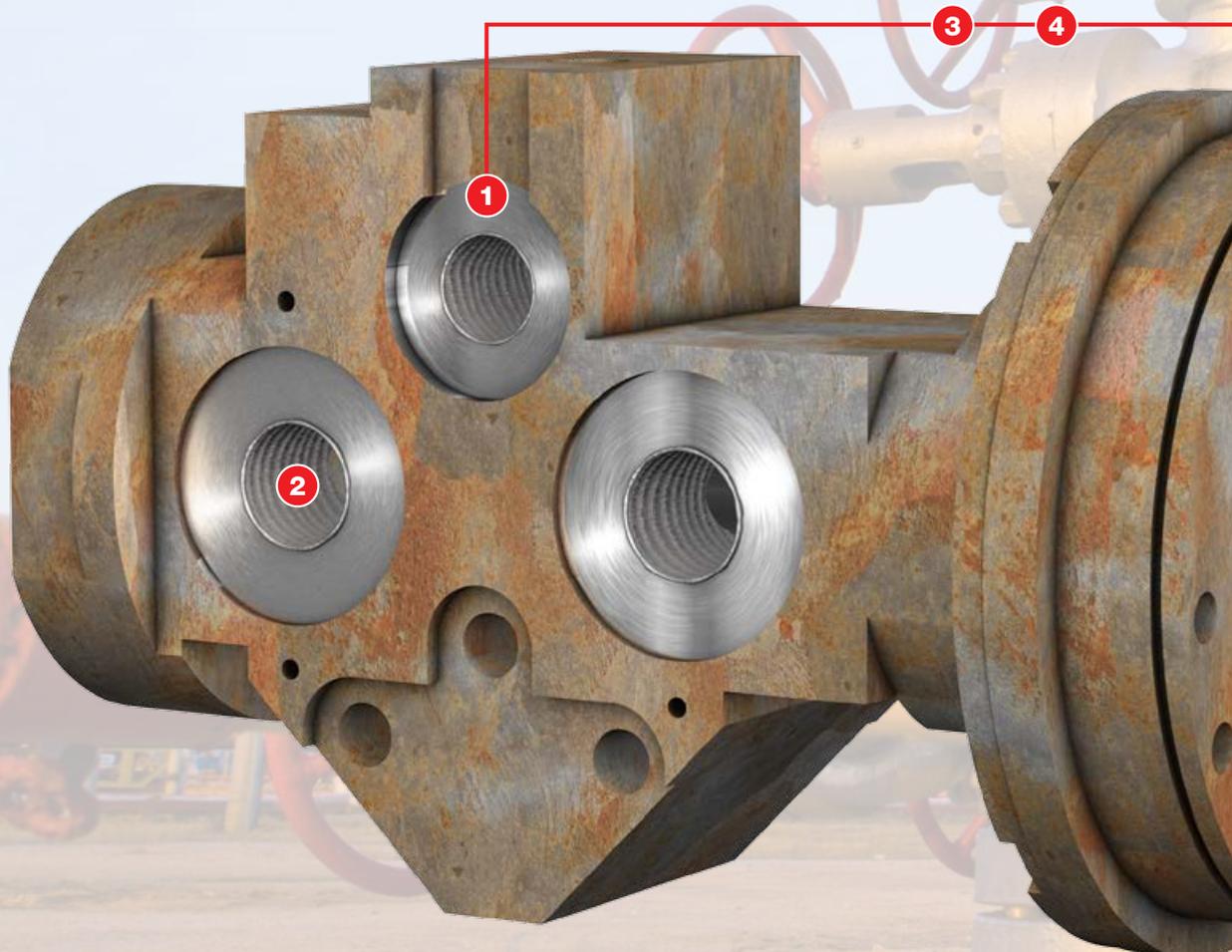
A wellhead christmas tree is the general term used to describe a structure that is installed at the top of an oil and gas well. Its main function is to ensure a safe operation and manage the pressure and flow of oil or gas from the well into the gathering system. It is a system composed of valves, spools and assorted adapters that control the pressure of the production well.



HELIDO
690 LINE
Face Milling

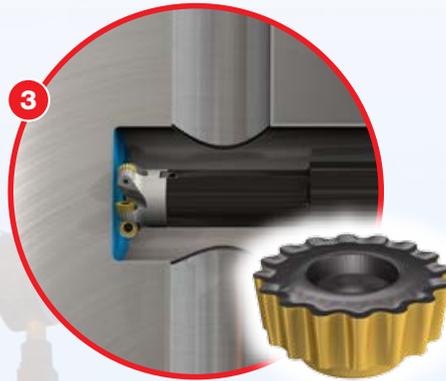


ISOTURN
Rough Boring

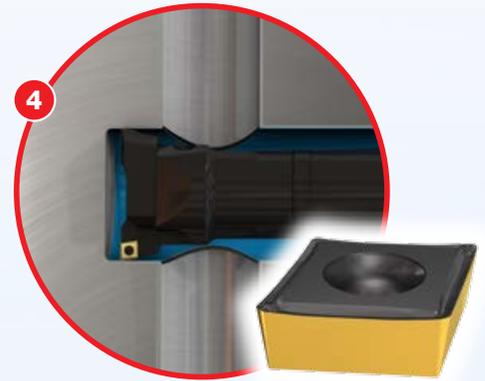


The surface pressure control is provided by a christmas tree, which is installed on top of the wellhead. Wellheads are typically welded onto the first string of casing, which has been cemented in place during drilling operations, to form an integral structure of the well. A tree and wellhead are separate pieces of equipment. The wellhead is used without a

christmas tree during drilling operations. Wellhead components need to be precision engineered out of the very best material such as alloy steels. For the production of well head components, ISCAR offers a wide range of standard and special drills, deep drills, mills, mill threading and boring tools.



MILLSHRED
ROUND LINE
Rough Helical Interpolation



ITSBORE
Precise Boring

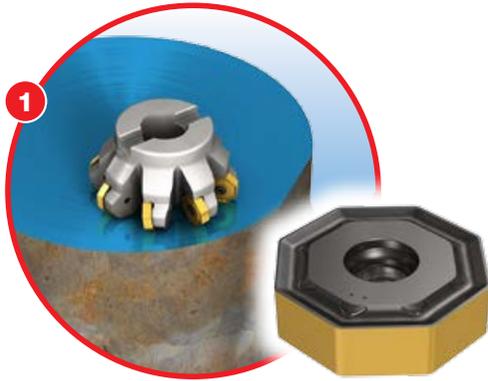




Pressure Valve

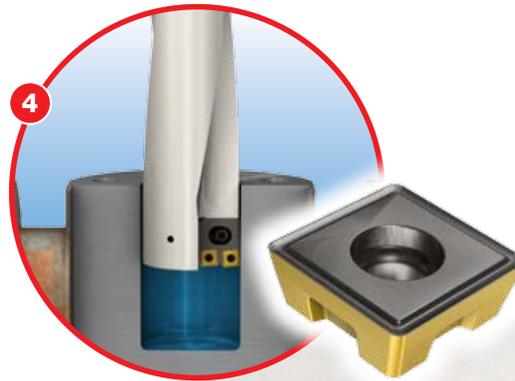


Valves, fittings and pumps are popular components in pressure control systems, providing the requested security at heavy duty conditions for surface and subsea operations. The high strength of stainless steels, duplex and



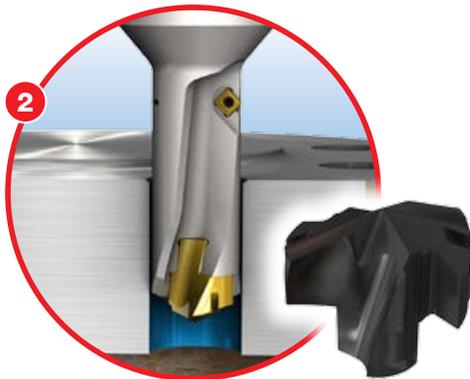
16MILL

Face Milling



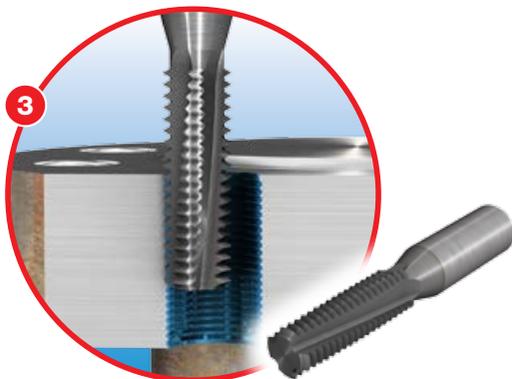
DR-TWIST

INDEXABLE DRILL LINE
Hole Making



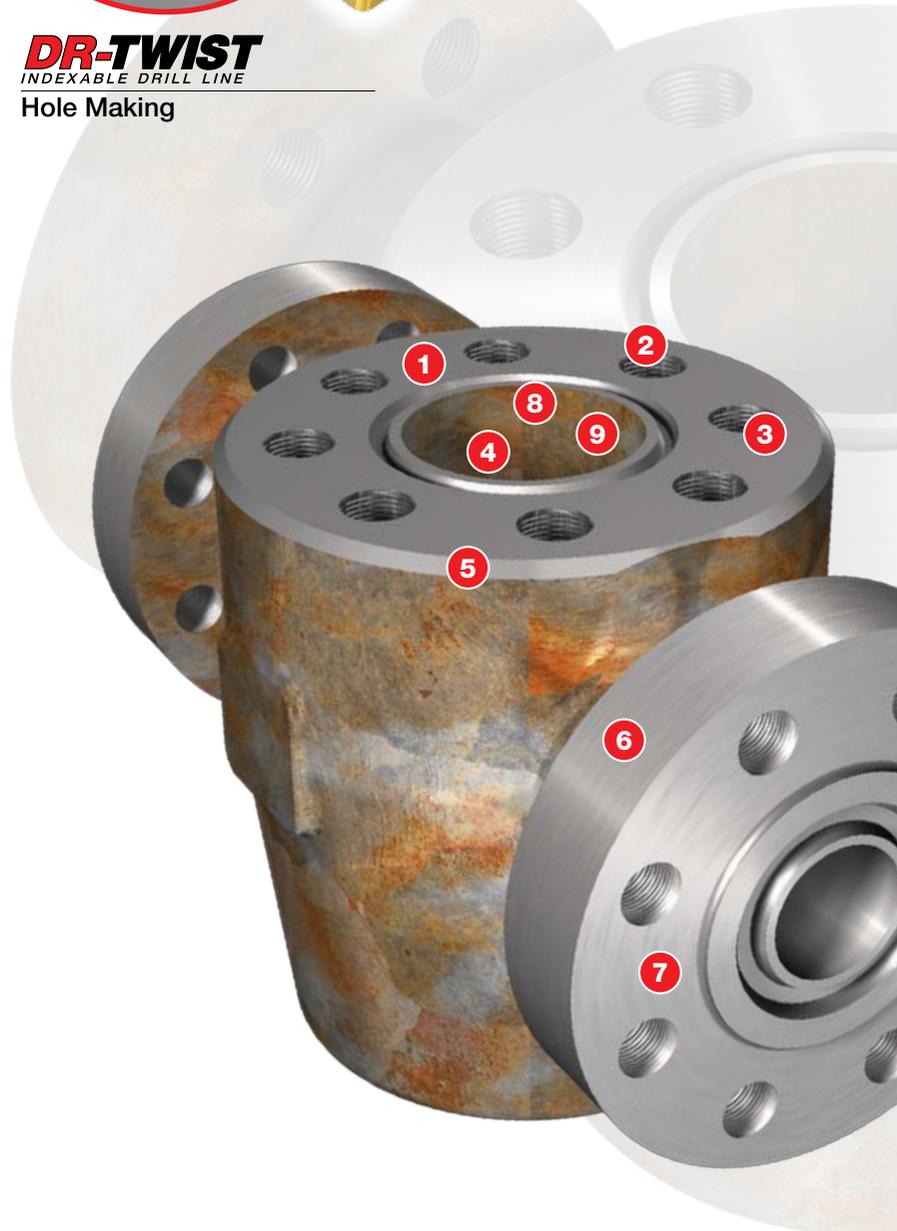
SUMOCHAM

CHAMDRILL LINE
Hole Making and Chamfering



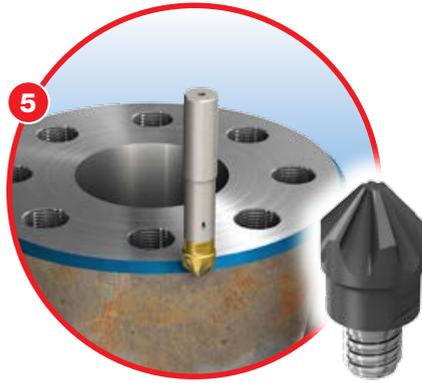
SOLIDTHREAD

Thread Milling



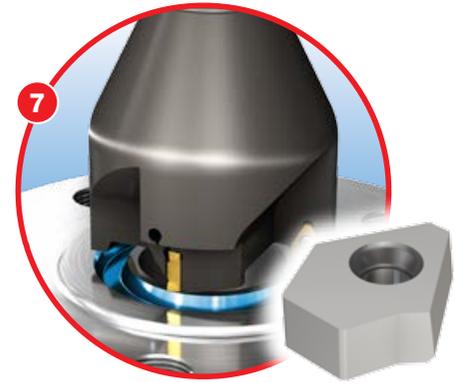
super duplex alloys assure long lasting pressure systems and are very common in the pressure control system field. Other exotic materials such as titanium, Inconel, powder metals and forging are also well-known in this sector.

ISCAR offers a wide range of standard and special drills, deep drills, mills, mill threading and turning and boring tools for the production of pressure valves.



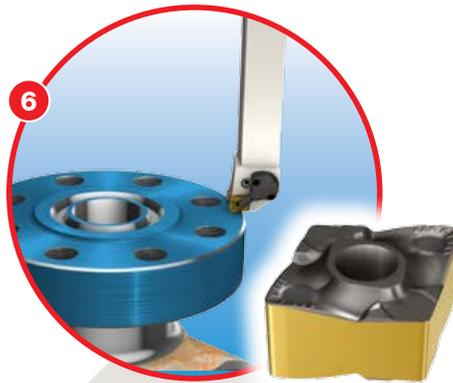
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE

Internal and External Chamfering



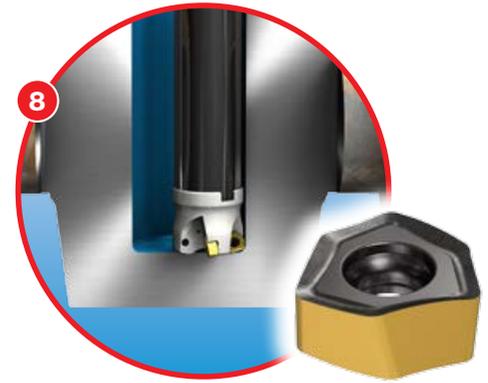
CUT-GRIP

Ring Groove Tooling
Face Trepanning



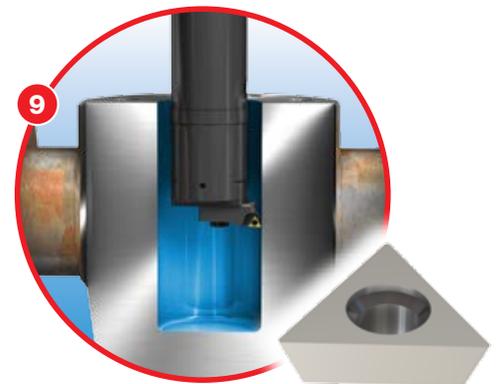
JETCUT

Turning Tools for High-Pressure Coolant



HELIDO
600 UPFEED LINE

Rampdown Milling Interpolation



ITSBORE

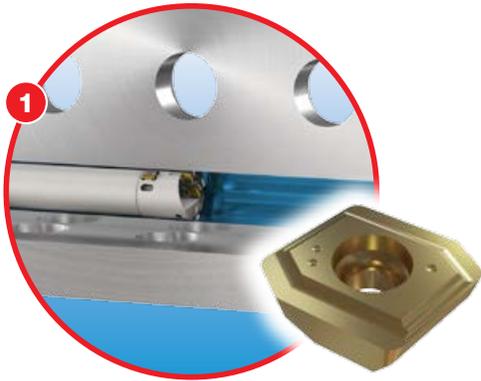
Fine Boring



Frac Pump

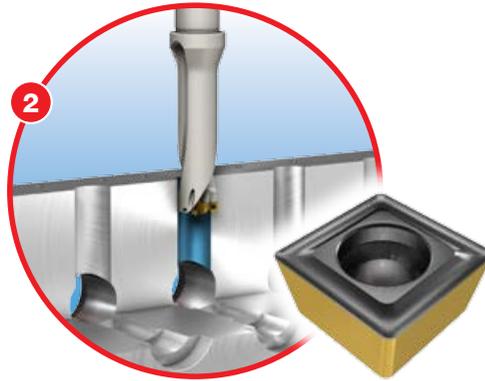


Hydraulic fracturing is the process of injecting liquid at high-pressure into subterranean rocks and boreholes. The process involves high-pressure injection of 'fracking fluid' (primarily water, containing sand or other proppants) into a wellbore



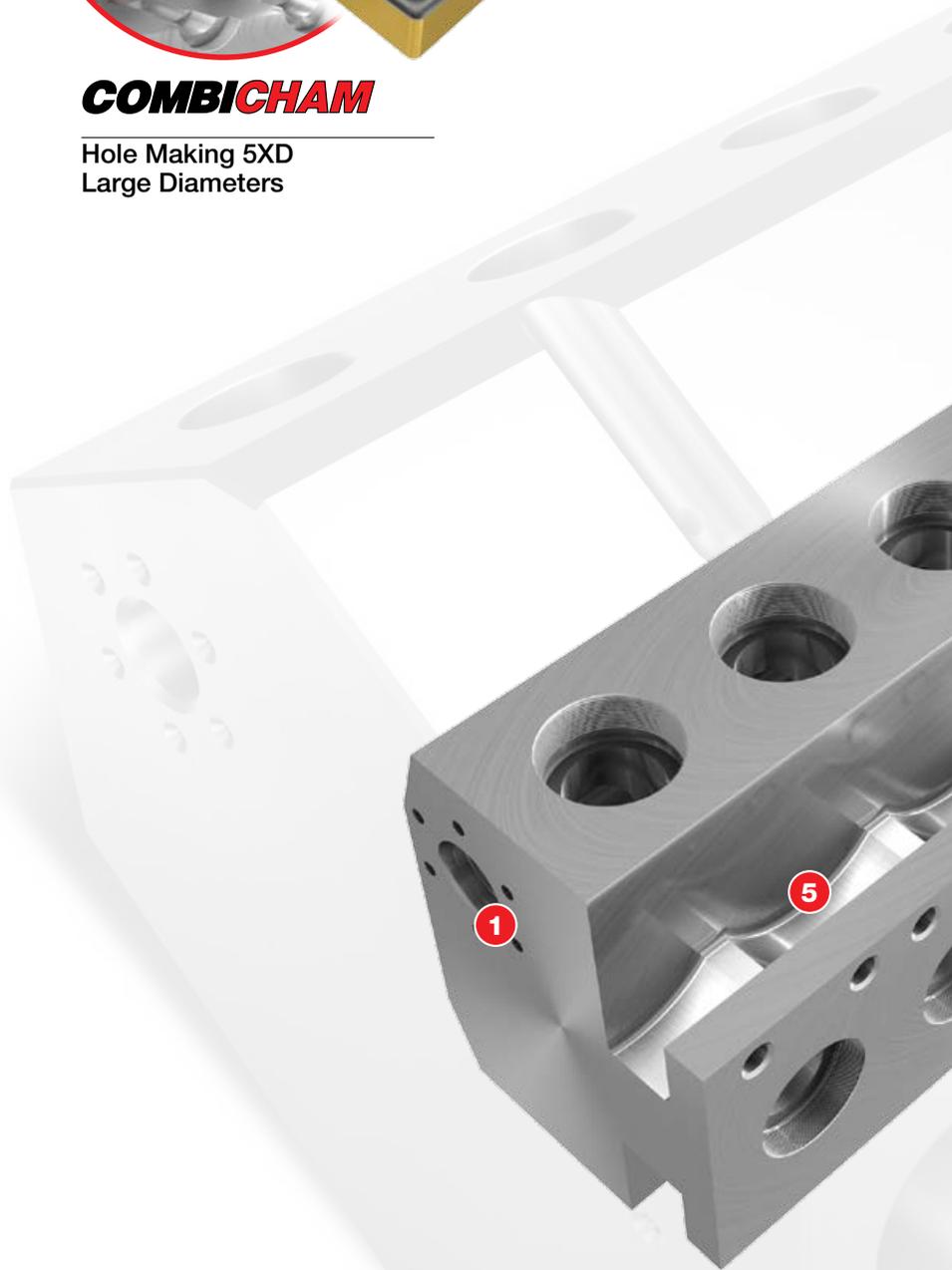
ISCARDEEPDRILL

Deep Drilling



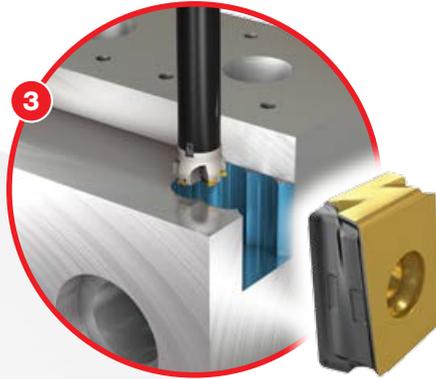
COMBICHAM

Hole Making 5XD
Large Diameters

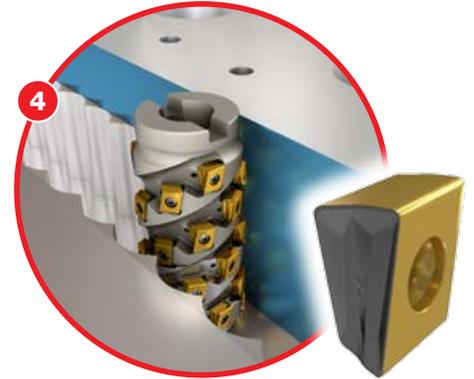


to create cracks in the deep-rock formations through which natural gas, petroleum, and brine will flow more freely. The pumping equipment is the key to the success of the hydraulic fracturing process. Common material used to produce

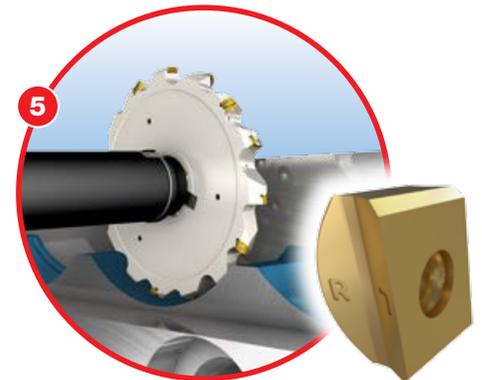
the Frac pump is alloy steel and stainless steel. ISCAR offers a wide range of standard and special drills, deep drills, mills, mill threading and boring tools for the production of Frac Pumps.



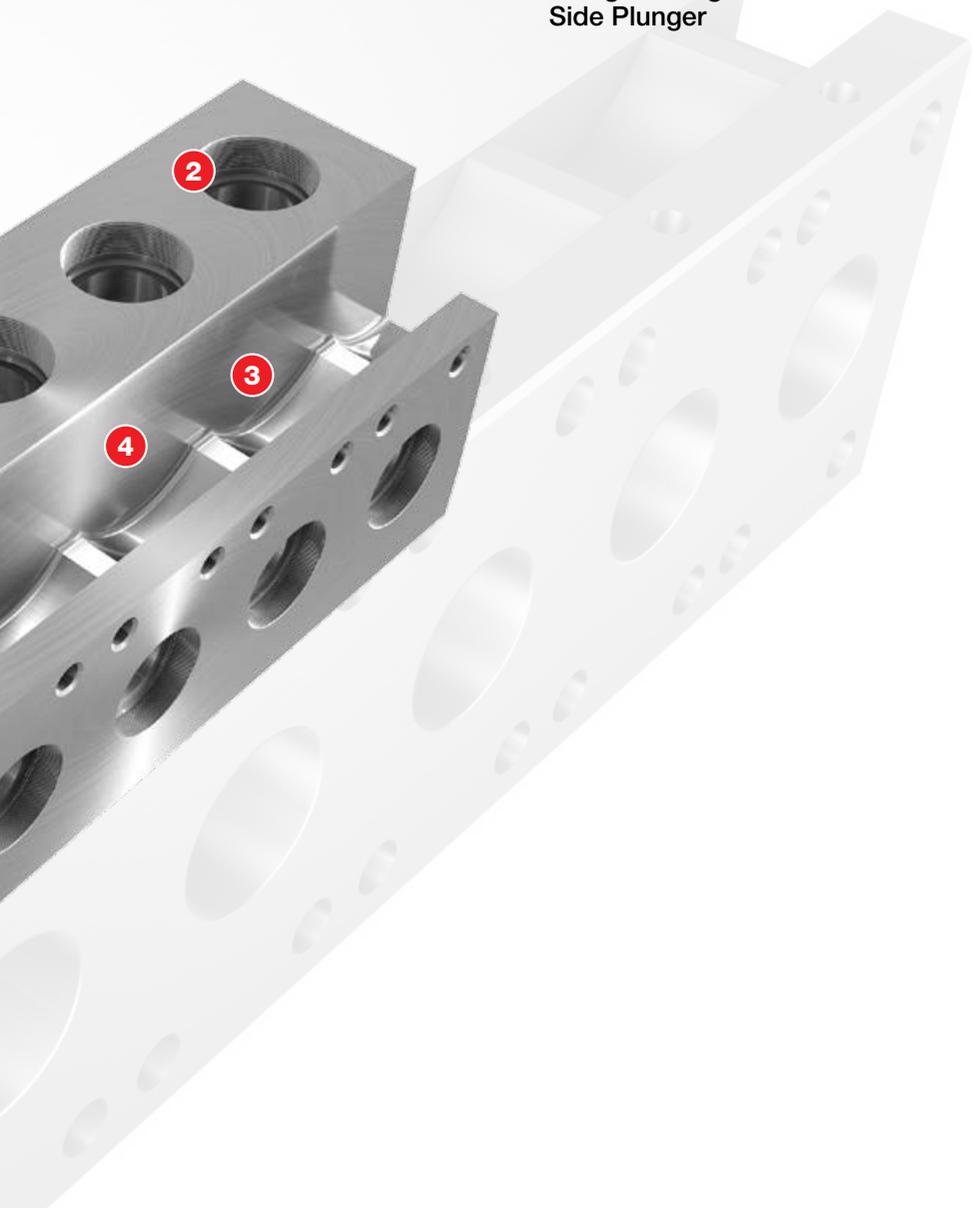
TANGPLUNGE
PLUNGING LINE
Plunge Milling with
Side Plunger



HELITANG
T490 LINE
Shoulder Milling



TANGSLOT
Accurate Slot Milling
Through Coolant Tool





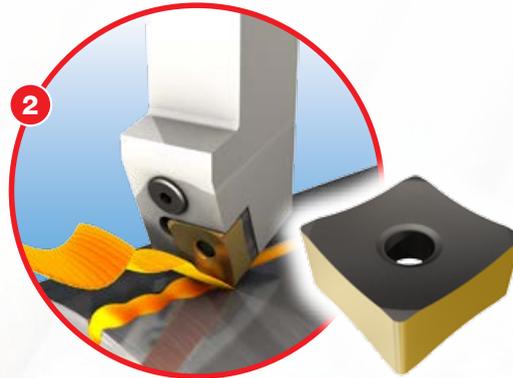
Seamless Pipes



Oil Country Tubular Goods (OCTG) is a family of rolled products used in the petroleum industry (onshore and offshore), consisting of drill pipe, oil pipe, casing and tubing subjected to loading conditions according to their specific application. Drill pipe is a heavy seamless tube that rotates the drill bit and circulates drilling fluid. Casing lines the borehole and is particularly exposed to axial



1
Welding Edge Preparation
Chamfer Milling Cutter

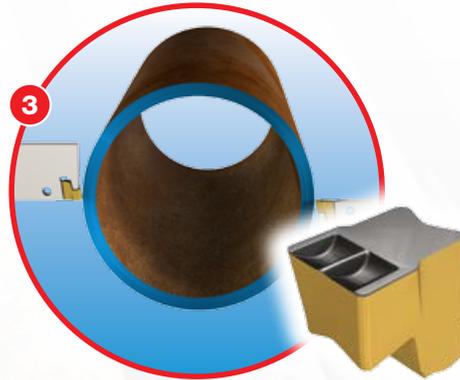


2
ISOTURN
External Weld Seam Skiving

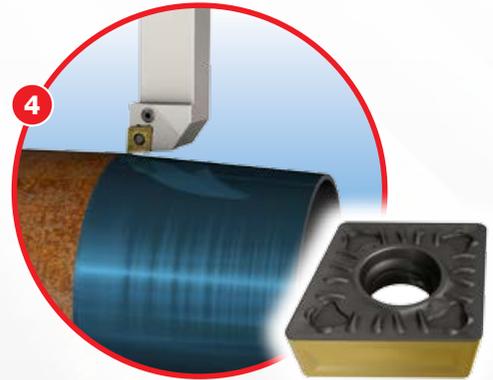


tension and internal pressure by the pumped oil or gas emulsion. Tubing is the pipe through which the oil or gas is transported from the wellbore. Traditionally, OCTG grades were carbon-manganese steels or Mo-containing grades up to 0.4% Mo. In recent years, deep well drilling and reservoirs containing contaminants that cause corrosive attack

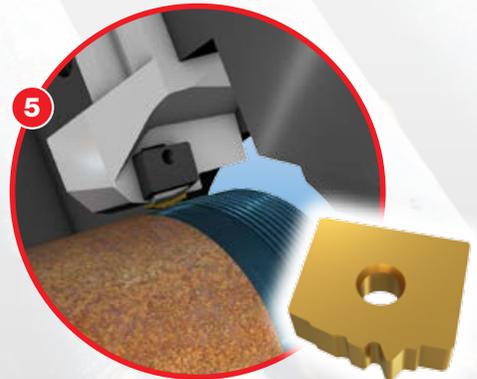
have created a strong demand for higher strength materials resistant to hydrogen embrittlement and SCC (Stress Corrosion Cracking). The manufacturing processes of these parts require dimensional accuracy, good repeatability and fair tool life to reach a reasonable cost-benefit rate.



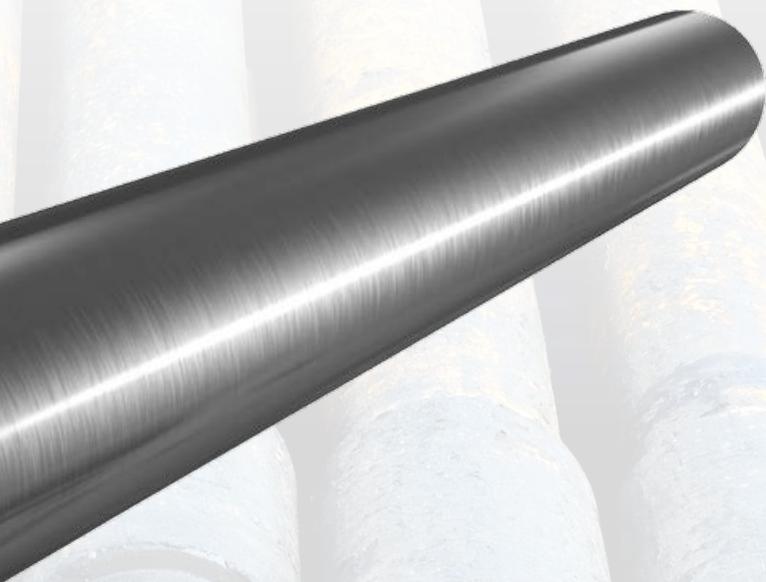
TANG-GRIP
 PARTING LINE
 Tube End Parting



DOVE IQTURN
 HEAVY DUTY LINE
 External Rough Turning



ISCAR THREAD
 Oilfield Threading

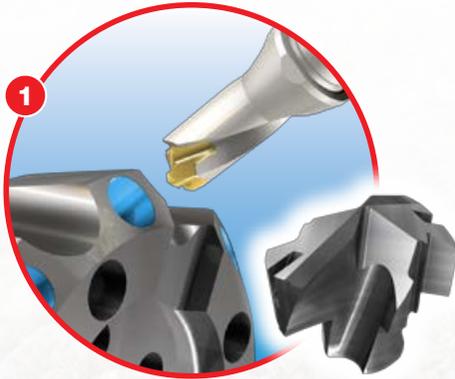




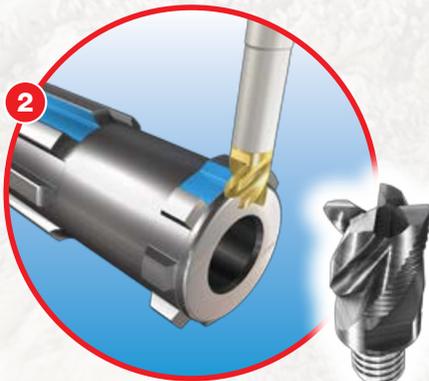
Rock Bits



Drill bits are tools used for deep drilling in onshore or offshore oil explorations (wellbore) such as crude oil and natural gas. There are two types of drill bits; a fixed cutter and a roller cone (or rock bits). Fixed cutter bits can either



SUMOCHAM
CHAMDRILL LINE
Carbide Bit Holes

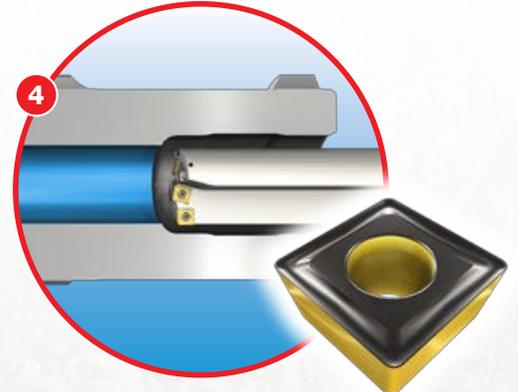
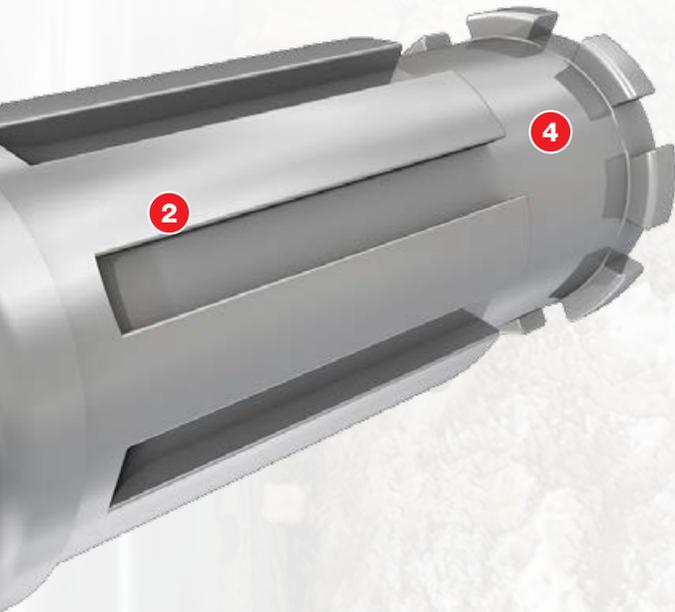


MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Slot Milling



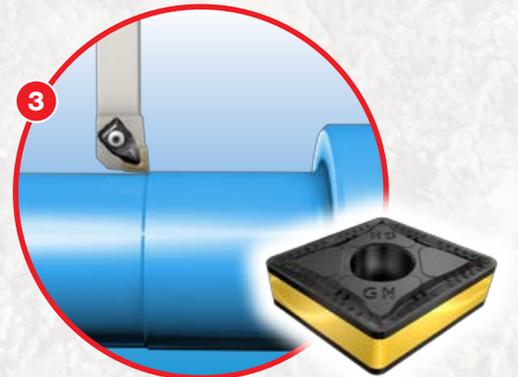
be polycrystalline diamond compact (PDC) grit hot-pressed inserts (GHI) or natural diamond. Roller cone bits can be either tungsten carbide inserts (TCI), for harder formations or lilled tooth (MT) for softer rock. The common material for

roller cone bit heads is alloyed steel. ISCAR offers a wide range of standard and special turning tools, drills, deep drills and mills for the production of roller cone bit heads.



ISCAR DEEP DRILL

Deep Hole Drilling



DOVE IQ TURN
 HEAVY DUTY LINE

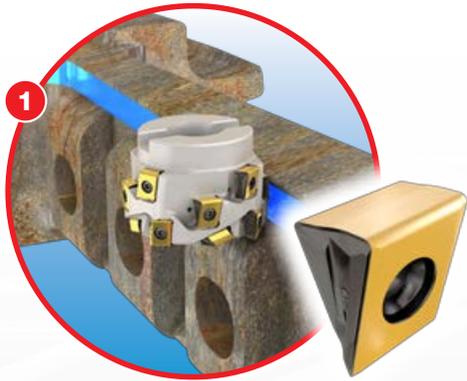
External Rough Turning



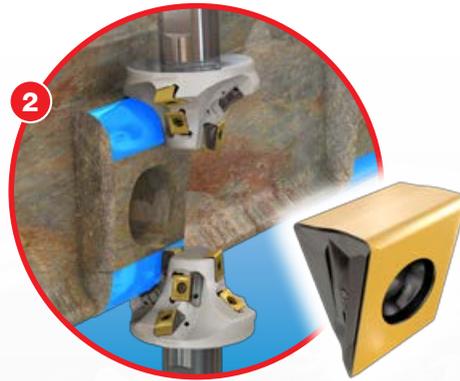
Switcher Frog



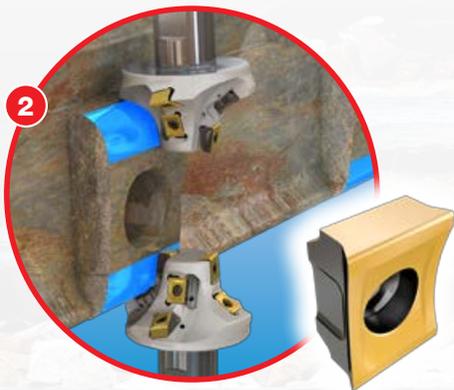
The switcher, also known as the frog, refers to the crossing point of two rails. This can be assembled by several appropriately cut and bent pieces of rail or can be a single casting of alloy



HELITANG
T490 LINE
Shouldering
90 Degree Countering



HELITANG
T490 LINE
Shouldering Radius Contour



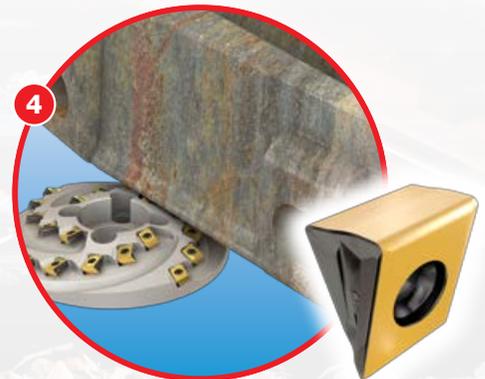
HELITANG
T490 LINE
Shouldering Radius Countering



manganese steel. ISCAR offers a wide range of standard and specially designed mills and drills for the production of switchers.



HELITANG
T490 LINE
Shouldering Conical Profile A



HELITANG
T490 LINE
Shouldering and Chamfering

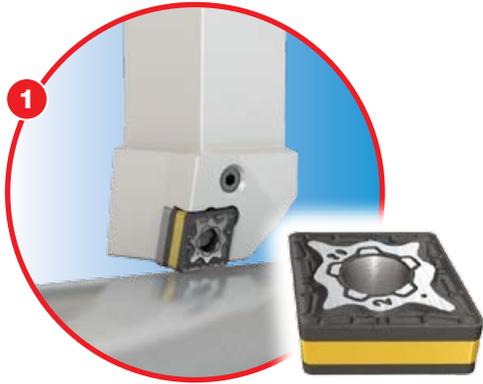




Axle Shaft

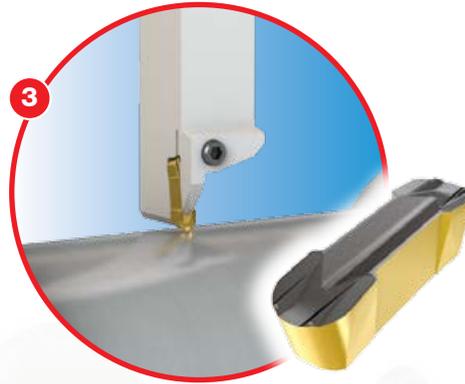


The rail bogie axle shaft is part of a wheelset railroad car axle wheel assembly. Rail axle shafts are made of forged and rolled heat-treated high



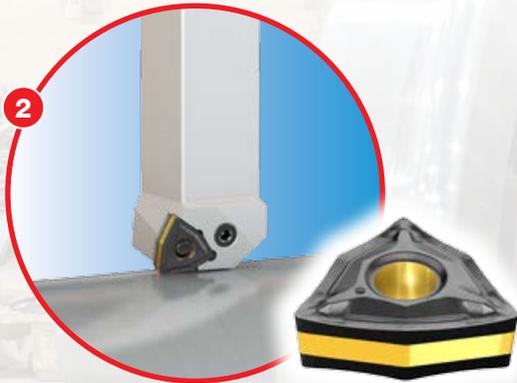
ISCTURN

Rough External Turning



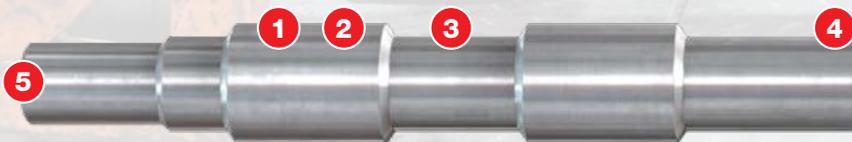
GROOVETURN

External Grooving

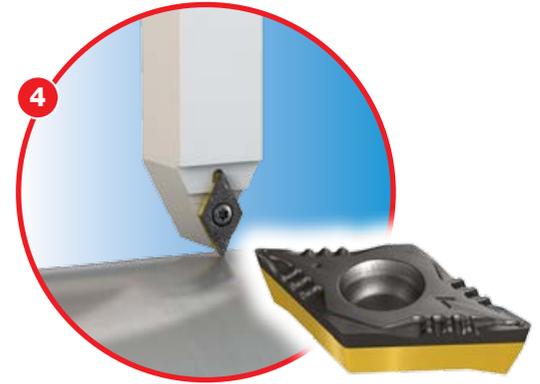


ISCTURN

Semi-Finish External Turning



strength steel. ISCAR offers standard turning, drills and mill threading tools for the production of rail axle shafts.



ISOTURN

Semi-Finish Turning



SUMOCHAM
CHAMDRILL LINE

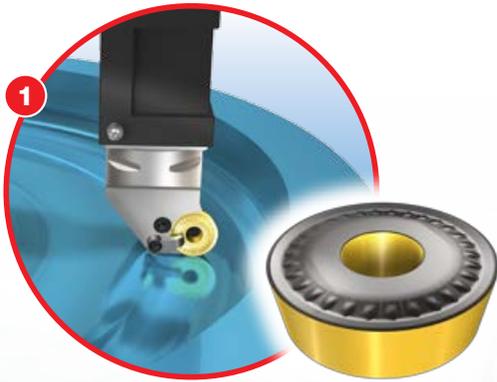
Drilling



New Wheel

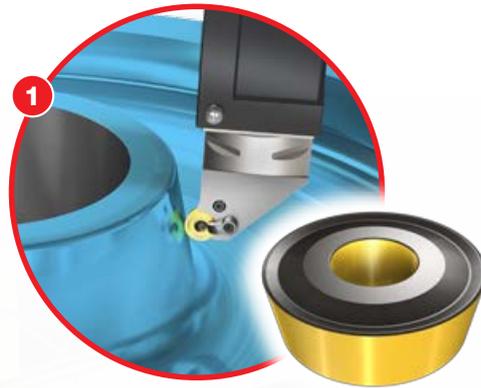


Rail wheels are made from forged and rolled heat-treated high strength steel and can reach from 650mm to 1250mm diameters according to the wheel form and type. New wheels are turned,



ISOTURN

Rough and Finish
Turning Side A

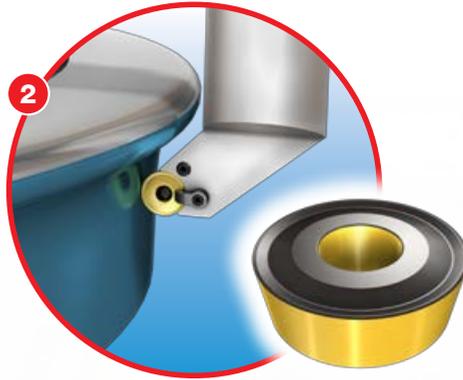


ISOTURN

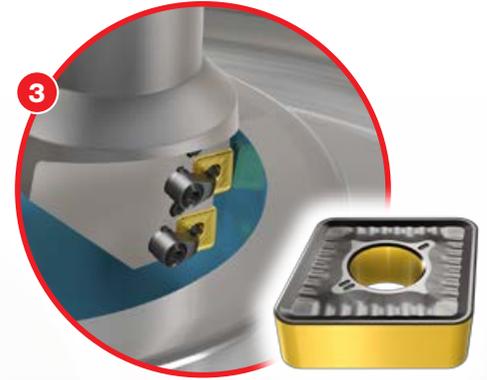
Rough and Finish
Turning Side B



using a lathe, to a specific profile before being pressed onto an axle. ISCAR offers standard and special turning and boring tools for the production of rail wheels.



ISOTURN
Side Turning Rims



ISOTURN
Boring

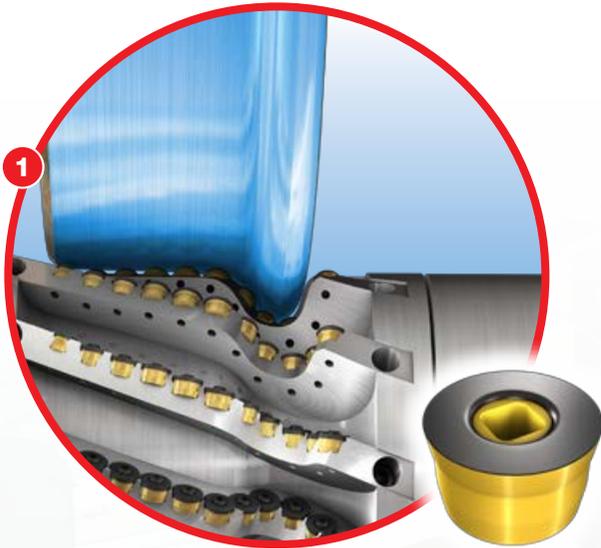




Under Floor Type Machine



Underfloor, counter-wheel machines are used for locomotive wheels reprofiling. They are capable of simultaneously reprofiling both left and right wheels while providing high profile accuracy



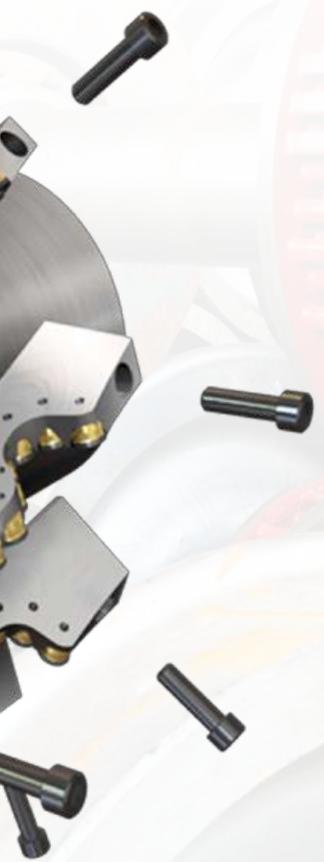
ISOMILL

Under Floor Wheel Mill





and preserving the dimensions and profile of the wheels. ISCAR offers specially designed mills with interchangeable cartridges for locomotive wheel reprofiling.





Portal Type Wheel Lathe



Portal CAM or CNC counter-wheel machines are used for re-turning wheelsets. Capable of simultaneously re-turning both left and right wheels while providing high profile accuracy and preserving the dimensions and profile of

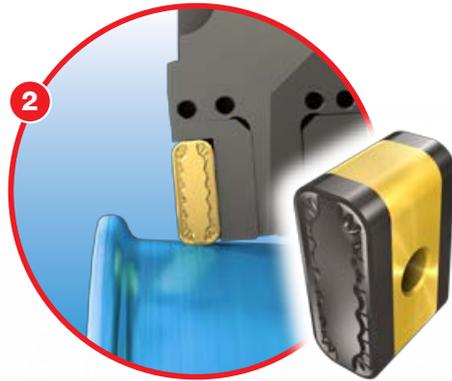


ISOTURN

Side Turning Rim Area

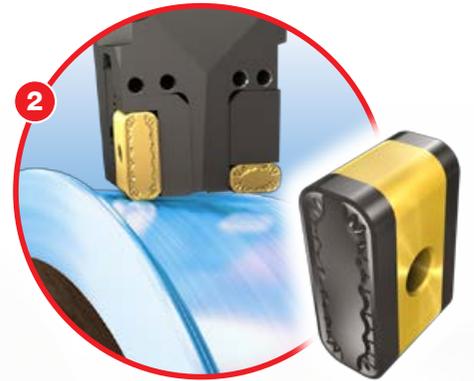


the wheels. ISCAR offers standard tools with interchangeable cartridges and tangential inserts, sizes 19 & 30mm, with a wide range of geometries and carbide grades for the wide spectrum of wheel set forms and sizes for re-turning.



ISOTURN

Side Turning Rim Area



ISOTURN

Side Turning





Ball Bearing Outer Ring

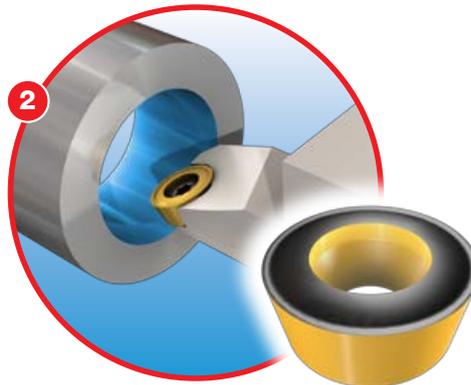


Bearings are necessary for almost any mechanical system and many other machining elements that require rotational movement. Ball bearings are the most popular bearing types in the market. Ball bearings are made from 100cr6 material and vary in size from 2 mm for electronic



PENTACUT

Parting

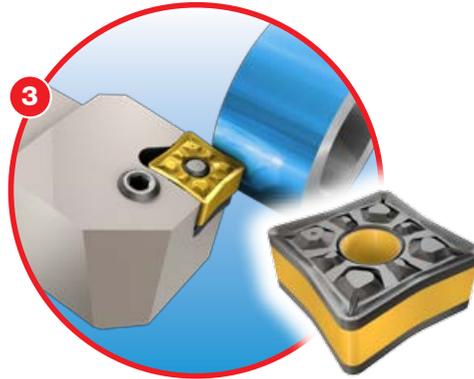


ISOTURN

Inner Diameter Turning

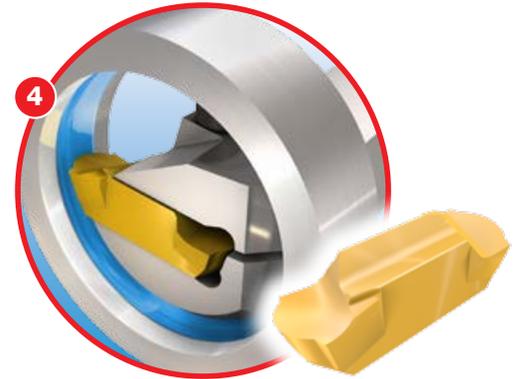


systems, and up to 3000 mm for powers stations. ISCAR's experienced engineers are capable of supporting any ball bearing size with advanced machining solutions that can ensure maximum performance, efficiency and preciseness.



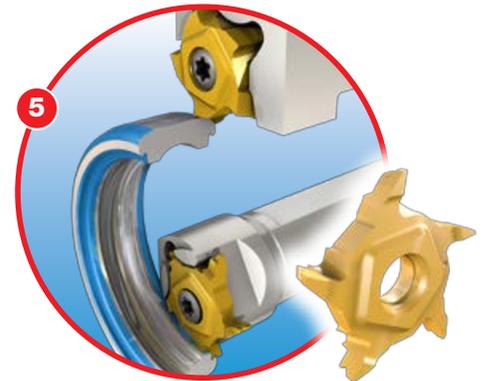
ISOTURN

Outer Diameter Turning



CUTGRIP

Ball Bearing Raceway



PENTACUT

Radius Chamfer and Seal Groove Machining



Ball Bearing Inner Ring

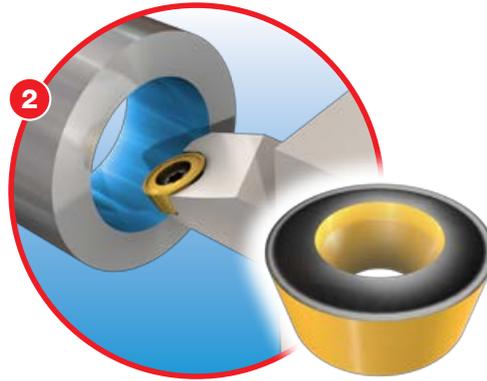


Bearings are necessary for almost any mechanical system and many other machining elements that require rotational movement. Ball bearings are the most popular bearing types in the market and are made from 100cr6 material. They vary in sizes from 2mm for electronic



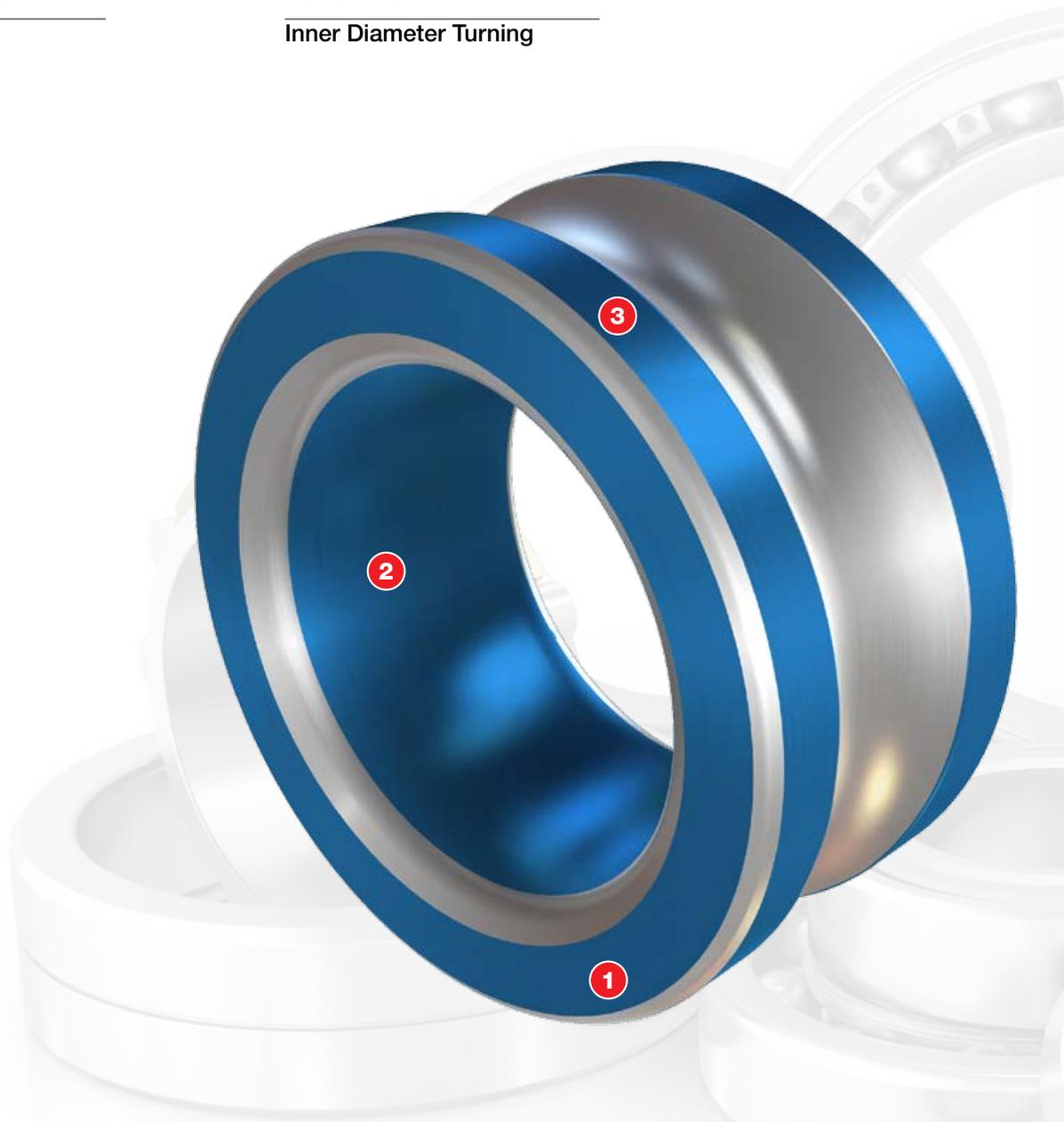
PENTACUT

Parting

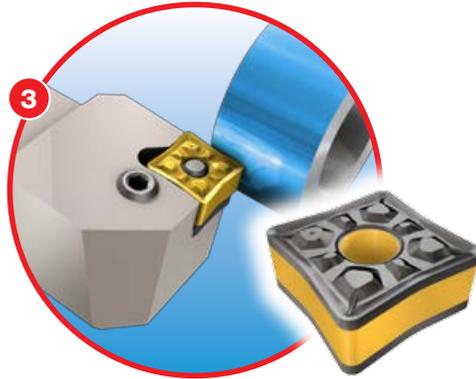


ISOTURN

Inner Diameter Turning

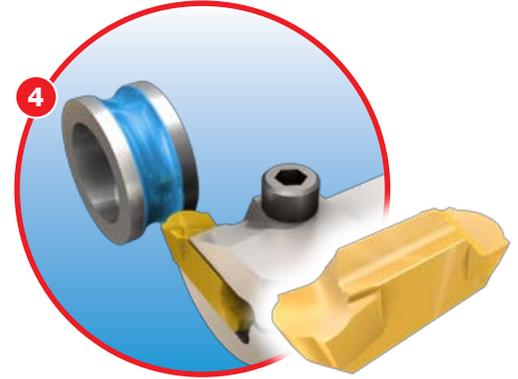


systems and up to 300mm for powers stations. ISCAR's experienced engineers are capable of supporting any ball bearing size with advanced machining solutions that can ensure maximum performance, efficiency and preciseness.



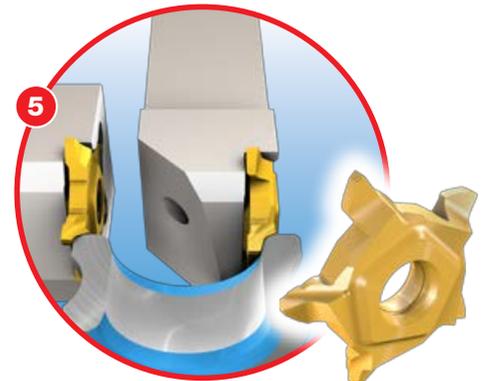
ISOTURN

Outer Diameter Turning



CUTGRIP

Ball Bearing Raceway



PENTACUT

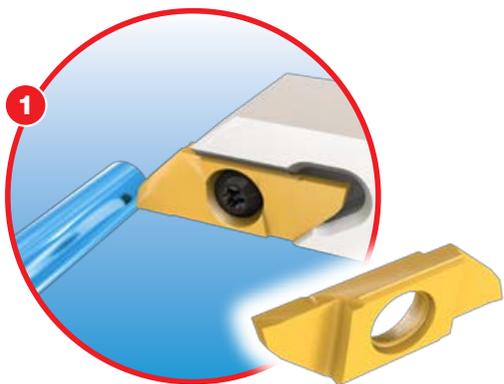
Radius Chamfer
Internal and External





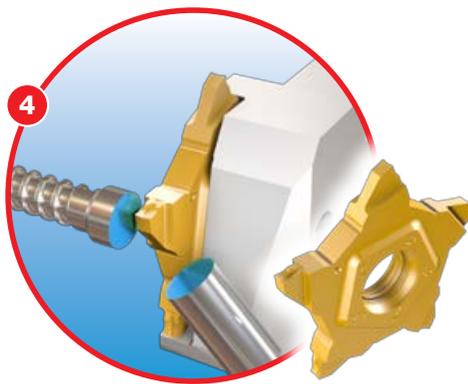
Dental Screw

Bone screws are used to secure a variety of orthopedic implants, primarily for repairing fractured bones with plates and surgeries to stabilize or correct the spine. Bone screws are machined from titanium or stainless steel,



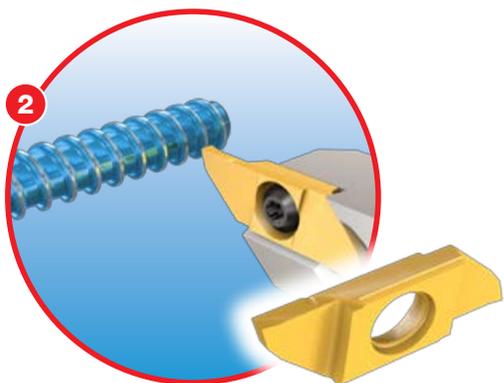
SWISSCUT

Rough Outer Diameter Turning



PENTACUT

Parting



SWISSCUT

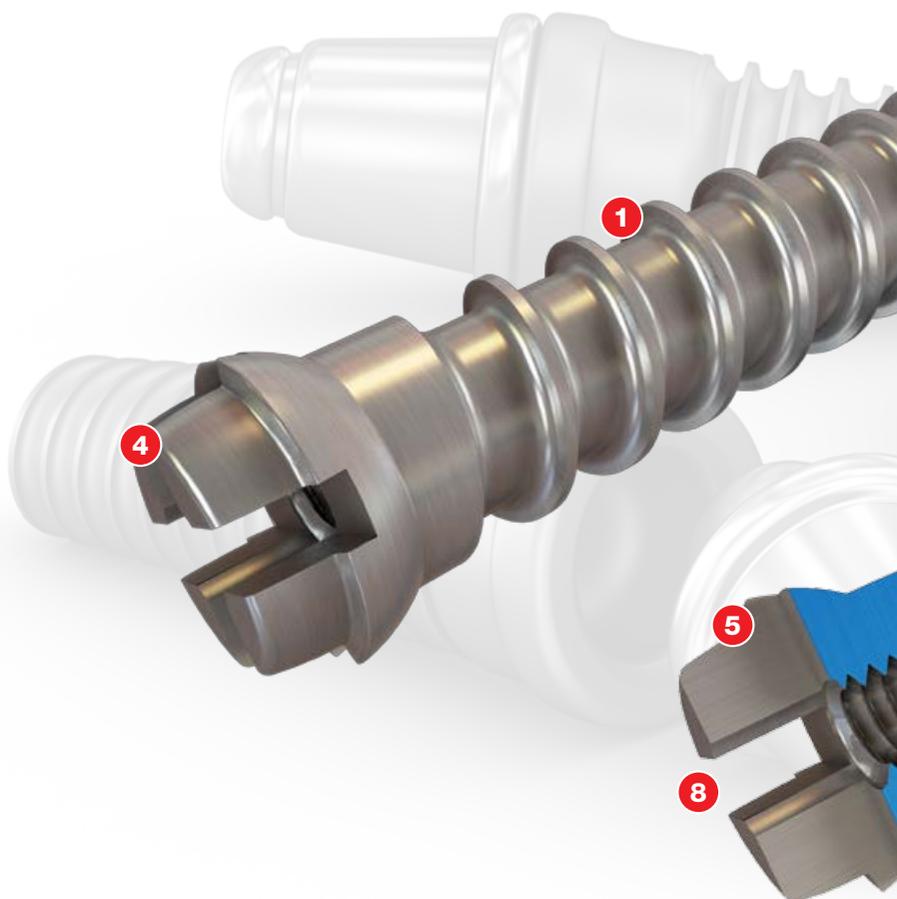
Turn Threading



CHATTERFREE

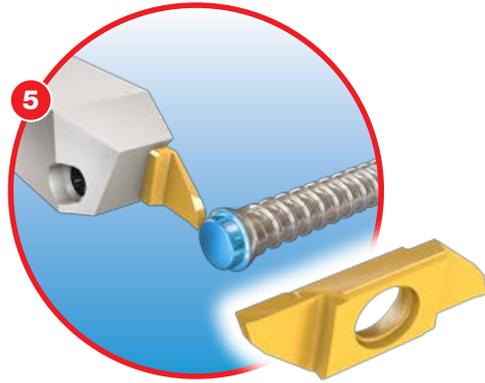
SOLID MILL LINE

Slot Milling



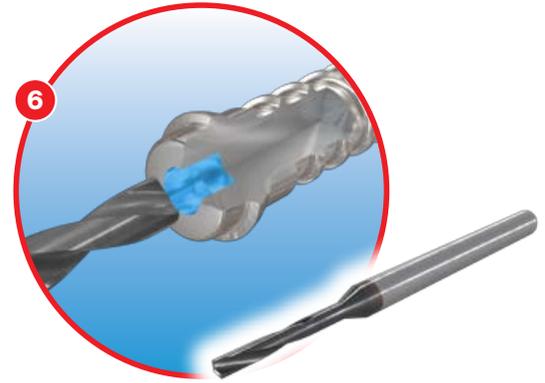


depending on the surgical demand and application. ISCAR offers a wide range of standard and special turning, threading, mills and drills to produce bone screws on Swiss-Type automatic machines.



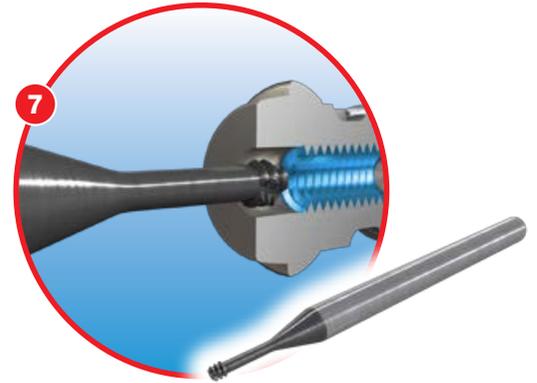
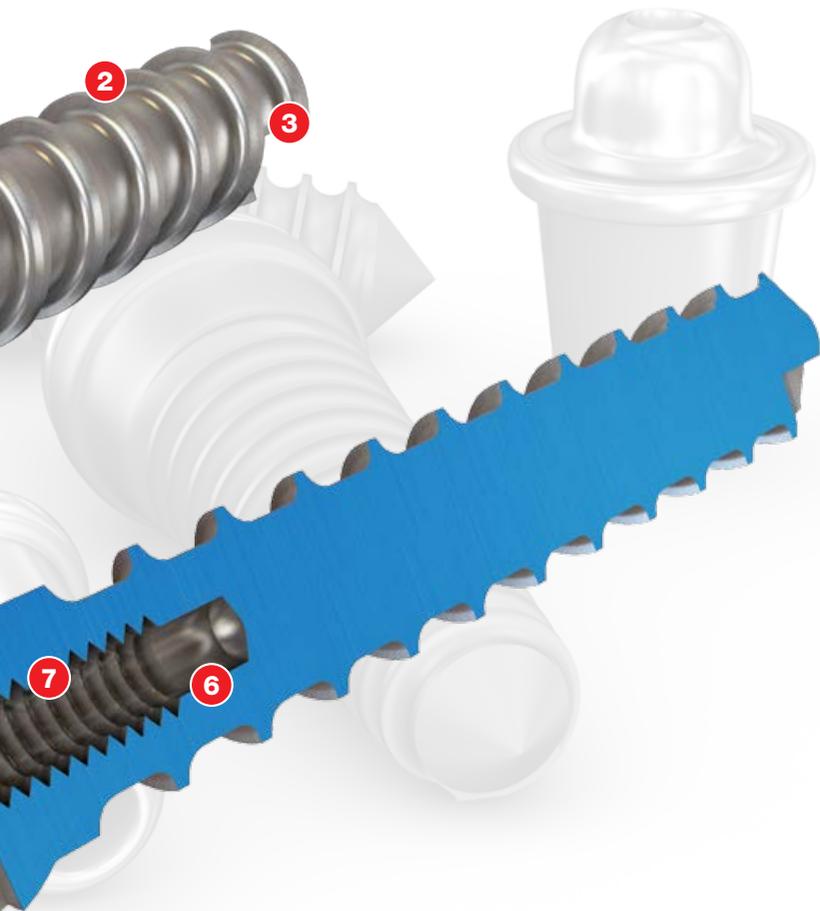
SWISSCUT

Screw Head Turning



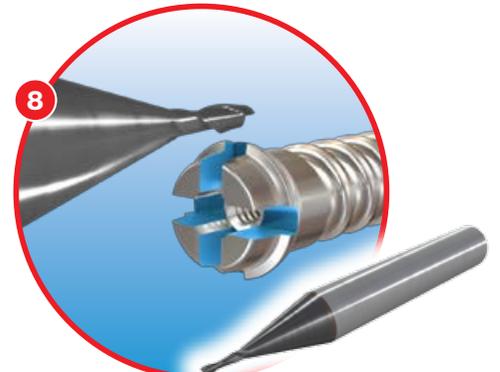
SOLIDDRILL

Drilling



SOLIDTHREAD

Thread Milling



SOLIDMILL

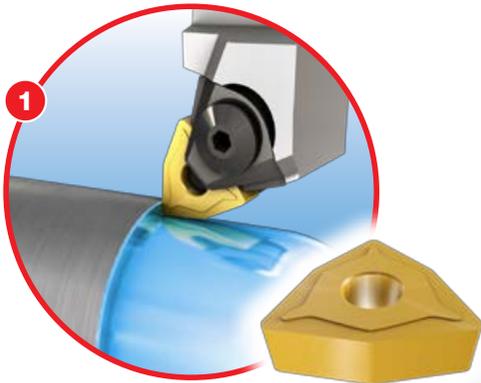
PREMIUM LINE
Key Head Milling



Hip Joint - Head

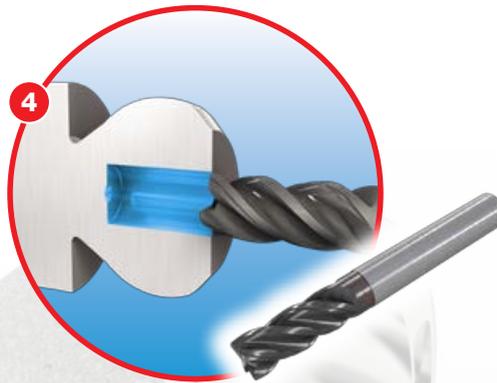


Attached to the top of the femoral stem, a femoral cap must be machined to size and then polished to reduce the wear of the socket liner, ensuring maximum life of the implant. Often machined from cobalt chrome bar stock, the component



ISOTURN

Rough Turning



CHATTERFREE

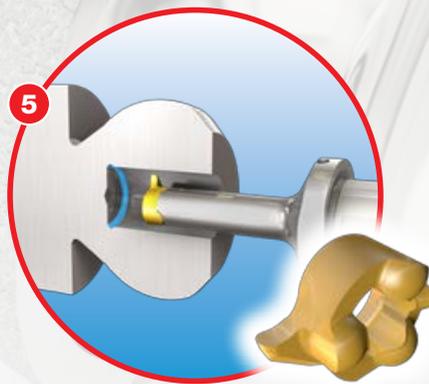
SOLID MILL LINE

Interpolar Inner Diameter
Semi-Finish Milling



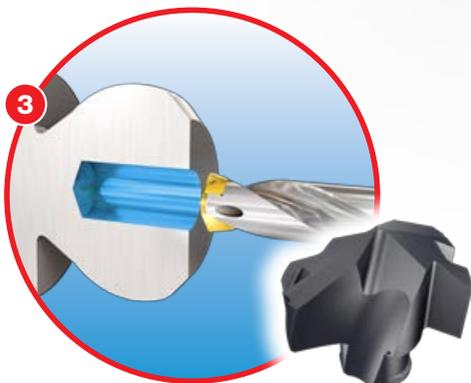
CUTGRIP

Semi-Finish Turning



CHAMGROOVE

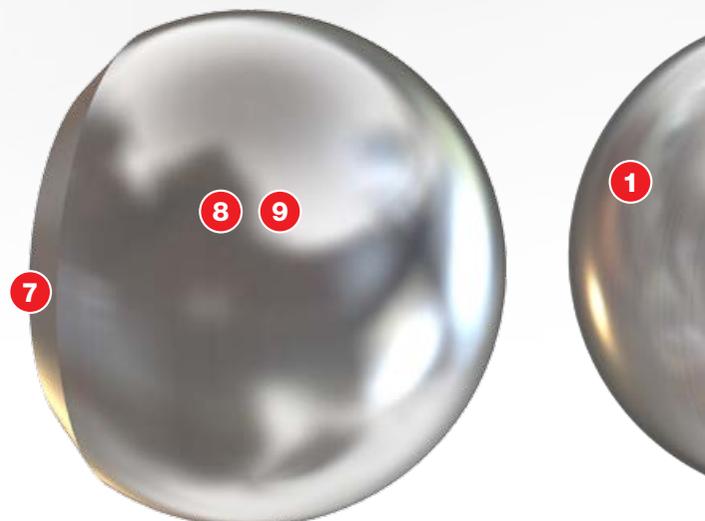
Interpolar Semi-Finish Grooving



SUMOCHAM

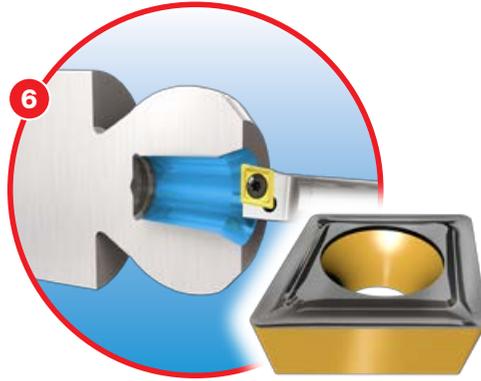
CHAMDRILL LINE

Rough Drilling

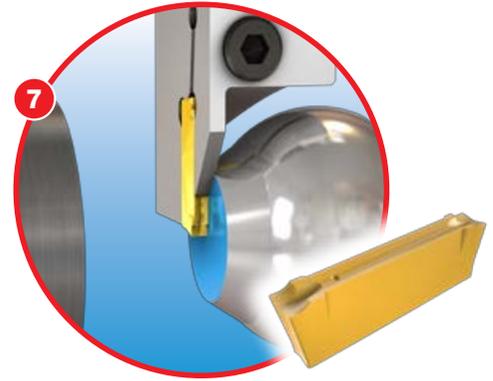




demands high tolerances and surface quality. ISCAR offers a wide range of standard and special turning tools and drills to produce hip joint heads on Swiss-Type machines.



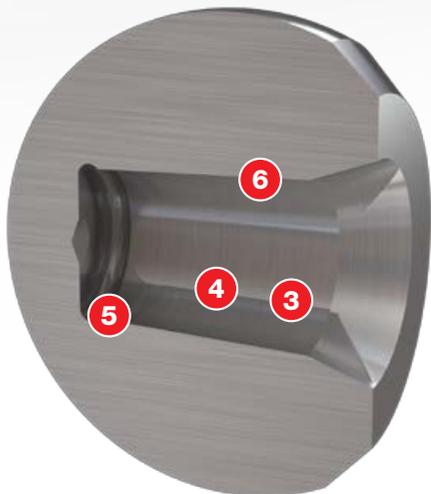
ISOTURN
Semi-Finish Internal Turning



DO-GRIP
500 STRAIGHT LINE
Parting



SWISSTURN
Rough Turning



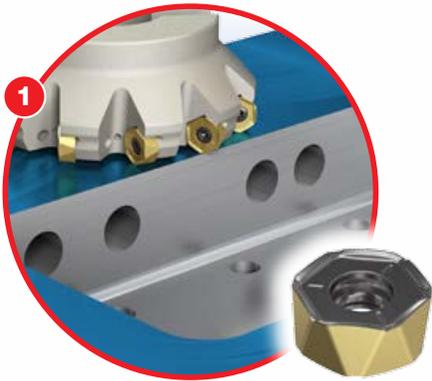
CUTGRIP
Semi-Finish Turning



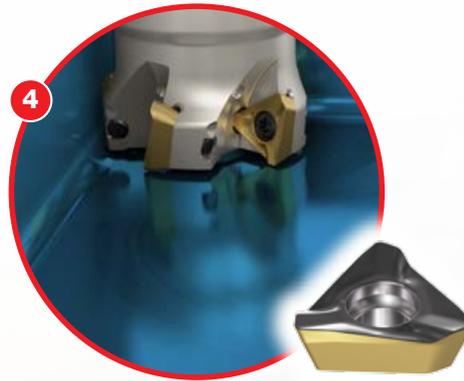
Mold Base



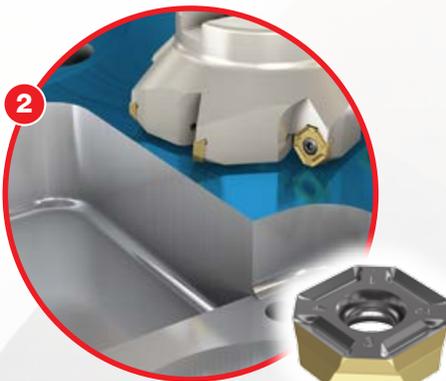
A mold base is the structural steel prismatic part of the mold that holds the cavity and core inserts. ISCAR offers a wide range of standard face mills,



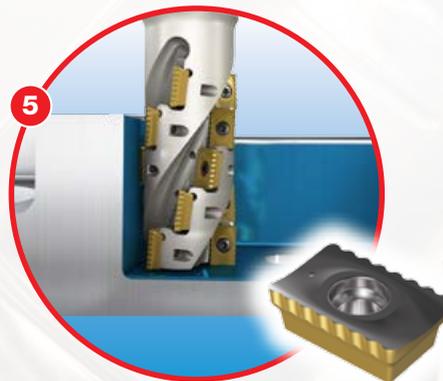
HELiDO
1200 UPFEED LINE
High Feed Face Milling



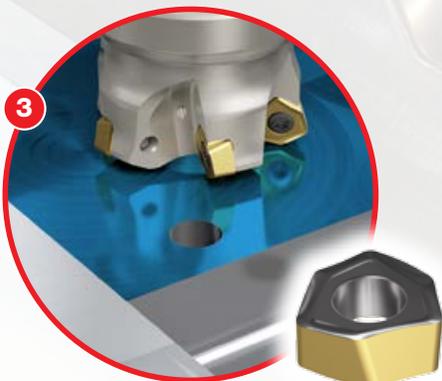
HELiIQMILL
390 LINE
Shouldering Corner Radii



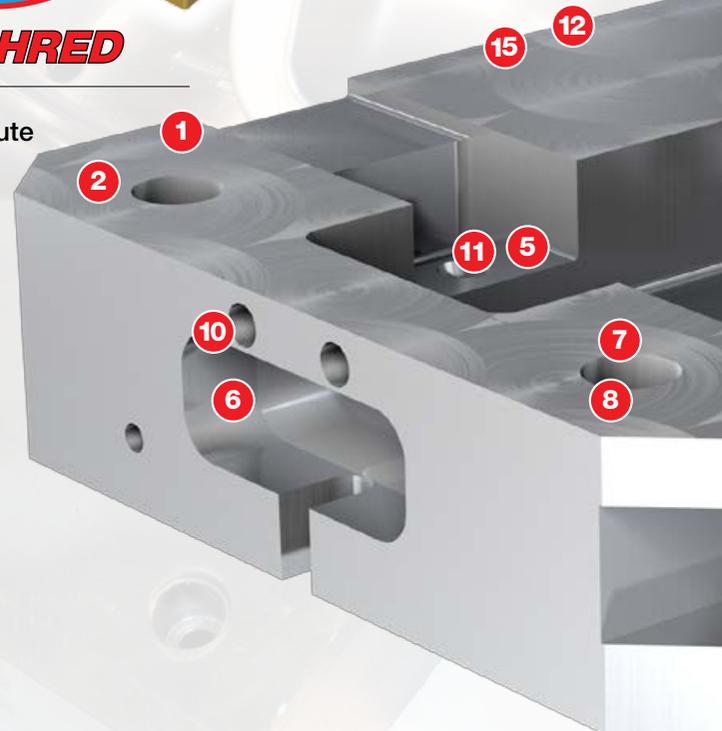
DOVEIQMILL
845 LINE
Face Mill Finishing



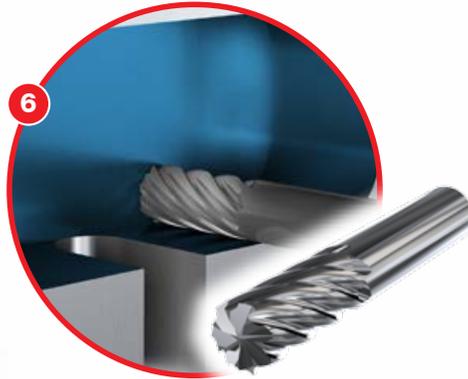
MILLSHRED
P290 LINE
Shouldering
Extended Flute



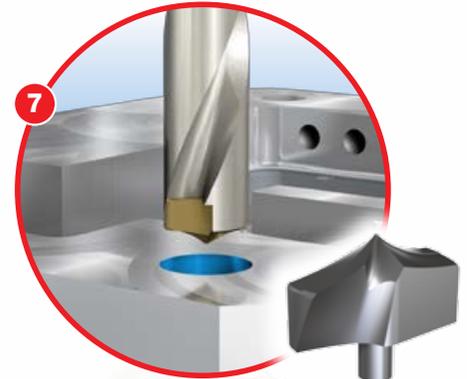
HELiDO
600 UPFEED LINE
Roughing Cavities



drills, reamers, thread mills and rough and fine boring tools for the production of mold bases.



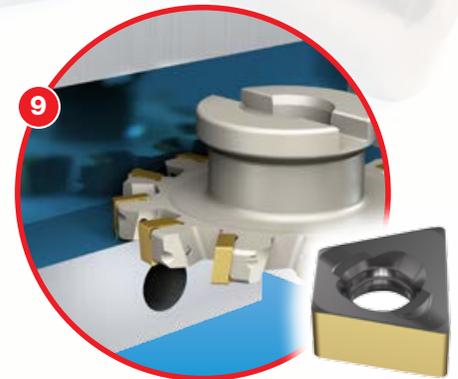
CHATTERFREE
 SOLID MILL LINE
 Pocket Milling



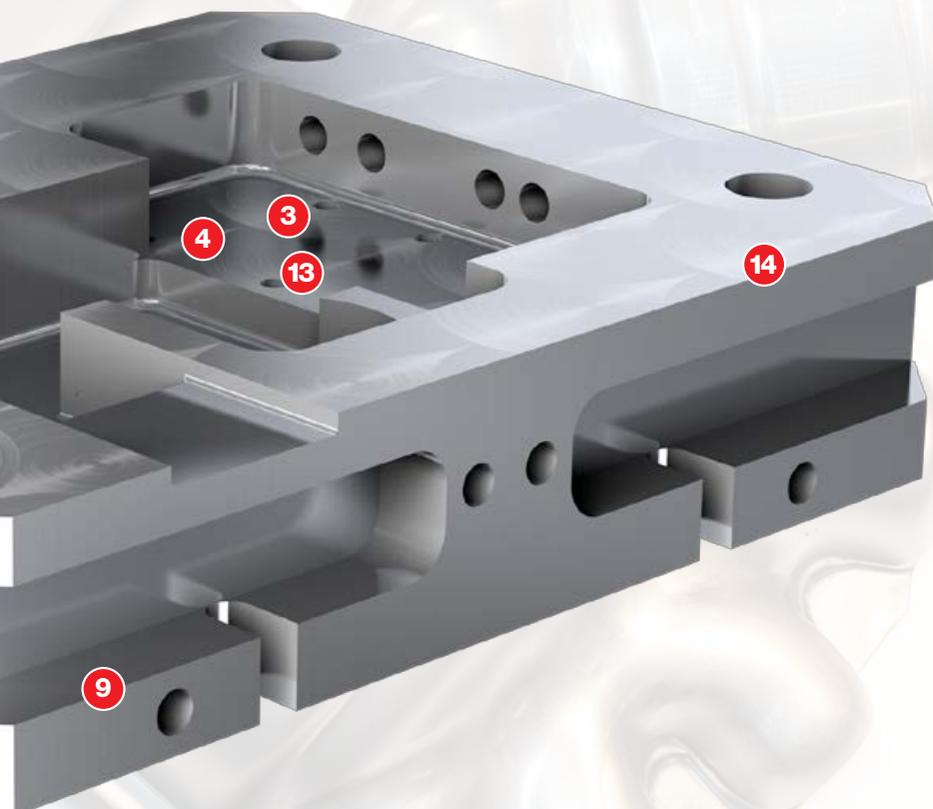
CHAMIQ DRILL
 700 LINE
 Drilling



ITSBORE
 Boring



HELISLOT
 Side Slotting

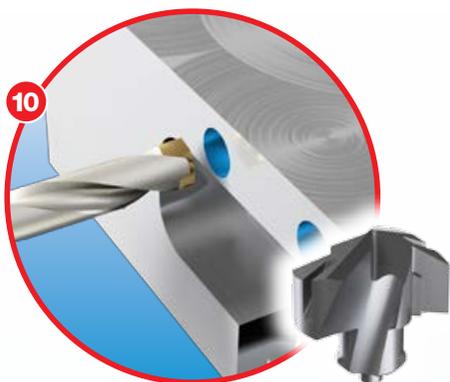




Mold Base



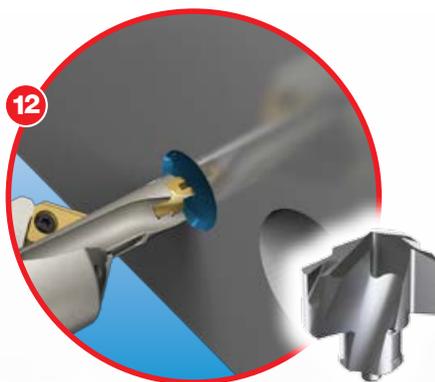
A mold base is the structural steel prismatic part of the mold that holds the cavity and core inserts. ISCAR offers a wide range of standard face mills,



SUMOCHAM

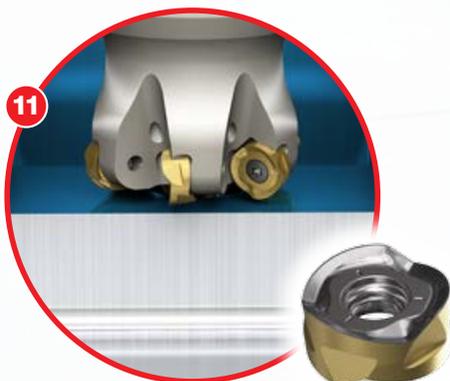
CHAMDRILL LINE

Drilling



SUMO^{UNI}CHAM

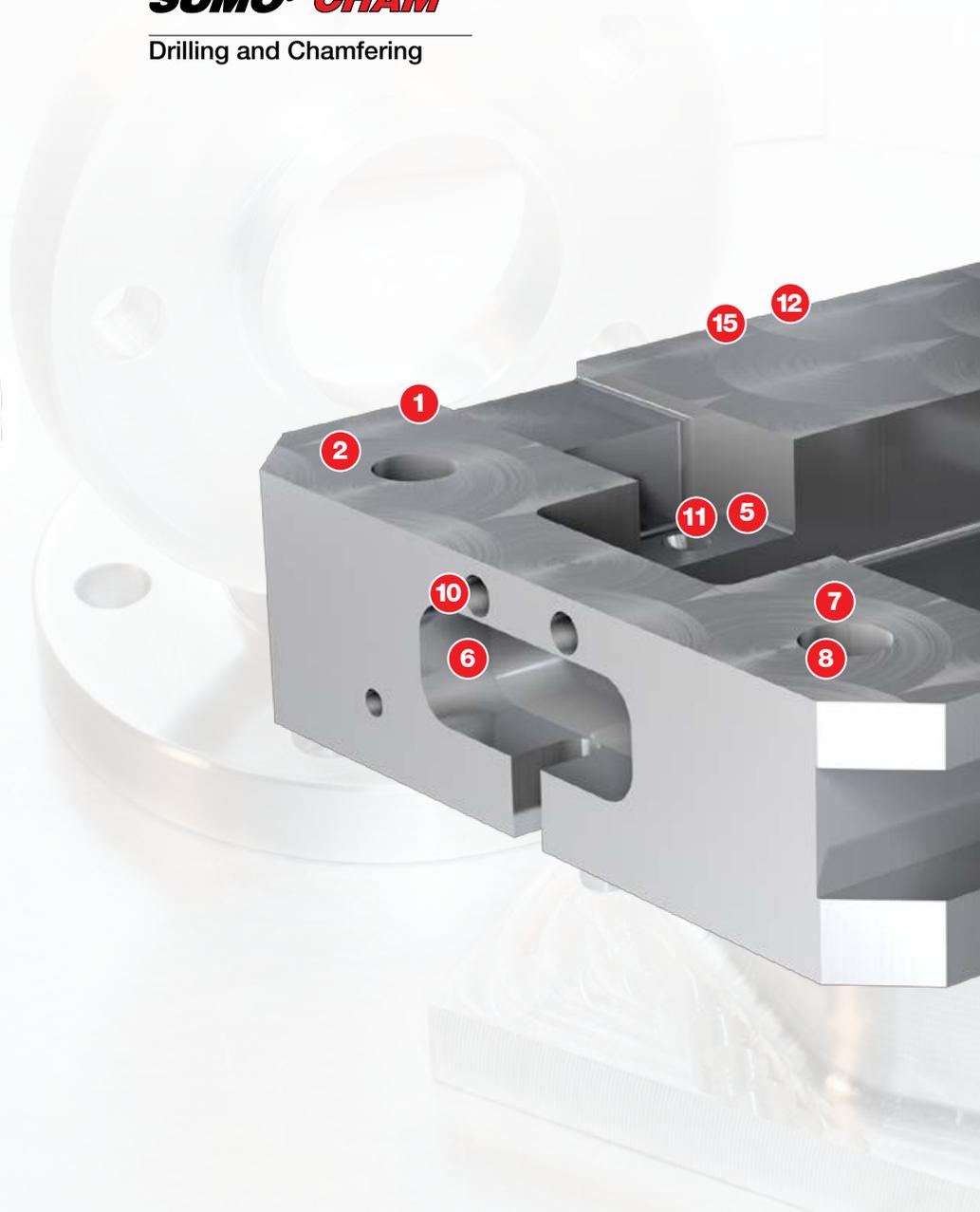
Drilling and Chamfering



HELIDO

ROUND H606 LINE

Profiling

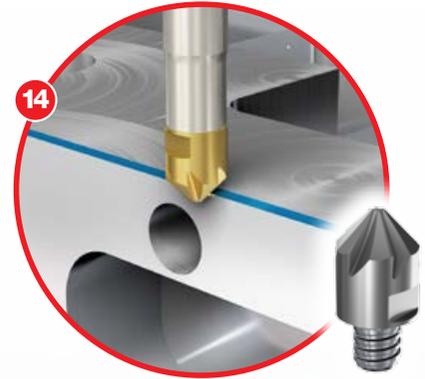


drills, reamers, thread mills and rough and fine boring tools for the production of mold bases.



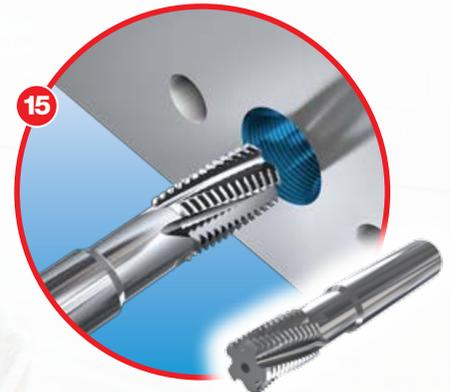
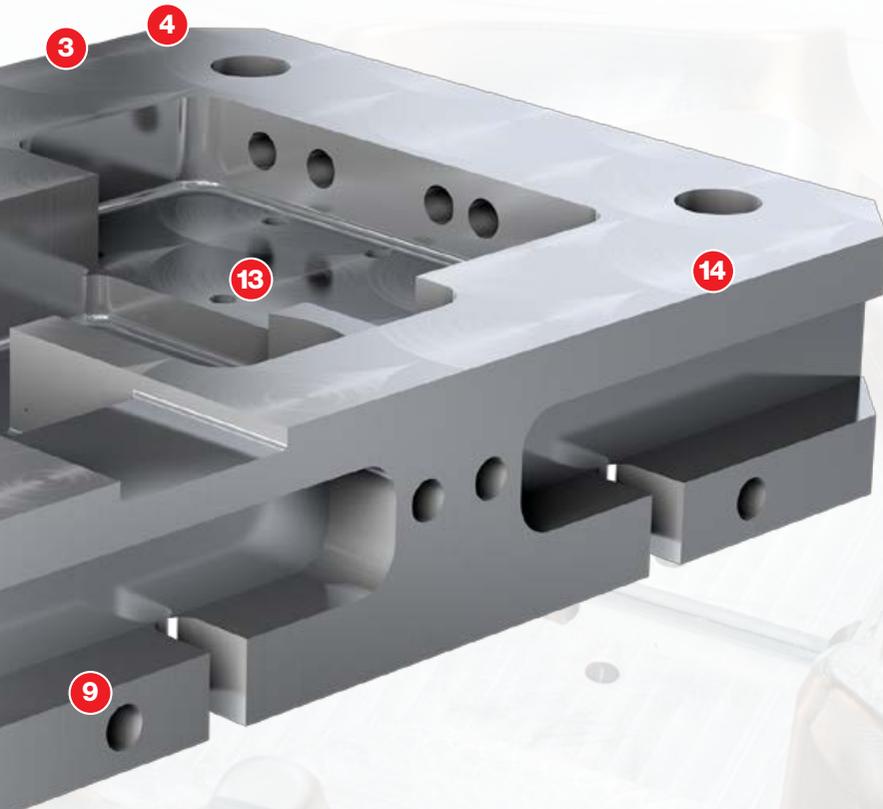
BAYOT-REAM

Reaming



MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE

Chamfer Milling



SOLIDTHREAD

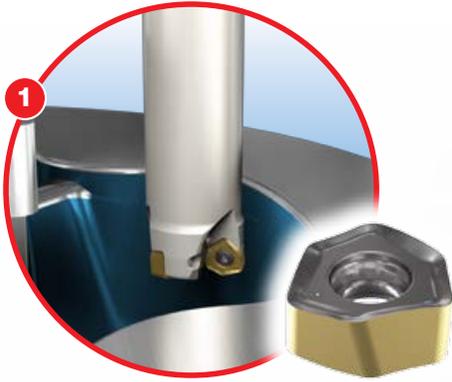
Thread Milling



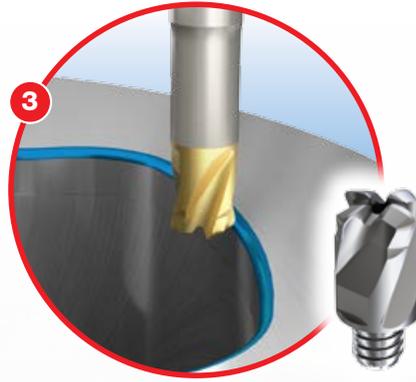
Extrusion Die



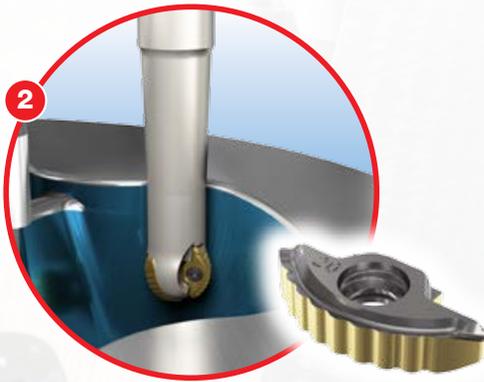
Extrusion is a process used to create objects of a fixed cross-sectional profile. Material is pushed through the die profile of the desired cross-section. Extrusion dies are made of harder tensile materials such as D2 , H13.



HELIDO
600 UPFEED LINE
Rough Milling



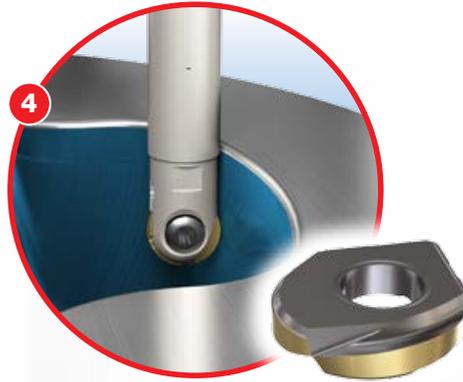
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Semi-Finish 3D Surface
Radius Milling



DROPMILL
3 FLUTE BALL NOSE
Semi-Finish
3D Surface Milling

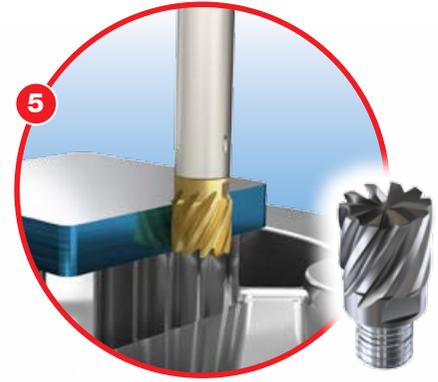


ISCAR offers a wide range of standard face mills, feed mills, ball nose endmills, drills, reamers, thread mills and rough and fine boring tools for the production of extrusion dies.



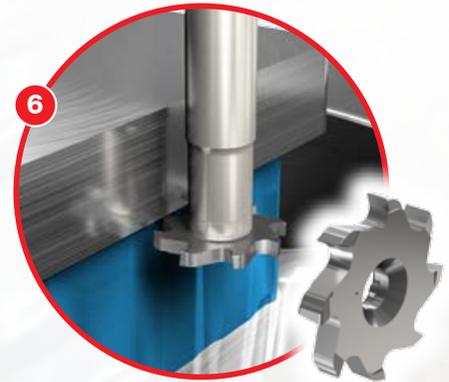
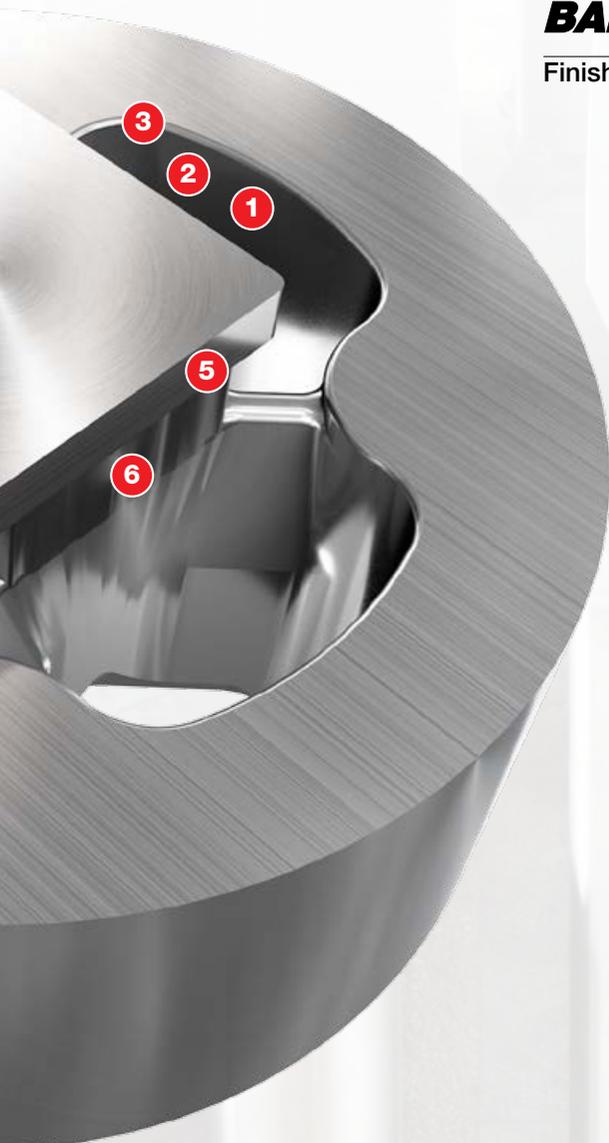
BALLPLUS

Finish Milling 3D Surfaces



MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE

Shouldering



T-SLOT

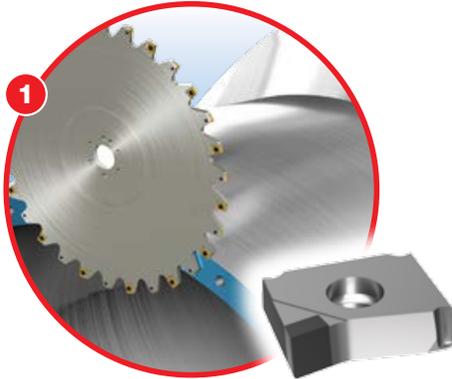
Side Slotting



Rotor Blade

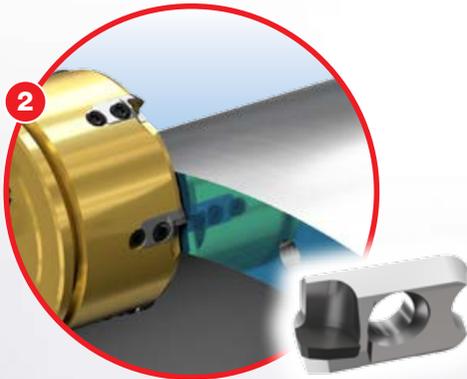


Wind power rotor blades are predominantly produced from carbon fiber composite material due to their huge scale size and lightweight design. ISCAR offers a wide range of standard



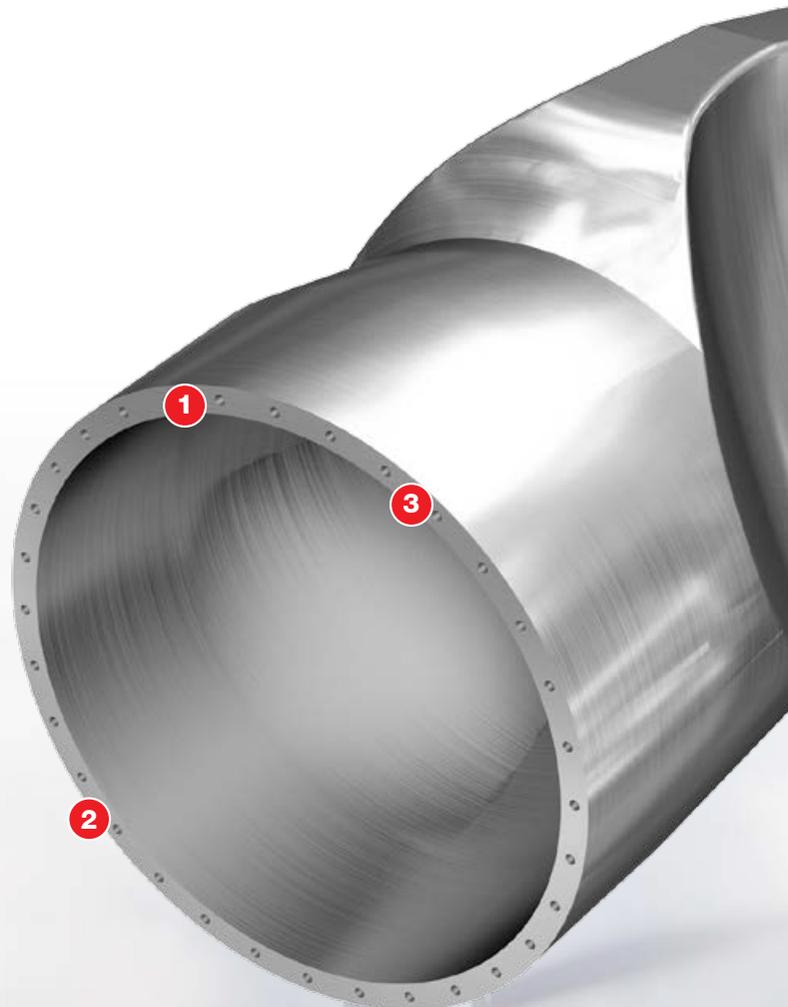
TANGSLOT

Slot Mill Roughing

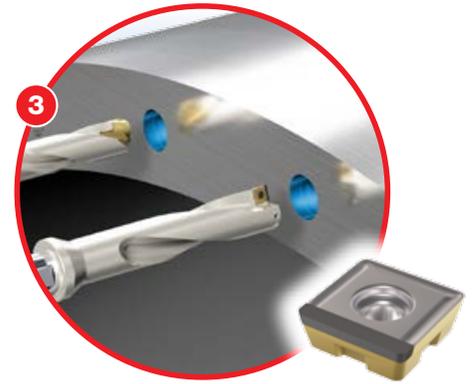
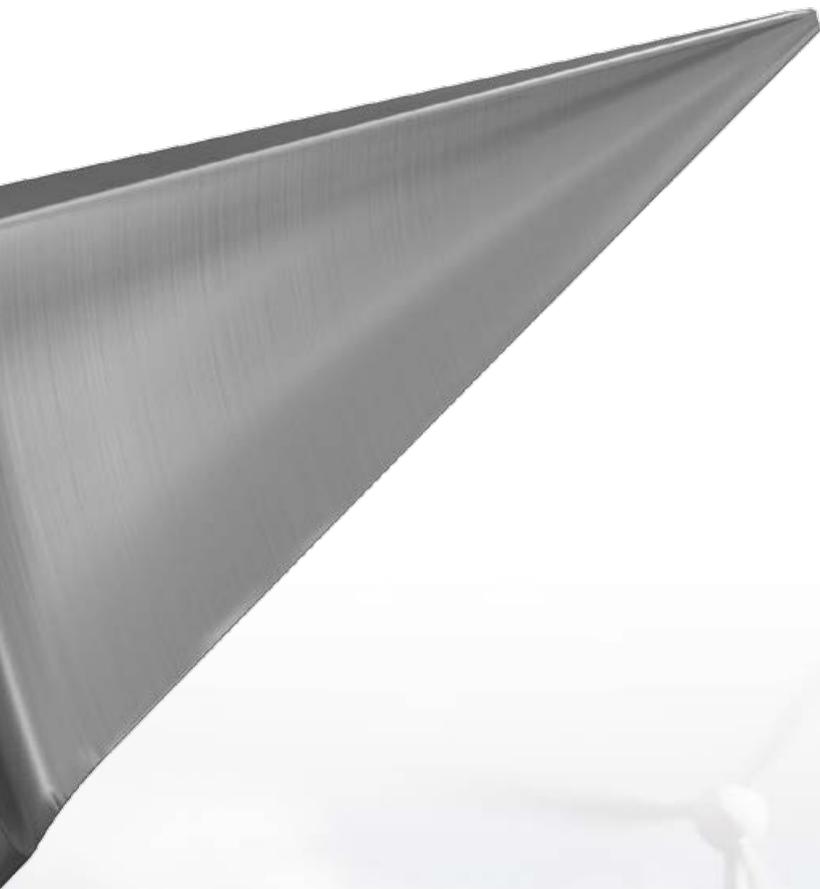


ALUFRAISE

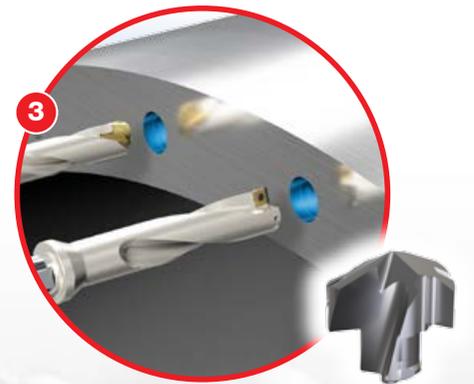
Face Mill Finishing



and specially designed mills, drills, reamers and mill thread tooling for the production of wind power rotor blades.



DR-TWIST
INDEXABLE DRILL LINE
Drilling



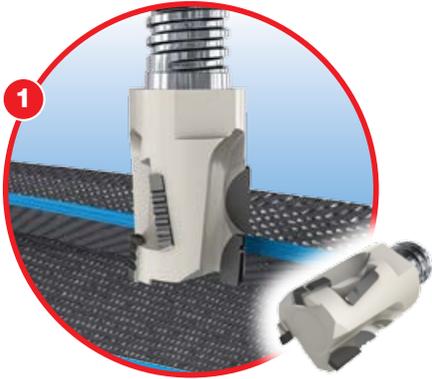
SUMOCHAM
CHAMDRILL LINE
Drilling



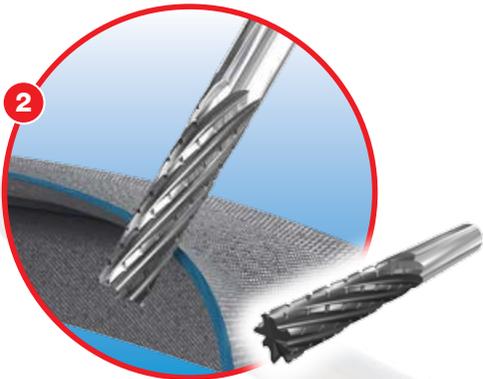
Aircraft Fueslage



The fuselage is an aircraft's main body section predominantly produced from carbon fiber composite material for newer, lightweight aircraft



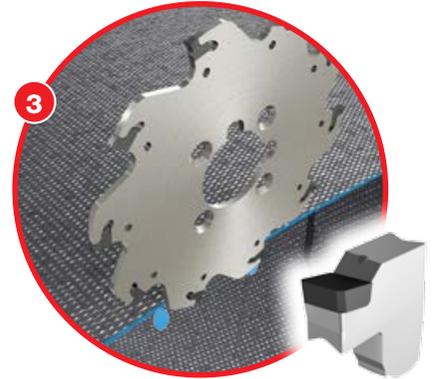
MULTI-MASTER
INDEXABLE SOLID CARBIDE LINE
Shoulder Milling



SOLIDMILL
SOLID CARBIDE LINE
Shoulder Milling

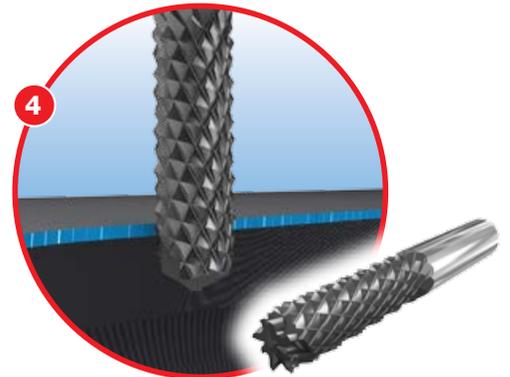


frames. ISCAR offers a wide range of standard and specially designed mills, drills and reamer tooling for the production of aircraft fuselage.



TANGSLIT

Mill TGSF Slitting Cutters



SOLIDMILL

SOLID CARBIDE LINE

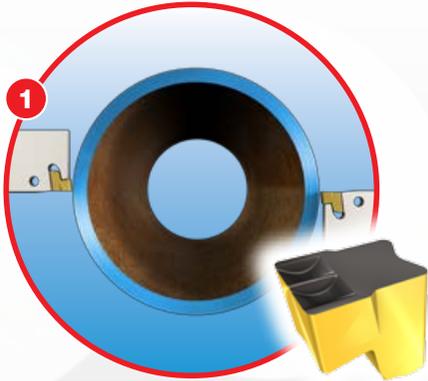
Shoulder Milling



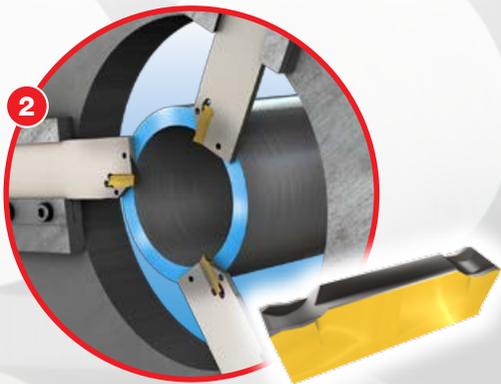
Raw Material Parting



Seamless pipes are traditionally produced from carbon-manganese steels or Mo-containing high strength, stress corrosion cracking material of up to 0.4% Mo. from 60mm up to 400mm diameters.



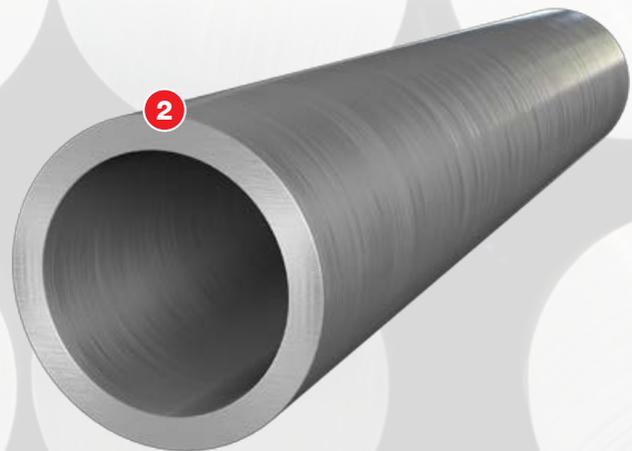
TANG-GRIP
PARTING LINE
Blades Method



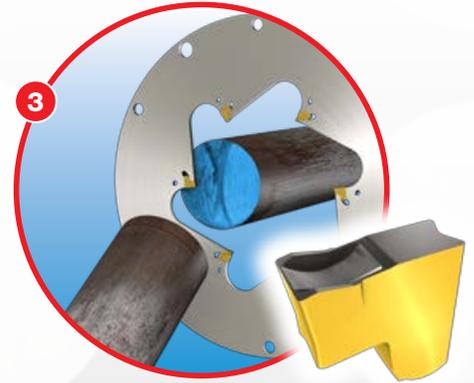
DO-GRIP
TWISTED 2-SIDED
Radial Rotary Method



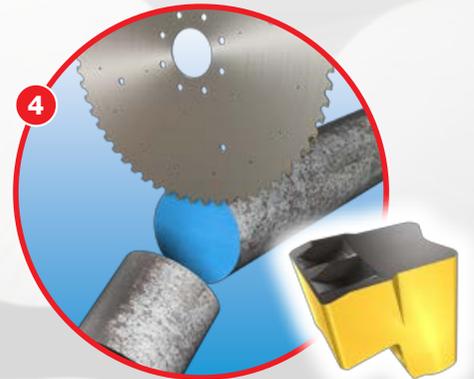
TANG-GRIP
PARTING LINE
Planetary Movement Method



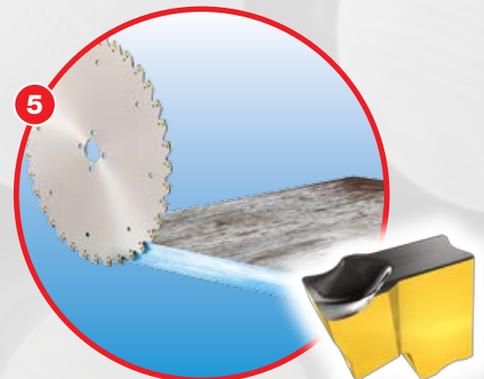
ISCAR offers a wide range of heavy duty economical and productive parting, single and multi-blade sawing solutions.



TANG-GRIP
 PARTING LINE
 Solid Bar Planetary Movement



TANG-GRIP
 PARTING LINE
 Solid Bar



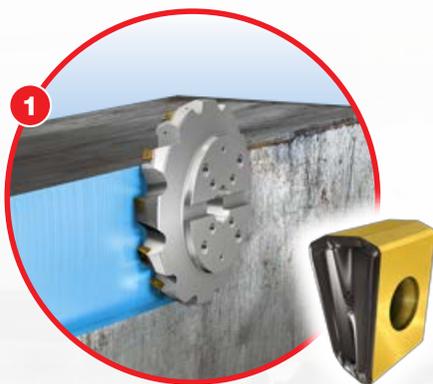
TANG-GRIP
 PARTING LINE
 Plate Cutting



Raw Material Heavy Duty Face Milling



Alloy steel forgings and other types of material billets are made in foundries. ISCAR offers a wide range of heavy duty, economical and productive face milling cutters for rough and semi-finishing operations for pre-sold materials.

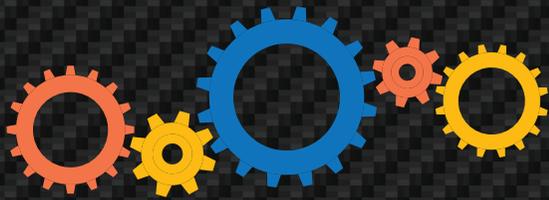


HELITANG
T465 LINE

Heavy Duty Face Milling







ISCAR
INDUSTREALIZE
IDEAS BECOME REALITY

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